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D967-999 TECHNICAL MANUAL

for

ANTENNA COUPLER

CU - 872 / U

WESTINGHOUSE ELECTRIC CORPORONELECTRONICS DIVISIONFRIENDSHIPNTP.O. Box 1897Baltimore 3, Mary and

DEPARTMENT OF THE NAVY BUREAU OF SHIPS



(Non-Registered)

TECHNICAL MANUAL

for

ANTENNA COUPLER CU-872/U

WESTINGHOUSE ELECTRIC CORPORATION ELECTRONICS DIVISION FRIENDSHIP PLANT P.O. Box 1897 Baltimore 3, Maryland

DEPARTMENT OF THE NAVY BUREAU OF SHIPS

Contract: NObsr 81489

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CU-872/U FRONT MATTER



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Promulgating Letter

DEPARTMENT OF THE NAVY IN REPLY REFER TO BUREAU OF SHIPS Code 242-100 WASHINGTON 25, D. C. All Activities concerned with the Installation, Operation, From: Chief, Bureau of Ships and Maintenance of the Subject Equipment Subj: Technical Manual for Antenna Coupler CU-872/U, NAVSHIPS 93803(A) To: 1. This is the Technical Manual for the subject equipment and is in effect upon receipt. It supersedes NAVSHIPS 93803. Upon receipt hereof, NAVSHIPS 93803 shall be destroyed by burning. 2. When superseded by a later edition, this publication shall be 3. Extracts from this publication may be made to facilitate the destroyed. J. EASTERING FROM WILL PROFILE OF MANY OF MALE OF TENTS 4. Errors found in this publication (other than obvious typographical errors), which have not been corrected by means of Temporary Corrections or Permanent Changes should be reported. Such report should include the complete title of the publication and the publication number (short title); identify the page and line or figure and location of the error; and be forwarded to the Electronics Publications Section of the Bureau of Ships. 5. All Navy requests for NAVSHIPS electronics publications listed In the current issue of NAVSANDA Publications 2002 "Requisitioning Guide and Index of Forms and Publications" Contario Contario In the current issue of NAVDANDA FUBLICATION QUE Requisitioning Guide and Index of Forms and Publications", Cognizance Symbol I, or in a subsequent issue of the Electronics Information Bulletin should be directed to the appropriate Forms and Publications Supply Point. R. K. JAMES Chief of Bureau

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Figure 1-1. Antenna Coupler CU-872/U

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CU-872/U GENERAL INFORMATION NAVSHIPS 93803 (A)

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SECTION 1

GENERAL INFORMATION

1-1. SCOPE.

This manual covers the description, installation, operation and maintenance for Antenna Coupler CU-872/U. The overall view is shown in figure 1-1. Instructions for government-furnished materials (GFM) are not discussed in this manual.

1-2. FUNCTIONAL DESCRIPTION.

Antenna Coupler CU-872/U provides optimum coupling between a single antenna and as many as eight receivers. Design considerations include selection of circuits and choice of components providing a low voltage standing wave ratio, a wide frequency range (2.0 mc through 32 mc), a high attenuation of out of band frequencies, a minimum noise figure, minimum intermodulation, a high degree of isolation between individual outputs, an overall power gain and high reliability.

1-3. FACTORY OR FIELD CHANGES.

At the time of this publication no factory or field changes have been accomplished on this equipment.

1-4. QUICK REFERENCE DATA.

a. FREQUENCY RANGE.—Antenna Coupler CU-872/U provides a wide frequency range between the values of 2.0 mc and 32 mc.

b. INPUT AND OUTPUT CHARACTERISTICS.—Antenna Coupler CU-872/U matches a 70-ohm input and output impedance. The input is obtained through one Type N connector located at the rear of the unit. The output is provided through eight Type N connectors located at the rear of the unit.

c. NUMBER OF OUTPUTS.-Eight outputs are provided for at the rear of the unit.

d. INTERMODULATION.—The intermodulation products of two 0.25-volt signals applied at the input are down 60 db.

e. ISOLATION OF OUTPUTS.—Minimum isolation between any two outputs is 40 db.

f. GAIN.—This unit provides a gain of 2 db ± 0 to 3 db within the frequency range of from 2.0 mc to 32 mc.

g. PHASE.—The phase difference between any two outputs of one antenna coupler does not exceed ± 2 degrees over the operating frequency range of 2 mc to 32 mc. The phase difference between all outputs of all antenna couplers of a given production run will not exceed ± 2 degrees over the operating range of 2 mc to 32 mc.

h. ANTENNA CHARACTERISTICS.—The antenna (GFM) should have a VSWR of less than 3:1 over the band of 2.0 to 32 mc for best performance.

i. AMBIENT TEMPERATURE LIMITATIONS.—The ambient operating temperature limitations range from $0^{\circ}C$ (+32°F) to +50°C. (+122°F.)

j. POWER SUPPLY CHARACTERISTICS.—Antenna Coupler CU-872/U requires a voltage supply of 115 \pm 11.5 volts or 230 \pm 23 volts, 48 to 62 cps, single phase, 125 watts (approximate).

k. NOISE FIGURE.—Antenna Coupler CU-872/U has a noise figure of 6 db or better.

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Paragraph 1-4l

1. CASCADE OPERATION.—Additional antenna connections may be obtained by connecting the antenna couplers in cascade with a resultant increase in signal gain of 0 to 3 db. The effective noise figure of two cascaded antenna couplers will be 7.7 db or better.

1-5. EQUIPMENT LISTS.

Equipment supplied for the Antenna Coupler CU-872/U are listed in table 1-1. Equipment and publications required but not supplied are listed in table 1-2. Shipping data is provided in table 1-3. Electron tube complement is listed in table 1-4.

Quant.	Nomenclature		Overall Dimensions*			Volume	Woight
Equip.	Name	Designation	Height	Width	Depth	vormie.	weight
1	Antenna Coupler	CU-872/U	7	19	16-1/2	1.27	33
9	Connectors	UG-21B/U	13/16	13/16	1-7/8		0.123
1	Connector	AN3106A-14S-7S	1-1/8	1-1/8	1-7/16		
1	Technical Manual	NAVSHIP 93803(A)	11-1/2	9			

TABLE 1-1. ANTENNA COUPLER CU-872/U, EQUIPMENT SUPPLIED

*Unless otherwise stated, dimensions are in inches, volume in cubic feet, weight is in pounds.

Quant.	Nomenclature		Beguired Use	Required	
Equip.	Name	Designation	nequired obe	Characteristics	
1	Adapter	UG-107B/U	Provides for simultaneous connection of a vacuum- tube voltmeter and signal generator to ANTENNA INPUT connector J9.		
1	High Frequency Signal Generator and In- struction Manual	Hewlett-Packard 606A	Supplies a test signal for determination of output 1 selection and gain.	Must generate signals between 1.0 mc and 58 mc.	
1	Mulümeter and Tech- nical Manual	AN/USM-34 Se- ries NAVSHIPS 92197	Monitors output voltage of RF Signal Generator Sets.	Must measure r-f, a-c and d-c voltages.	
1	Radio Test Set and Technical Manual	AN/PRM-1 Se- ries NAVSHIPS 91255	Serves as a selective r-f voltmeter.	Must be selective over the 1-mc to 25- mc band.	
1	Radio Interference Measuring Set	AN/URM-47 Se- ries NAVSHIPS 92147	Serves as a selective r-f voltmeter	Must be selective over the 25-mc to 58-mc band.	
1	Phase Meter (vectorlizer)	Advanced Elec- tronics Lab Inc. TYPE 202	Precision Phase Measurements		

TABLE 1-2. ANTENNA COUPLER CU-872/U, EQUIPMENT AND PUBLICATIONS REQUIRED BUT NOT SUPPLIED

CU-872/U GENERAL INFORMATION

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TABLE 1-2. ANTENNA COUPLER CU-872/U, EQUIPMENT AND PUBLICATIONS REQUIRED BUT NOT SUPPLIED—(Concluded)

Quant.	Nomenclature		Poguirod Uso	Required	
Equip.	Name	Designation	Required Ose	Characteristics	
Up to 8	Radio Receivers				
1	Antenna		To provide input to An- tenna Coupler.	Must operate with a vswr of less than 3:1.	

TABLE 1-3. ANTENNA COUPLER CU-872/U, SHIPPING DATA

Box	Nomenclature		Overall Dimensions*			Wolumo*	Weightt
No.	Name	Designation	Height	Width	Depth	Aorame	weight.
1	Antenna Coupler	CU-872/U	10	21	19	2.3	40

*Unless otherwise noted, dimensions are in inches, volume in cubic feet and weight in pounds; equipment crated and ready for shipment.

UNED	Number of Tubes of Types Indicated			
UNIT	6922	OB2WA	TOTAL	
Antenna Coupler CU-872/U	20	1	21	

1-6. EQUIPMENT SIMILARITIES.

Antenna Coupler CU-872/U is electrically similar to Antenna Couplers CU-656/U, CU-873/U and CU-874/U.

1-7. CLASSIFIED INFORMATION.

This technical manual contains no classified information.

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CU-872/U INSTALLATION

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SECTION 2

INSTALLATION

2-1. UNPACKING AND HANDLING.

This unit has been packed at the factory and prepared for domestic shipment. This equipment should be stored in an upright position. Care should be exercised while unpacking and handling to prevent damage. No special tools are required to open the packing case.

CAUTION

DO NOT USE HOOKS WHILE HANDLING THIS UNIT. DO NOT REMOVE THE PROTECTIVE PACKING AROUND THE CONTROLS AND METER UNTIL THE UNIT HAS BEEN SECURED.

2-2. POWER REQUIREMENTS.

Antenna Coupler CU-872/U requires 115 volts or 230 volts, 50 to 60 cps, single phase, 125 watts (approximate).

2-3. INSTALLATION LAYOUT.

The unit is designed to be placed in a standard 19-inch rack. The choice of location is not critical but it is advisable that the unit be at a distance from any high power equipment. The outline drawing with dimensions is shown in figure 2-1.

2-4. INTERCONNECTION.

I (

Interconnections of this unit are shown in figure 2-2. It should be noted that no terminating caps are required on the output connectors in the event that less than the maximum number of receivers are used (eight receivers). All connections should be made carefully in order to obtain maximum coupling.

2-5. CABLE ASSEMBLY.

<u>a</u>. The interconnection diagram, figure 2-2, shows the type of coaxial connector termination necessary for all coaxial cable interconnection. For proper assembly of connectors to coaxial cables, follow the procedures in Armed Forces Index of R.F. Transmission Lines and Fittings, NAVSHIPS 900102B.

b. The termination of the power cable is accomplished in the following procedure:

Step 1. Determine the radius on which the conductors are to be fanned out and cut away armor and outer cover to a distance of the fanning plus approximately 0.75 inches.

Step 2. Slide on the cable clamp, brass nickel plated washer, rubber washer, back shell and retainer ring in successive order.

Step 3. Put leads through the holes in the socket rear insert.

Step 4. Strip wires to the exact length of the soldering section of the socket contact and solder in place.

Step 5. Attach the socket from insert and the front shell.

Step 6. Screw the cable clamp and back shell together.

Step 7. Attach the cable clamp cap to the cable clamp by means of the clamp screw and lock washers.



Figure 2-1. Antenna Coupler CU-872/U, Outline Drawing

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Figure 2-2. Antenna Coupler CU-872/U, Interconnecting Diagram

2-6. INSPECTION AND ADJUSTMENTS.

a. Before inspection make sure that the unit is deenergized. Then make the following inspections.

Step 1. Check all coaxial cables to see whether they are in the proper connector and that all connections are secure.

Step 2. Check the ON-OFF switch and the TEST METER SWITCH for damage and the TEST METER for a broken glass cover or signs of damage. Make sure that the two fuses on the front panel and the indicating lamp are intact and not open

Step 3. Check all tubes for signs of damage and proper seating in sockets.

b. Set for proper line voltage by use of the 115/230-volt straps.

2-7. INTERFERENCE REDUCTION.

In order to reduce interference the unit should be moderately shielded and located at a distance from high power equipment.

2-8. PREPARATION FOR RESHIPMENT.

Disconnect all external connections. Remove all connectors from the coaxial cables and power cord. Place the connectors in a bag and tie it to the chassis. Place unit in container along with the two technical manuals; and packing material to prevent the unit from shifting and seal the container.



CU-872/U OPERATOR'S SECTION

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Paragraph 3-1

SECTION 3

OPERATOR'S SECTION

3-1. FUNCTIONAL OPERATION.

Antenna Coupler CU-872/U can provide optimum coupling between a single antenna and as many as eight receivers. Additional antenna connections may be obtained by connecting the antenna couplers in cascade. No operating procedure other than energizing the unit is required. Each of the eight receivers (GFM) may be tuned to any frequency within the pass band (2.0 mc to 32 mc) of the antenna coupler. Due to a design feature of this unit, terminating caps on the output terminals are not required if less than eight outputs are used.

3-2. OPERATING PROCEDURE.

a. DESCRIPTION OF CONTROLS.—The function of the various controls and connectors located on the Antenna Coupler CU-872/U are tabulated in table 3-1. Location of the various controls and connectors are shown in figure 3-1.

NAME	FUNCTION		
ON-OFF (Switch)	Applies $115/230$ -volts a-c power to Antenna Coupler CU-872/U when placed in the ON position.		
ON (Lamp)	Lights to indicate that power is applied to the unit.		
2 AMP (Fuse)	Protects primary winding of transformer T11.		
ANTENNA INPUT (Connector)	In put connection for 70-ohms antenna.		
OUTPUTS 1-8 (Connectors)	Output connections for as many as eight receivers.		
TEST METER SWITCH	V1-V11 through V10-V20 positions: applies the self-bias voltage of the named tubes to the TEST METER. B+ position: applies power supply output voltage to the TEST METER.		
TEST METER	Monitors either the self-bias voltages of the cascode amplifier or the power supply output voltage depending on the position of the TEST METER SWITCH.		

TABLE 3-1. ANTENNA COUPLER CU-872/U, FUNCTION OF CONTROLS

b. OPERATION.—Normal operation requires only that the unit be energized by placing the ON-OFF switch in the ON position.

c. TUNING ADJUSTMENTS.—There are no tuning adjustments.

3-3. SUMMARY OF OPERATING PROCEDURES.

Energize the unit by placing the ON-OFF switch in the ON position. Periodically record readings on the TEST METER through all positions of the TEST METER SWITCH.

3-4. EMERGENCY OPERATION.

In the event of tube failure, rotate the TEST METER SWITCH through positions V1-V11 through V10-V20 to locate the defective stage. Remove one of the two tubes which relate to the particular stage and replace with one known to be good. If stage is still defective, replace the tube removed, and interchange the new tube with the second tube of the stage. For example: if the TEST METER SWITCH indicated that the defective stage is V2-V12, remove tube V2 and replace with a new tube.

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Paragraph 3-4

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CU-872/U OPERATOR'S SECTION



Figure 3-1. Antenna Coupler CU-872/U, Location of Controls

Then, if necessary, return the old V2 to its socket and replace V12 with the new tube. Locations of tubes are shown in figure 3-2.

3-5. OPERATOR'S MAINTENANCE.

a. GENERAL. —All tubes can be removed, checked and replaced if necessary. Fuses can be checked and replaced if necessary. If the TEST METER readings are logged periodically many troubles can be located before the unit is rendered inoperative.

b. OPERATING CHECKS AND ADJUSTMENTS. --It is recommended that certain routine checks be performed by the operating personnel as part of the operational maintenance program. The TEST METER SWITCH should be periodically placed in each of the eleven monitoring positions and corresponding indications on the TEST METER observed and recorded. The indications for positions V1-V11 through V10-V20 should be 33 \pm 3 microamperes, and the indication in the B+ position should be 28 \pm 3 microamperes. Upon completion of the prescribed checks, the results should be logged. These entries are of prime importance for they indicate whether or not the equipment is operating at maximum efficiency. Comparison of a given reading with previous readings will quickly reveal any significant change. It is expected that the readings will show nominal variations from time to time. This does not necessarily mean that the unit is operating improperly. If, however, a particular reading varies progressively in the same direction every time a check is made, it is an indication of improper operation or impending failure; and corrective measures should be taken.

c. EMERGENCY MAINTENANCE. — The various emergency maintenance operations are tabulated in table 3-2.

CU-872/U OPERATOR'S SECTION

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Figure 3-2



Figure 3-2. Antenna Coupler CU-872/U, Location of Tubes and Connectors

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Table 3-2

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CU-872/U OPERATOR'S SECTION

TABLE 3-2. OPERATOR'S MAINTENANCE

MALFUNCTION	INDICATION	REMEDY
Power Failure	ON light is not illuminated. No power to receiver.	 Check power at the source. Check ON lamp. Replace if necessary. Place ON-OFF switch in OFF position. Check fuses on front panel. Replace if necessary with same value fuse.
Tube Failure	TEST METER reading varies progressively in one direction.	 Locate defective stage by use of the TEST METER SWITCH. Replace each tube, in turn, with a new tube. See paragraph 3-4.



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Paragraph 4-1

SECTION 4

PRINCIPLES OF OPERATION

4-1. OVERALL FUNCTIONAL DESCRIPTION.

Antenna Couple CU-872/U is designed to provide optimum coupling between a single antenna and as many as eight receivers in communications systems. Additional outputs are possible by connecting antenna couplers in cascade. A functional block diagram of the Antenna Couple CU-872/U is shown in figure 4-1. A 70-ohm input impedance is provided to match the impedance from the antenna. From the input connector the signal is fed to low pass-high pass filters. These filters pass only the frequencies in the spectrum between 2.0 mc and 32 mc. Transformer T1 in the output circuit of the low pass-high pass filters provides a transition between the low impedance unbalanced input circuits and a relatively high impedance balanced line. Each side of the balanced line drives one section of the push-pull distributed amplifier.

Tubes V1 through V5, tubes V11 through V15 and their associated circuitry comprise one-half of the push-pull distributed amplifier. Tubes V6 through V10, tubes V16 through V20 and their associated circuitry comprise the other half of the push-pull distributed amplifier. The distributed amplifier sections employ cascode stages along artificial transmission lines to obtain amplification over a wide bandwidth. The cascode amplifiers aid in reducing intermodulation by minimizing odd harmonic distortion. Additionally, employment of the distributed amplifier results in an improved signal-to-noise ratio. The distributed amplifier sections drive transformer T2 in a push-pull manner, thereby reducing intermodulation by minimizing even harmonic distortion. The resulting signal developed across the secondary winding of transformer T2 is applied to a cascaded hybrid network which distributes the amplified signal to eight isolated outputs.

4-2. DISTRIBUTED AMPLIFIER.

A low-loss artificial transmission line (consisting of odd numbered inductors L1 through L21 and a. odd numbered capacitors C41 through C59) is connected in the grid circuits of cascode amplifiers V1 through V5. The odd numbered capacitors C41 through C59 are shunted by the interelectrode capacitance from grid-to-cathode of the respective tube sections. The value of the inductors, and capacitors and the interelectrode capacitance from grid to cathode determines the impedance and cut-off frequency of the line. Resistor R93 terminates the line in its characteristic impedance. Capacitor C62 provides an r-f ground for the termination and d-c isolation for the grid circuits. A second low-loss artificial transmission line is formed in the plate circuit of the cascode amplifier by making use of their plate-to-cathode capacitance and inductors L27 through L37. Since the transmission lines are designed to have identical velocities of propagation, the individual sections of each transmission line shift the phase of signals equal amounts. The input signal appearing across the balanced secondary winding of transformer T1 is propagated along the artificial transmission line located in the grid circuits of the cascode amplifiers. As the signal arrives at the grids of each stage it influences the plate current of the tubes, resulting in the transmission of the signal in both directions along the plate artificial line. Waves traveling in the reverse direction are absorbed by terminating resistor R92. Waves traveling in the forward direction tend to add in phase. As a result the signal voltage at the output, which is equal to the sum of the in-phase signals, is proportional to the number of cascode amplifier stages; therefore, the signal power is proportional to the square of the number of cascode amplifier stages.

b. The signal-to-noise ratio is improved in the following manner. Noise due to shot effect is independently generated within each tube. The resulting noise voltages appearing along the plate artificial line add randomly; hence, the total noise power is proportional to the number of tubes. Since the output signal power is proportional to the square of the number of tubes, there is an overall improvement in noise figure over that of a single section. As a result, the distributed amplifier improves the signalto-noise ratio.

c. Since the circuits of the five push-pull distributed amplifier sections shown in figure 6-1 are identical, only the section consisting of tubes V5, V15, V10, V20 and their associated circuits will be discussed. A simplified schematic of the fifth section of the distributed amplifier is shown in figure 4-2.

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Figure 4-1



Figure 4-1. Antenna Coupler CU-872/U, Functional Block Diagram

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Figure 4-2



Figure 4-2. Antenna Coupler CU-872/U, Distributed Amplifier, Simplified Schematic Diagram ORIGINAL

Paragraph 4-2<u>d</u>

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CU-872/U PRINCIPLES OF OPERATION

d. Tubes V5 and V15 function as a cascode amplifier. Negative feedback, which increases linearity of the cascode amplifier, is introduced by resistors R49 and R50, located in the cathode circuit of V5. The quiescent operating point of V5 is stabilized by employing a combination of self bias and fixed bias. The fixed bias, applied in opposition to the self bias, allows the use of a self bias resistor with a relatively high value. The self bias is developed by the paralleled circuit consisting of capacitor C25 and resistor R75. Due to the relatively high resistance of R75, a change in quiescent current is opposed by the consequent bias developed across the resistor. The operation of the preceding stages are identical to that of V5 and V15. Tubes V10 and V20 complete the push-pull circuit of the fifth section distributed amplifier and are identical in operation to tubes V5 and V15. The output is developed across transformer T2 for coupling to the hybrid output.

4-3. OUTPUT CIRCUITS.

a. The outputs are taken from a transformer hybrid resistive terminated network. For clarity, the circuit components of the hybrid output are rearranged into a bridged-bridge network as shown in figure 4-3.

b. The plate artificial lines of each of the distributed amplifier sections provide a push-pull drive for transformer T2. The resulting signal appears across the secondary winding of transformer T2 and is applied to a cascaded hybrid network which effects a power division of eight outputs with a high degree of isolation. The cascaded hybrid is comprised of both resistance hybrids (Wheatstone bridges) and transformer hybrids. Resistors R101 and R102 each serve as an arm of the primary bridge network. Resistor R100 serves as a balance termination. The remaining two arms contain the secondary bridge networks. Resistors R95 and R98 each serve as an arm and resistor R97 serves as the balance termination in one secondary bridge network. The remaining arms of this secondary bridge network are each comprised of a two-core type transformer hybrid. One transformer hybrid consists of transformers T3 and T4 and resistor R99 which serves as the balance termination. The other transformer hybrid consists of transformers T5 and T6 and resistor R96 which serves as the balance termination. The other secondary bridge network has resistors R103 and R106 each serving as an arm and resistor R105 which serves as the balance termination. The remaining two arms are each comprised of a twocore type transformer hybrid. One transformer hybrid contains transformers T7 and T8 and resistor R107 as the balance termination, the other contains transformers T9 and T10 and resistor R104 as the balance termination. The power available at each output is 15 db below the power input. The division of power to eight outputs accounts for a 9-db loss, and a 6-db power loss occurs in the two links of resistance bridges. Each of the eight output circuits has a nominal impedance of 70 ohms. Coils L49, L50, L51 and L52 add inductance to their respective hybrid circuits to maintain the correct impedance matching in the frequency band of 28 to 32 mc. Below 28 mc the inductance of these coils is too small to have any affect on the circuit.

4-4. MONITORING CIRCUITS.

a. Antenna Coupler CU-872/U incorporates circuitry which may be used to monitor the cathode current of each pair of cascode amplifiers and the output voltage of the power supply. The monitoring circuitry consists of TEST METER (M1), the 12-position TEST METER SWITCH (S2), meter multipliers R81 through R90, meter multiplier R115 and a voltage monitoring resistor R114.

b. When the TEST METER SWITCH is placed in any one of the positions V1-V11 through V10-V20, the self-bias voltage developed by the respective amplifier is indicated on the TEST METER. When the TEST METER SWITCH is placed in the B+ position, the relative power supply output voltage is indicated on the TEST METER.

4-5. POWER SUPPLY.

The power supply requires an input of 115 volts or 230 volts, 50 to 60 cps, single phase. The a-c voltage appearing across the secondary winding of transformer T11 is rectified by metallic rectifiers CR1 through CR4 which are connected as a full-wave bridge circuit. The d-c output voltage is applied to an L-section filter consisting of inductor L26 and capacitor C72, which attenuates the a-c ripple component. Voltage regulator V21 maintains a regulated voltage across the voltage divider network, consisting of resistors R110 and R111, which supplies a positive bias voltage of approximately 20 volts dc to the grids of cascode amplifiers V1 through V10.



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Figure 4-3



Figure 4-3. Antenna Coupler CU-872/U, Hybrid Output, Simplified Schematic Diagram ORIGINAL

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CU-872/U TROUBLESHOOTING NAVSHIPS 93803 (A)

Paragraph 5-1

SECTION 5

TROUBLESHOOTING

5-1. GENERAL.

This section presents troubleshooting procedures for Antenna Coupler CU-872/U. In order to aid a. the technician in localizing troubles quickly the following tables are included:

Table 5-1. Troubleshooting Chart.

Table 5-2. Voltage and Resistance Chart.

Table 5-3. Typical Troubles.

b. The most practical method of localizing troubles in this unit is to use the troubleshooting chart. This chart reveals the preliminary action and normal indication along with the next step. If an abnormal condition is encountered during the outlined procedure, the corrective action can be taken without further reference.

A system of test points has been established to facilitate troubleshooting. The test points are c. shown on the overall schematic, figure 6-1, and the physical locations are shown in figure 5-1. The test points fall in two categories: major and secondary. Each major test point is identified by an encircled Arabic numeral enclosed in a star. Starred numerals are used to identify points for checking overall performance including the signal input and output terminals. Each secondary test point is identified by an encircled capital letter. Circled letters are used to identify circuit supply voltage terminals and points for measuring gain.

5-2. TEST EQUIPMENT AND SPECIAL TOOLS.

No special tools are necessary for troubleshooting the Antenna Coupler CU-872/U. Although specific types of equipment are listed here, the troubleshooting can be accomplished with the use of other test equipment. These specific test equipments are listed because they fall in the category of standard Navy test equipments that are located at most naval locations. The recommended test equipments are:

- 1. HF Signal Generator Hewlett-Packard 606A (or equivalent).
- Multimeter AN/USM-34 Series (or equivalent).
 Radio Interference Measuring Set AN/URM-47 Radio Interference Measuring Set AN/URM-47 Series (or equivalent).
- 4. Radio Test Set AN/PRM-1 Series (or equivalent).
- 5. Adapter UG-107/B.

5-3. TROUBLESHOOTING.

PRELIMINARY CHECK.-Improper operation of electronic equipment can often be quickly located a. $b\bar{y}$ visual inspection. Antenna Coupler CU-872/U is equipped with an ON light that should be lighted when the unit is operating. By rotating the TEST METER SWITCH (S2) through its various positions and observing TEST METER (M1), a quick check of all the stages can be made.

b. TEST EQUIPMENT AND SPECIAL TOOLS.-Test equipment and special tools are listed in paragraph 5-2.

CONTROL SETTINGS.-The only control required to be set is the ON-OFF switch which is placed c. in the ON position.

TROUBLESHOOTING CHART.-The chart in Table 5-1 is a systematic check to be used when d. trouble arises. The test points appearing in the column marked TEST POINTS are located on figures 5-1 and 6-1.



Figure 5-1. Antenna Coupler CU-872/U, Locations of Test Points

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CU-872/U TROUBLESHOOTING

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TAB	LE 5-1.	ANTENNA COUPI	LER CU-872/U,	TROUBLESHOO	TING CHART

STEP	TEST POINT	PRELIMINARY ACTION	NORMAL INDICATION	NEXT STEP
1	①	Place ON-OFF switch (S1) in the ON position.	Red indicator light should be lighted.	If not lighted check lamp (DS1) and fuses (Fl, F2) on front panel.
2		Rotate TEST METER SWITCH (S2) through all positions.	TEST METER should indi- cate 33 \pm 3 ma for positions V1-V11 through V10-V20 and 28 \pm 3 ma for position B+.	If readings are not nor- mal, check the tubes in- dicated by TEST METER SWITCH (S2). Refer to table 5-2 for voltage and resistance chart.
3		Attach Adapter Con- nector UG-107B/U to antenna coupler. Con- nect signal generator and multimeter to adapter. Set frequency on the signal generator set to 32 mc and adjust output voltage of signal generator to read 0.1 volt ac on multimeter.		
4	Ì	Remove multimeter from Adapter Connec- tor UG-107B/U and connect to OUTPUT NO. 1.	Multimeter should read from 0.106 volt ac to 0.119 volt ac.	If gain is very low check corresponding hybrid transformer.
5		Repeat step 4 for OUTPUT NO. 2 through OUTPUT NO. 8.	Same as step 4.	Same as step 4.
6	A	Repeat step 3. Discon- nect multin.eter from adapter and connect it to measure the rf volt- age between pins 4 and 6 of transformer T2 and ground.	Readings on multimeter should be between 0.53 volt ac and 0.595 volt ac.	
7	B	Disconnect all test equipment. Connect multimeter to meas- ure the d-c voltage between pin No. 5 of transformer T1 and ground.	Multimeter reading should be +19 volts dc.	High voltage indicates bad voltage regulator tube. Low voltage in- dicates trouble in the power supply.

CU-872/U TROUBLESHOOTING

Table 5-2

TABLE 5-2. ANTENNA COUPLER CU-872/U, VOLTAGE AND RESISTANCE CHART

		TUBE SOCKET PIN NUMBERS								
TUBE S	SOCKET	1	2	3	4	5	6	7	8	9
XV-1	V	+85	+20	+21	6.3 AC	0	+85	+20	+21	0
	R	∞	57K	780	0	0	∞	57K	780	0
XV-2	V	+85	+20	+21	6.3 AC	0	+85	+20	+21	0
	R	∞	57K	780	0	0	∞	57K	780	0
XV-3	V	+85	+20	+21	6.3 AC	0	+85	+20	+21	0
	R	∞	57K	780	0	0	∞	57K	780	0
XV-4	V	+85	+20	+21	6.3 AC	0	+85	+20	+21	0
	R	∞	57K	720	0	0	∞	57K	720	0
XV-5	V	+85	+20	+21	6.3 AC	0	+85	+20	+21	0
	R	∞	57K	720	0	0	∞	57K	720	0
XV-6	V	+85	+20	+21	6.3 AC	0	+85	+20	+21	0
	R	∞	57K	780	0	0	∞	57K	780	0
XV-7	V	+85	+20	+21	6.3 AC	0	+85	+20	+21	0
	R	∞	57K	780	0	0	∞	57K	780	0
XV-8	V	+85	+20	+21	6.3 AC	0	+85	+20	+21	0
	R	∞	57K	780	0	0	∞	57K	780	0
XV-9	V	+85	+20	+21	6.3 AC	0	+85	+20	+21	0
	R	∞	57K	720	0	0	∞	57K	720	0
XV-10	V	+85	+20	+21	6.3 AC	0	+85	+20	+21	0
	R	∞	57K	720	0	0	∞	57K	720	0
XV-11	V	+180	+65	+85	0	6.3 AC	+180	+65	+85	0
	R	24K	∞	∞	0	0	24K	∞	∞	0
XV-12	V	+180	+65	+85	0	6.3 AC	+180	+65	+85	0
	R	24K	∞	∞	0	0	24K	∞	∞	0
XV-13	V	+180	+65	+85	0	6.3 AC	+180	+65	+85	0
	R	24K	∞	∞	0	0	24K	∞	∞	0
XV-14	V	+180	+65	+85	0	6.3 AC	+180	+65	+85	0
	R	24K	∞	∞	0	0	24K	∞	∞	0
XV-15	V	+180	+65	+85	0	6.3 AC	+180	+65	+85	0
	R	24K	∞	∞	0	0	24K	∞	∞	0
XV-16	V	+180	+65	+85	0	6.3 AC	+180	+65	+85	0
	R	24K	∞	∞	0	0	24K	∞	∞	0
XV-17	V	+180	+65	+85	0	6.3 AC	+180	+65	+85	0
	R	24K	∞	∞	0	0	24K	∞	∞	0
XV-18	V	+180	+65	+85	0	6.3 AC	+180	+65	+85	0
	R	24K	∞	∞	0	0	24K	∞	∞	0

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CU-872/U TROUBLESHOOTING

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Table 5-2

TABLE 5-2. ANTENNA COUPLER CU-872/U, VOLTAGE AND RESISTANCE CHART (Concluded)

TUBE SOCKET		TUBE SOCKET PIN NUMBERS								
		1	2	3	4	5	6	7	8	9
XV-19	V	+180	+65	+85	0	6.3 AC	+180	+65	+85	0
	R	24K	∞	∞	0	0	24K	∞	∞	0
XV-20	V	+180	+65	+85	0	6.3 AC	+180	+65	+85	0
	R	24K	∞	∞	0	0	24K	∞	∞	0
XV-21	V	+105	+0.8	NC	+0.8	+105	+0.8*	+0.8	N/A	N/A
	R	20K	130	∞	130	20K	30K*	130	N/A	N/A

CONDITIONS

1. Voltages measured with no signal input.

2. Resistances measured with all external leads removed.

3. All voltages and resistances measured with Multimeter AN/USM-34 series or

equivalent electronic multimeter.

*Before making measurements be sure that TEST METER SWITCH S2 is not in the B+ position. TEST METER M1 will be damaged should the switch be in the B+ position.

TROUBLE	NATURE OF TROUBLE	SYMPTOMS
Low output at a specific frequency.	Receiver outside pass band of antenna circuits.	Low signal to noise ratio in receiver.
No output from any channel.	Fuse (F1 or F2) defective. Filter capacitor shorted.	Pilot lamp and tubes not lighted.

TABLE 5-3. ANTENNA COUPLER CU-872/U, TYPICAL TROUBLES



CU-872/U REPAIR

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SECTION 6

REPAIR

6-1. FAILURE REPORT.

Report each failure of the equipment, whether caused by a defective part, wear, improper operation, or an external cause. Use ELECTRONIC FAILURE REPORT form DD787. Each pad of the forms includes full instructions for filling out the forms and forwarding them to the Bureau of Ships. However, the importance of providing complete information cannot be emphasized too much. Be sure that you include the model designation and serial number of the equipment (from the equipment identification plate), and the type number and reference designation of the particular defective part (from the technical manual). Describe the cause of the failure completely, continuing on the back of the form if necessary. Do not substitute brevity for clarity. And remember-there are two sides to the failure report-

YOUR SIDE

BUREAU SIDE

1. Evaluate present equipment.

2. Improve future equipment.

4. Prepare field changes

3. Order replacements for stock.

Every FAILURE REPORT is a boost for you: The Bureau of Ships used the information to:

1. It shows that you are doing your job.

2. It helps make your job easier.

3. It insures available replacements.

4. It gives you a chance to pass your knowledge

to every man on the team.

5. Publish maintenance data.

Always keep a supply of failure report forms on board. You can get them from the nearest District Publications and Printing Office.

6-2. OUTPUT ISOLATION MEASUREMENT.

a. GENERAL.—The following paragraph gives a detailed procedure for determining the output isolation of Antenna Coupler CU-872/U.

b. TEST EQUIPMENT AND SPECIAL TOOLS.—Test equipment required for adjustment of Antenna Coupler CU-872/U consists of the following:

1. R-F Signal Generator, Hewlett-Packard 606A, or equivalent.

2. Radio Interference Measuring Set AN/URM-47 series, or equivalent.

c. SPECIAL JIGS.-Two 20 $\pm 5\%$ -ohm resistors, two type N UG-58A/U connectors and two type BNC UG-1094/U connectors are required to fabricate two 20-ohm pads required for measurements of isolation. Make the pads as follows:

Step 1. Using a short length of coaxial cable, connect one 20-ohm resistor between the two UG-58A/U connectors. Solder a jumper wire between cable shields on each side of the resistors.

Step 2. Using a short length of coaxial cable, connect one 20-ohm resistor between the two type UG-1094/U connectors. Solder a jumper wire between cable shields on each side of the resistor.

d. CONTROL SETTINGS.—Place the ON-OFF switch in the ON position and allow a 10-minute warmup period.

e. PROCEDURE.—The determination of the output isolation for Antenna Coupler CU-872/U is given in the following step-by-step procedure.

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Paragraph 6-2e

Step 1. Set the Hewlett-Packard 606A r-f signal generator or equivalent for any frequency between 20 and 32 mc.

Step 2. Connect the output Hewlett-Packard 606A r-f signal generator to the input of Radio Interference Measuring Set AN/URM-47, through two series connected 20-ohm pads.

Step 3. Adjust the output level of the Hewlett-Packard 606A r-f signal generator for approximately a mid-scale indication on Radio Interference Measuring Set AN/URM-47 series or equivalent. Record this indication for use as a 0-db reference.

Step 4. Without changing the output level of the Hewlett-Packard 606A r-f signal generators or equivalent, connect its output to OUTPUTS jack J1, on the antenna coupler, through a 20-ohm pad.

Step 5. Connect Radio Interference Measuring Set AN/URM-47 series or equivalent to OUTPUTS jack J2 on the antenna coupler through a 20-ohm pad. The indication on the radio interference measuring set should be at least 40-db less than the 0-db reference recorded in step 3.

Step 6. In turn, connect Radio Interference Measuring Set AN/URM-47 series or equivalent, through a 20-ohm resistor to OUTPUTS jacks J3 through J8. In each case the indication on the radar interference measuring set should be at least 40-db less than the 0-db reference recorded in step 3.

6-3. ADJUSTMENT OF COILS L49 THROUGH L52.

a. GENERAL.—Coils L49 through L52 should need adjustment only in case of damage. If the coil has not been broken replacement may not be necessary and reference should be made to paragraph 6-3d. If the coil has been broken, replacement and adjustment will be necessary. Location of the coils is shown in figure 6-1.

b. TEST EQUIPMENT AND SPECIAL TOOLS.—Test equipment required for a coil adjustment is the same as that given in paragraph 6-2b.

c. SPECIAL JIGS.-Two 20-ohm pads should be fabricated as described in paragraph 6-2c.

d. COIL REPLACEMENT.

Step 1. Remove damaged coil. It is possible that the coil does not contain any turns but many simply consist of a straight section of wire. Inspect the damaged coil to determine the number of turns needed in the replacement coil.

Step 2. Make a new coil using number 18 wire. Wind on a 3/16-inch diameter form. Coil will contain from zero to three turns depending upon the number of turns in the removed coil.

Step 3. Install new coil.

e. COIL ADJUSTMENT.

Step 1. Adjust the Hewlett-Packard 606A r-f signal generator, or equivalent, to give a frequency of 32 megacycles.

Step 2. Connect Radio Interference Measuring Set AN/URM-47 series, or equivalent, to the output of the r-f signal generator through two series-connected 20-ohm pads. Adjust the Hewlett-Packard 606A r-f signal generator level to give approximately a mid-scale deflection on the radio interference measuring set. Record the indication of the radio interference measuring set for use as a 0-db reference. Do not change the output level of the r-f signal generator during the remainder of the adjustment.

Step 3. Locate the coil to be adjusted in the following table. The Hewlett-Packard 606A r-f signal generator, or equivalent, and Radio Interference Measuring Set AN/URM-47 series, or equivalent, are to be connected through a 20-ohm pad to the terminals indicated for the specific coil.

CU-872/U REPAIR	NAVSHIPS 93803(A)	
COIL	CONNECT SIGNAL GENERATOR TO OUTPUT	CONNECT RADIO TEST SI TO OUTPUT

1

3

5

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Step 4. Close or open the coil turns as required to obtain minimum indication on the Radio Interference Measuring Set AN/URM-47 series, or equivalent. When the coil is properly adjusted the radio interference measuring set should indicate a signal level 45 db below that obtained in step 2. No noticeable increase in performance will be obtained at an isolation level greater than 50 db. If it is impossible to obtain an isolation of 45 db by opening or closing the coil turns, increase or decrease the number of turns and repeat this step. If closing the coil does not have sufficient effect, it may be necessary to connect the balance resistor (R96, R99, R104, R107) directly between transformers, thereby bypassing the coil.

6-4. ADJUSTMENT OF AMPLITUDE RESPONSE OF FILTER Z2.

L51

L52

L49 L50

GENERAL. - The following paragraph gives a detailed procedure for adjustment of filter Z2. Loa. cations of adjustments are shown in figure 6-1. All adjustments on filter Z2 are sealed with cement. Adjustment should be made only after a critical component fails and is replaced, or when other circumstances require it. Whenever the amplitude response of filter Z2 is adjusted, the adjustments described in paragraph 6-5 must also be performed.

TEST EQUIPMENT AND SPECIAL TOOLS.-Test equipment required for adjustment of filter Z2 b. consists of the following:

1. R-F Signal Generator, Hewlett-Packard 606A, or equivalent.

2. Interference Measuring Set AN/URM-47 series, or equivalent.

3. Radio Test Set AN/PRM-1 series, or equivalent.

SPECIAL JIGS.-Two 20-ohm pads should be fabricated as described in paragraph 6-2c. c.

d. PROCEDURE. -- Adjust the filter as follows:

Step 1. Turn the adjustment screws of capacitors C204 and C206 to their maximum shaft extension.

Step 2. Set the Hewlett-Packard 606A r-f signal generator or equivalent for an output frequency of 58 mc.

Step 3. Connect the output of the Hewlett-Packard 606A r-f signal generator or equivalent through two series connected 20-ohm pads to the input of Radio Interference Measuring Set AN/URM-47 series or equivalent.

Step 4. Adjust the output signal level of the Hewlett-Packard 606A r-f signal generator or equivalent to obtain an indication greater than 0.3 volts ac on Radio Interference Measuring Set AN/ URM-47 series or equivalent. Record the meter indication for use as a 0-db reference.

Step 5. Without changing the output level of the Hewlett-Packard 606A r-f signal generator or equivalent, connect the output through a 20-ohm pad to connector J201 on filter Z2.

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TEST SET

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Paragraph 6-4d

Step 6. Connect Radio Interference Measuring Set AN/URM-47 series or equivalent through a 20-ohm pad to connector J202 on filter Z2.

Step 7. Adjust capacitors C202 and C208 to obtain a minimum indication on Radio Interference Measuring Set AN/URM-47 series or equivalent. This indication should be more than 50 db below the reference level recorded in step 4.

Step 8. Set the Hewlett-Packard 606A r-f signal generator or equivalent for an output frequency of 54 mc. Repeat the procedures of steps 3 through 6. The indication obtained in step 6 should be more than 30 db below the reference level recorded in step 4.

Step 9. Set the Hewlett-Packard 606A r-f signal generator or equivalent for an output frequency of 1.3 mc.

Step 10. Connect the output of the Hewlett-Packard 606A r-f signal generator or equivalent through two series connected 20-ohm pads to Radio Test Set AN/PRM-1 series or equivalent.

Step 11. Adjust the r-f output level of the Hewlett-Packard 606A r-f signal generator or equivalent to obtain an indication greater than 0.3 volts on Radio Test Set AN/PRM-1 series or equivalent. Record this indication for use as a 0-db reference.

Step 12. Without changing the output level of the Hewlett-Packard 606A r-f signal generator or equivalent, connect its output to connector J203 on filter Z2 through a 20-ohm pad.

Step 13. Connect Radio Test Set AN/PRM-1 series or equivalent to connector J204 on filter Z2 through a 20-ohm pad.

Step 14. Adjust inductors L206 and L209 to obtain a minimum indication on Radio Test Set AN/ PRM-1 series or equivalent. This indication should be more than 50 db below the reference level recorded in step 11.

Step 15. Set the Hewlett-Packard 606A r-f signal generator or equivalent for an output frequency of 1.5 mc. Repeat the procedures of steps 10 through 13. The indication obtained in step 13 should be at least 30 db below the reference recorded in step 11.

Step 16. Connect connector J202 to J203 on filter Z2.

Step 17. Set the Hewlett-Packard 606A r-f signal generator for an output frequency of 32 mc.

Step 18. Connect the output of the Hewlett-Packard 606A r-f signal generator or equivalent through two series-connected 20-ohm pads to the input of Radio Interference Measuring Set AN/URM-47 series or equivalent.

Step 19. Adjust the output signal level of the Hewlett-Packard 606A r-f signal level of the Hewlett-Packard 606A r-f signal generator, or equivalent, to obtain an indication greater than 0.3 volts on Radio Interference Measuring Set AN/URM-47 series, or equivalent. Record this indication for use as a 0-db reference.

Step 20. Without changing the output level of the Hewlett-Packard 606A r-f signal generator, or equivalent, connect its output to connector J201 on filter Z2 through a 20-ohm pad.

Step 21. Connect Radio Interference Measuring Set AN/URM-47 series or equivalent through a 20-ohm pad to connector J204 on filter Z2. The indication obtained on the radio interference measuring set should be less than 0.6 db below the reference recorded in step 19.

Step 22. Set the Hewlett-Packard 606A r-f signal generator for an output frequency of 20 mc.

Step 23. Repeat steps 18 through 21.

Step 24. Set the Hewlett-Packard 606A r-f signal generator for an output frequency of 2 mc.



CU-872/U RAPAIR

NAVSHIPS 93803(A)

Paragraph 6-4<u>d</u>



Figure 6-1. Antenna Coupler CU-872/U, Location of Adjustments

6-5. PHASE ADJUSTMENT.

Step 25. Connect the output of the Hewlett-Packard 606A r-f signal generator or equivalent through two series-connected 20-ohm pads to Radio Test Set AN/PRM-1 series or equivalent.

Step 26. Adjust the r-f output level of the Hewlett-Packard 606A r-f signal generator or equivalent to obtain an indication greater than 0.3 volts on Radio Test Set AN/PRM-1 series or equivalent. Record this indication for use as 0-db reference.

Step 27. Without changing the output level of the Hewlett-Packard 606A r-f signal generator or equivalent, connect its output to connector J201 on filter Z2 through a 20-ohm pad.

Step 28. Connect Radio Test Set AN/PRM-1series or equivalent through a 20-ohm pad to connector J204 on filter Z2. The indication obtained on the radio test set should be less than 1.5 db below the reference recorded in step 26.

Step 29. Set the Hewlett-Packard 606A r-f signal generator for an output frequency of 8 mc.

Step 30. Repeat the procedure of step 25 through step 28. The indication obtained in step 28 should be less than 0.5 db below the indication recorded in step 26.

a. GENERAL - The following paragraph gives a detailed adjustment procedure for setting the output signals of one antenna coupler in phase with the output signal of the reference output of a typical reference antenna coupler. Any antenna coupler produced under a given contract may be selected as a typical reference coupler and the no. 3 output used as a reference for alignment of units where repair is necessary and the phase alignment then exceeds the specified limits. The basis for this type of reference selection is the fact that all units on a given contract have their no. 3 outputs aligned to be almost exactly in phase at 28 and 2.5 mc, which are the basic phase alignment frequencies.

Locations of phase adjustments are shown in figure 6-1. All adjustments on filter Z2 are sealed with cement and phase adjustment should be made only after a critical component fails and the phase of the no. 3 output of the unit is found to be more than 2 degrees at 28 mc when compared to the no. 3 output a chosen reference coupler. The phase adjustment procedure of this section may be performed independently of the adjustment of amplitude response of filter Z2 described in paragraph 6-4.

<u>b</u>. TEST EQUIPMENT AND SPECIAL TOOLS. - Test equipment required for phase adjustment of Antenna Coupler CU-872/U consists of the following:

1. R-F Signal Generator, Hewlett-Packard 606A or equivalent.

2. Phase Meter, Advanced Electronics Lab Inc. Type 202 Vectorlizer with 75 ohm loads used on the high-frequency probe.

<u>c</u>. SPECIAL JIGS. - An input amplitude compensation is required to provide input signals of equal amplitude to the antenna couplers. Three BNC connectors, UG-1094/U, two 100-ohm resistors,

Paragraph 6-5<u>c</u>

RN70B101, and one potentiometer, RV6LAYSA101A, are required. To fabricate the amplitude compensator, proceed as follows:

Step 1. Mount the RV6LAYSA101A potentiometer and around its circumference mount the three UG-1094/U connectors.

Step 2. Connect the input connector to the wiper arm of the potentiometer.

Step 3. Connect one of the output connectors to the high end of the potentiometer and the other output connector to the low end of the potentiometer.

Step 4. Connect a 100-ohm resistor between the wiper arm of the potentiometer and one of the output connectors.

Step 5. Connect a 100-ohm resistor between the wiper arm of the potentiometer and the other output connector.

d. PROCEDURE. - Adjust the phase of the antenna coupler output signals as follows:

Step 1. Set the Hewlett-Packard 606A r-f signal generator for an output frequency of 28 mc and the output level to approximately 1 volt.

Step 2. Connect the output of the Hewlett-Packard 606A r-f signal generator to the input connector of the amplitude compensator described in paragraph 6-5c.

Step 3. Connect one output connector on the amplitude compensator to ANTENNA INPUT connector J9 on the standard reference antenna coupler using a length of coaxial cable.

Step 4. Connect the other output connector on the amplitude compensator to ANTENNA INPUT connector J9 on the antenna coupler to be adjusted using a length of coaxial cable which is the same length as used in step $3 \pm 1/16$ inch.

Step 5. Connect one input of the Type 202 Vectorlizer h-f probe to the OUTPUT 3 connector J3 on the standard reference coupler and the other input to the OUTPUT 3 connector J3 on the antenna coupler to be adjusted. For this connection use coaxial cables which are of the same length $\pm 1/16$ inch.

Step 6. Set the Type 202 Vectorlizer for maximum sensitivity.

Step 7. Adjust the input level compensator for a minimum reading on the Type 202 Vectorlizer.

Step 8. Disconnect one input to the Type 202 Vectorlizer and set the output level of the Hewlett-Packard 606A r-f signal generator to obtain an indication of 1.0 volt on the Type 202 Vectorlizer.

Step 9. Reconnect the cable disconnected in step 8 and observe the indication on the Type 202 Vectorlizer.

Step 10. Adjust capacitors C204 and C206 on filter Z2 of the antenna coupler to obtain a zero or near zero indication on the Type 202 Vectorlizer.

Step 11. The indication should be less than 0.005 volts. If the indication is not less than 0.005 volts repeat steps 7 to 10.

Step 12. Set the Hewlett-Packard 606A r-f signal generator for an output frequency of 2.5 mc and the output level to approximately 1.0 volt.

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Step 13. Repeat steps 2 through 11 of this procedure except in step 10 adjust capacitors C211 and C214.

Step 14. Set the Hewlett-Packard 606A r-f signal generator for an output frequency of 8 mc and an output signal level of 1.0 volt.

Step 15. Repeat steps 2 through 9. The indication in step 9 should be less than 0.035 volts.

Step 16. Set the Hewlett-Packard 606A r-f signal generator for an output frequency of 16 mc and an output signal level of 1.0 volt.

Step 17. Repeat steps 2 through 9. The indication in step 9 should be less than 0.035 volts.

Step 18. Set the Hewlett-Packard 606A r-f signal generator for an output frequency of 28 mc and an output signal level of 1.0 volts.

Step 19. Repeat steps 2 through 9. The indication in step 9 should not be less than 0.035 volts.

Step 20. To phase check OUTPUTS 1, 2, 4, 5, 6, 7, and 8 of the unit that has been adjusted repeat steps 1 through 9, 12 and 2 through 9, and 14 through 19 using each of the above outputs in place of the adjusted coupler output 3 in step 5. The indications of step 9 should be less than 0.035 volts.

Step 21. After phase alignment has been accomplished, reapply cement to C204, C206, C211 and C214 on Z2.

6-6. OUTPUT PHASING CABLE REPLACEMENT

<u>a</u>. GENERAL. - The lengths of RG-188/U coaxial cable that connect the hybrid transformer taper pin blocks are used to give small amounts of phase adjustment to the individual outputs of the antenna coupler. (See figure 5-1.) These cables will need to be changed only if damaged and will not require changes even though the antenna coupler must be aligned as described in section 6-5.

b. PROCEDURE. - Replace the output phasing cables as follows:

Step 1. Extract the damaged cable from the terminating taper pin blocks, AMP Type 480064-3.

Step 2. Consult the output cable length identification plate located inside the chassis near the output terminals of Z1 and note the length given for the cable to be replaced. The output cable identification plate is shown at the top of figure 6-1.



Step 3. Make new cable as shown in figure 6-2. Use length found in step 2 as the dimension L.



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Paragraph 6-6<u>b</u>

Step 4. Firmly insert the new cable into proper taper pin terminals and lace to prevent interference with amplifier and bottom cover.

Step 5. Check the phase of the output associated with the replaced cable by the method of paragraph 6-5.

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Figure 6-3

Figure 6-3. Antenna Coupler CU-872/U, Schematic Diagram

6-9 6-10

CU-872/U PARTS LIST NAVSHIPS 93803(A)

Paragraph 7-1

SECTION 7

PARTS LIST

7-1. INTRODUCTION.

Reference designations have been assigned to identify all maintenance parts of the equipment. They are used for marking the equipment and are included on drawings, diagrams and the parts list. The letters of the designation indicate the kind of part (generic group) such as resistor, capacitor, electron tube, etc. The number differentiates between parts of the same generic group. Sockets associated with a particular plug-in device, such as an electron tube, are identified by a reference designation, which includes the reference designation of the plug-in device. For example, the socket for tube V001 is designated XV001.

7-2. MAINTENANCE PARTS LIST.

Table 7-1 lists all component parts. Column 1 lists the reference series of the various parts in alphabetical and numerical order. Column 2 gives the names and describes the various parts. Complete information is given for all key parts (parts differing from any part previously listed in this table). Column 3 indicates how the part is used and gives its functional location in the unit.

7-3. STOCK NUMBER IDENTIFICATION.

New Stock Number Identification Tables (SNIT's) issued by the Electronics Supply Office include Federal Stock Numbers and Source, Maintenance and Recoverability Codes. Therefore, reference shall be made to the SNIT for this information.

7-4. LIST OF MANUFACTURERS.

Table 7-2 lists the manufacturers of parts used in this equipment.

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Т, 7·	ABLE -1		NAVSHIPS 93803(A)	CU-872/U PARTS LIST	
	TABLE	5 7 - 1.	ANTENNA COUPLER CU-872/U, MAINTE	NANCE PARTS LIST	
f	REF	NOTES	NAME AND DESCRIPTI	ON FUNCTION	
DE	ESIG				
1-	-99		ANTENNA COUPLER PROVIDES COUPLING	i	
SE	ERIES		BETWEEN A SINGLE ANTENNA AND EIGH	IT	
			TO 62 CPS. SINGLE PHASE. FEATURES		
			PHASE CONTROL BETWEEN ALL OUTPUTS		
			WITHIN PLUS OR MINUS 2 DEG.		
			OVER THEIR OPERATING RANGE, GRAY		
			ENAMEL CASE, 19 IN LG, 16-1/2 IN.		
			MOUNTING, MER 89661, DWG 4900502G	01	
			NAVY TYPE CU872/U.		
С	001		CAPACITOR, FIXED, CERAMIC	V11A RF BY-PASS	
			DIELECTRIC 10,000 UUF PLUS 100%		
			-20%, 500 V DC WORKING, MFR 89661	. •	
с	002		SAME AS C1	V11B RE BY-PASS	
С	003		SAME AS C1	V12A RF BY-PASS	
С	004		SAME AS C1	V12B RF BY-PASS	
C	005		SAME AS CI	V13A RF BY-PASS	
c	006		SAME AS CI	VI3B RF BY-PASS VI4A RF BY-PASS	
č	008		SAME AS CI	V14B RF BY-PASS	
С	009		SAME AS C1	V15A RF BY-PASS	1.
C	010		SAME AS C1	V15B RF BY-PASS	
C C	011		SAME AS CI	VIGA RE BY-PASS	
c	012		SAME AS C1	VIOD RE BY-PASS	
С	014		SAME AS CI	V17B RF BY-PASS	
C	015		SAME AS CI	V18A RF BY-PASS	
c	016		SAME AS CI	VI8B RF BY-PASS	
c	018		SAME AS CI	V198 RF BY-PASS	
С	019		SAME AS C1	V20A RF BY-PASS	
C	020		SAME AS C1	V20B RF BY-PASS	
C	021		SAME AS CI	VI CATHODE	
с	022		SAME AS C1	V2 CATHODE	
-	•••			BY-PASS	
С	023		SAME AS C1	V3 CATHODE	
c	024			BY-PASS	
C	024		SAME AS CI	RY-PASS	
С	025		SAME AS C1	V5 CATHODE	
				BY-PASS	
С	026		SAME AS C1	V6 CATHODE	
c	027		SAME AS CI	BY-PASS	
-	021			BY-PASS	
С	028		SAME AS C1	V8 CATHODE	
				BY-PASS	

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CU- PAF	-872/U RTS LIST		NAV	SHIPS 938	03 (A)	TABLE 7-1
TA	BLE 7-1.	ANTENNA	COUPLER	CU-872/U,	MAINTENANCE P	ARTS LIST (CONT.)
RE	EF NOT SIG	ES		NAME AN	D DESCRIPTION	FUNCTION
с	029	SAME	AS C1			V9 CATHODE
с	030	SAME	AS C1			BY-PASS V10 CATHODE BY-PASS
С	031	SAME	AS C1			V3 FILAMENT
с	032	SAME	AS C1			V13 FILAMENT
с	033	SAME	AS C1			V18 FILAMENT BY-PASS
с	034	SÄME	AS C1			V8 FILAMENT BY-PASS
C THF C	035 RU 040	NOT U	SED			
c	041	CAPAC DIELE V DC MIL-C	ITOR, F CTRIC WORKING -20	IXED, CERA 7 UUF ±0.2 , CC20CH07	MIC 25 UUF, 500 70C, SPEC	GRID LINE CAPACITANCE
С	042	SAME	AS C41			GRID LINE
С	043	SAME	AS C41			GRID LINE
С	044	SAME	AS C41			GRID LINE
С	045	SAME	AS C41			GRID LINE
С	046	SAME	AS C41			GRID LINE
С	047	SAME	AS C41			GRID LINE
С	048	SAME	AS C41			GRID LINE CAPACITANCE
с	049	SAME	AS C41			GRID LINE
С	050	SAME	AS C41			GRID LINE
С	051	SAME	AS C41			GRID LINE
С	052	SAME	AS C41			GRID LINE
С	053	SAME	AS C41			GRID LINE
С	054	SAME	AS C41			GRID LINE
С	055	SAME	AS C41			GRID LINE
C	056	SAME	AS C41			GRID LINE
с	05 7	SAME	AS C41			GRID LINE

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T A 7-	BLE 1			NAVSH	IPS 9	3803 ((A)		F	CU-872	/U ST
R DE	TABLE EF SIG	7-1. AN NOTES	ITENNA	COUPLER	CU-87 NAME	2/U, E AND	MA INTEN DESCRIP	ANCE P	ARTS LI	ST (CONT FUNCTIO	.) ON
с	058		SAME	AS C41					CAPACIT GRID LI		
с	059		SAME	AS C41					GRID LI		
с	060		SAME /	AS C41					GRID LI CAPACIT		
С	061		SAME /	AS C1					T1 SECO RF BY-F	NDARY PASS	
С	062		SAME /	AS C1					GRID LI DC BLOC	NE IKING	
c	063		SAME	AS C1					T2 PRIM	ARY ASS	
C C	064 065 066		SAME /	AS C1 SED SED					B PLUS	BY-PASS	
c	067		SAME	AS C1					PLATE L BLOCKIN	INE DC	
С	068		SAME /	AS C1					PLATE L BLOCKIN	.INE DC NG	
С	069		CAPAC 220,00 CH04A	ITOR, FIX DO UUF ±2 1ME224M,	ED, F 0%, 4 SPEC	PAPER 400 V MIL⊷	DIELECT DC WORK C-18312	RIC ING,	B PLUS SUPPRES	SPIKE SSOR	l.
C	070		NOT US	SED							
C C	071 072		NOT US CAPAC 150 UI SPEC	5ED ITOR, FIX F, 300 V MIL-C-62	ED, E DC WC	ELECT	ROLYTIC G, CE51F	151N	B PLUS	FILTER	
С	073										
TH	RU		NOT US	SED							
c	076		SAME	AS 772							
c	078		CAPAC: 470,00 CP05A	ITOR, FIX DO UUF ±2 1EB474M,	ED, F 0%, 1 SPEC	PAPER LOO V MIL-	DIELECT DC WORK C-25	RIC (ING,	BIAS FI	ILTERING	
С	079										
TH	RU		NOT US	SED							
C CP	099 001		ADAPTE 50 OHM MS351	ER, CONNE 15, 500 V 76.	CTOR	MAL (, UG	E TO MAL 491A/U,	.E,	CONNECT ADAPTER	ror R	
CP THI	002 RU		NOT US	SED							
CR	001		SEMICO	DNDUCTOR	DEVIC WIRE	CE, D E LEA	IODE DS, 1N54	•0 •	B PLUS MOUNTIN	RECTIFI NG	ER
CR CR CR	002 003 004		SPEC N SAME / SAME / SAME /	MIL-E-1C AS CR1 AS CR1 AS CR1 AS CR1					B PLUS B PLUS B PLUS	RECTIFI RECTIFI RECTIFI	ER ER ER
7-										OPICIN	A 1

CU-872/U PARTS LIST	NAVSHIPS 93803(A)	TABLE 7-1
TABLE 7-1. AN	NTENNA COUPLER CU-872/U, MAINTENANCE PA	ARTS LIST (CONT.)
REE NOTE	S NAME AND DESCRIPTION	FUNCTION
DESIG		T ONC T I ON
THRU	NOT USED	
CR 099		
DS 001	LAMP, INCANDESCENT 0.15 AMP, 6-8	PILOT LIGHT
	VOLT, T-3 1/4 BULB, MS15571-2	
US 002		
DS 099	NOT USED	
E 001	TERMINAL BOARD 6 TERMINALS,	B PLUS RECTIFIER
	PHENOLIC, 3.5 IN. LG, 2.875 IN. W,	MOUNTING
	0.125 IN. THK, MFR 89661, PART NO	
F 002	TERMINAL BOARD PHENOLIC, 5,25 IN.	COMPONENT
	LG, 1.75 IN. W. 0.125 IN. THK,	MOUNTING
	MFR 89661, PART NO. 230B972G01	
E 003	TERMINAL BOARD 31 TERMINALS,	COMPONENT
	PHENOLIC, MFR 89661, PART NO.	MOUNTING
F 004	JAICIJZGUI Insulator, standoff melamine	TIE POINT
L 004	INSULATION, 9/16 IN. LG, 1/4 IN.	
	ACID FLATS, MFR 81312, PART NO. 776	
E 005	SAME AS E4	TIE POINT
E 006	SAME AS E4	TIE POINT
E 007 E 008	SAME AS E4	TIF POINT
E 009	SAME AS E4	TIE POINT
E 010	SAME AS E4	TIE POINT
E 011	SAME AS E4	TIE POINT
E 012 E 013	SAME AS E4	TIE POINT
E 014	SAME AS E4	TIF POINT
E 015	KNOB ROUND W/DIAL SKIRT, 1.822	TEST METER
	MAX. DIA, 1/4 IN. DIA SHAFT,	SWITCH
	MATTE FINISH, MFR 49956, PART NO.	
F 016	125-3-2G SHIELD, FLECTRON TUBE 2,125 IN. H.	TUBE SHIELD
E 010	0.810 IN. DIA. BLACK WRINKLE FINISH	
	S0765, SPEC MIL-S-19785	
E 017	RETAINER, ELECTRON TUBE 1.375 DIA	TUBE CLAMP
	OPEN 1.125 IN. W, MFR 07387,	
E 019	PART NO. 926C-81	
E 018 F 019	SAME AS ELT SHIFLD, FLECTRON TUBE HEAT	TUBE CLAMP
- 01/	DISSIPATING, W/SHIELD AND BASE	INSERT
	INSERT, 9 PIN STYLE, MFR 13499	
	PART NO • 66J-5	
E 099		
F 001	FUSE, CARTRIDGE 2 AMP, 125 V MAX.	POWER INPUT
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ONTOTINAL		

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ΤΑ 7-	BLE 1		NAVSHIPS 93803(A)					
T.	ABLE	7-1. ANTENNA	COUPLER CU-872/U, MAINTENANCE PA	RTS LIST (CONT.)				
DE	SIG	NOTES	NAME AND DESCRIPTION	FUNCTION				
F	002	T IME SAME SAMF	LAG, F02D2R00B, MIL-F-15160C AS F1 AS F1	POWER INPUT				
F	004	SAME	AS F1	SPARE				
THI F	RU 099	NOT	JSED					
J	001		ECTOR, RECEPTACLE, ELECTRICAL NTACT COAXIAL TYPE, UG58A/U	RF OUTPUT				
J	002	SAME	AS J1					
J	003	SAME						
J	004	SAME						
5	005	SAME						
J	000	SAME						
Ĵ	008	SAME	AS J1	RF OUTPUT				
Ĵ	009	SAME	AS J1	RF INPUT				
J	010	PART ONLY	OF Z1. LISTED FOR REFERENCE					
J THI	011 RU	NOT U	ISED					
J	014							
J	015	SAME	AS J1					
J	016	NOT						
		NUT	1560					
L	001	COIL 0•10 MFR 8	RADIO FREQUENCY 0.68 UH ±5%, OHMS, AT 1/2 W, PHENOLIC CORE, 2142, PART NO. 10200-22	GRID LINE				
L L	002 003	SAME COIL	AS L1 RADIO FREQUENCY 1.2 UH ±5,	GRID LINE GRID LINE				
1	004	SAMF	AS 13	GRID LINE				
Ĺ	005	SAME	AS L3	GRID LINE				
Ē	006	SAME	AS L3	GRID LINE				
L	007	SAME	AS L3	GRID LINE				
L	800	SAME	AS L3	GRID LINE				
L	009	SAME	AS L3	GRID LINE				
L	010	SAME	AS L3	GRID LINE				
L	011	SAME	AS L3	GRID LINE				
L	012	SAME		GRID LINE				
	015	SAME		GRID LINE				
с I	014	SAME		GRID LINE				
L	016	SAME	AS L3	GRID LINE				
Ē	017	SAME	AS L3	GRID LINE				
L	018	SAME	AS L3	GRID LINE				
L	019	SAME	AS L3	GRID LINE				
L	020	SAME	AS L3	GRID LINE				
L	021	SAME	AS L1	GRID LINE				

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CU-872/U PARTS LIST	NAVSHIPS 93803(A)	TABLE 7-1
TABLE 7-1. AN REF NOTES	TENNA COUPLER CU-872/U, MAINTENANCE P NAME AND DESCRIPTION	ARTS LIST (CONT.) FUNCTION
L 022 L 023	SAME AS L1 NOT USED	GRID LINE
L 024 L 025	NOT USED COIL, RADIO FREQUENCY 15 UH ±10%, Q OF 40 AT 3 MC, LT8K007,	B PLUS RF DECOUPLING
L 026	REACTOR 2 H AT 325 MA DC, 50 OHMS, MER 96175, PART NO. 31741	SMOOTHING CHOKE
L 027	COIL, RADIO FREQUENCY 1.5 UH ±5%, 1300 MA MAX DC CURRENT, 1/2 W, MED 22142, DART NO. 10200-24	PLATE LINE
L 028	COIL, RADIO FREQUENCY 247 UH, ±5%, 840 MA MAX DC CURRENT, MFR 82142,	PLATE LINE
L 029 L 030 L 031 L 032 L 033 L 034 L 035 L 036 L 037 L 038 L 039 L 040 L 041 L 042 L 043 L 044 L 045 L 044 L 045 L 046 L 047 L 048 L 049 THRU L 052	PART NO. 10200-30 SAME AS L28 SAME AS L28	PLATE LINE PLATE LINE
M 001	AMMETER 0-50 MA DC FULL SCALE DEFLECTION, MFR 89661, PART NO. 331C146H09	TEST METER
M 002 THRU M 099	NOT USED	
P 001	CONNECTOR, PLUG, ELECTRICAL COAXIAL TYPE, 1 FEMALE CONTACT, 500 V PEAK, UG21D/U, MS91236	RF OUTPUT
P 002 P 003 P 004 P 005	SAME AS P1 SAME AS P1 SAME AS P1 SAME AS P1	RF OUTPUT RF OUTPUT RF OUTPUT RF OUTPUT

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ΤΑ 7-	BLE 1	NAVSHIPS 93803(A)	CU-872/U PARTS LIST
R DE	ABLE EF SIG	7-1. ANTENNA COUPLER CU-872/U, MAINTENANCE F NOTES NAME AND DESCRIPTION	PARTS LIST (CONT.) FUNCTION
Р Р Р Р Р	006 007 008 009 010	SAME AS P1 SAME AS P1 SAME AS P1 SAME AS P1 CONNECTOR, PLUG, ELECTRICAL BAYONETTE TYPE, 500 VOLT PEAK,	RF OUTPUT RF OUTPUT RF OUTPUT RF INPUT POWER INPUT
Ρ	011	ADAPTER, CONNECTOR COAXIAL TYPE, TYPE, 500 VOLT PEAK, 2 CONTACTS, UG306/U, MS35368	FILTER CONNECTION
Ρ	012	CONNECTOR, PLUG, ELECTRICAL COAXIAL TYPE, 500 V PEAK, MFR 02660, PART NO. 31-850	FILTER CONNECTION
P P	013 014	SAME AS P11 SAME AS P12	FILTER CONNECTION FILTER
P THI P	015 RU 099	NOT USED	CONNECTION
R	001	RESISTOR, FIXED, COMPOSITION 270,000 OHMS ±10%, 1/2 W, RC20GF274K, SPEC MIL-R-11	V11 GRID
R R R R R R R R R R R R R R R R R	002 003 004 005 006 007 008 009 010 011 012 013 014 015 016 017 018 019 020 021	SAME AS R1 SAME A	V11 GRID V12 GRID V12 GRID V13 GRID V13 GRID V14 GRID V14 GRID V15 GRID V15 GRID V15 GRID V16 GRID V16 GRID V17 GRID V17 GRID V18 GRID V18 GRID V19 GRID V19 GRID V20 GRID V11 CATHODE
R R R R R	022 023 024 025 026	SAME AS R21 SAME AS R21 SAME AS R21 SAME AS R21 SAME AS R21 SAME AS R21	V12 CATHODE V13 CATHODE V14 CATHODE V15 CATHODE V16 CATHODE

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CU PA	-872/U RTS LIST	NAVSHIPS 93803(A)	TABLE 7-1
Т	ABLE 7-1	ANTENNA COUPLER CU-872/U. MAINT	ENANCE PARTS LIST (CONT.)
P		INTES NAME AND DES	
	SIG		
-			
R	027	SAME AS R21 SAME AS R21	
R	020	SAME AS R21	V19 CATHODE
R	030	SAME AS R21	V20 CATHODE
R	031	SAME AS R21	V11 CATHODE
R	032	SAME AS R21	V12 CATHODE
R	033	SAME AS R21	V13 CATHODE
R	034	SAME AS R21	V14 CATHODE
R	035	SAME AS R21	V15 CATHODE
R	036	SAME AS R21	V16 CATHODE
R	037	SAME AS R21	VI7 CATHODE
R	038	SAME AS R21	VI8 CATHODE
к D	039	SAME AS RZI SAME AS RZI	
R	040	RESISTOR, FIXED, COMPOSITION	VICATHODE
	041	OHMS $\pm 5\%$, 1/2 WATT, RC20GF1	61J.
		MIL-R-11	
R	042	SAME AS R41	V1 CATHODE
R	043	SAME AS R41	V2 CATHODE
R	044	SAME AS R41	V2 CATHODE
R	045	SAME AS R41	V3 CATHODE
R	046	SAME AS R41	V3 CATHODE
R	047	SAME AS R21	V4 CATHODE
R	048	SAME AS R21	V4 CATHODE
R	049	SAME AS R21	V5 CATHODE
R	050	SAME AS R21	V5 CATHODE
R	051	SAME AS R41	
R	052	SAME AS R41 SAME AS R41	
R	054	SAME AS R41	V7 CATHODE
R	055	SAME AS R41	V8 CATHODE
R	056	SAME AS R41	V8 CATHODE
R	057	SAME AS R21	V9 CATHODE
R	058	SAME AS R21	V9 CATHODE
R	059	SAME AS R21	V10 CATHODE
R	060	SAME AS R21	V10 CATHODE
R	061		
TH	RU	NOT USED	
R	070		
к	071	RESISTOR, FIXED, COMPOSITION	N 620 VI CATHODE
		UHM5 10%) 2 WAII9 RC420F021 MIL-P-11	J+
R	072	SAME AS R71	V2 CATHODE
R	073	SAME AS R71	V3 CATHODE
R	074	SAME AS R71	V4 CATHODE
R	075	SAME AS R71	V5 CATHODE
R	076	SAME AS R71	V6 CATHODE
R	077	SAME AS R71	V7 CATHODE
R	078	SAME AS R71	V8 CATHODE
R	079	SAME AS R71	V9 CATHODE
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ТА 7-	BLE 1	NAVSHIPS 93803(A)	CU-872/U PARTS LIST
T	ABLE	7-1. ANTENNA COUPLER CU-872/U, MAINTENANCE P	ARTS LIST (CONT.)
R DE	EF SIG	NOTES NAME AND DESCRIPTION	FUNCTION
R	080	SAME AS R71	V10 CATHODE
R	081	RESISTOR, FIXED, COMPOSITION	V1 CATHODE
		620,000 ±5%, 1/2 W, RC20GF624J,	METERING
P	082	SPEC MIL-R-II SAME AS R81	
	002	SAAL AS ROI	METERING
R	083	SAME AS R81	V3 CATHODE
			METERING
R	084	SAME AS R81	V4 CATHODE
~			METERING
R	085	SAME AS R81	V5 CATHODE
P	086	SAME AS R81	
ĸ	000	SAME AS ROI	METERING
R	087	SAME AS R81	V7 CATHODE
			METERING
R	08 8	SAME AS R81	V8 CATHODE
-			METERING
R	089	SAME AS R81	V9 CATHODE
R	090	SAME AS R81	
IX.	070	SAME AS ROI	METERING
R	091	RESISTOR, FIXED, COMPOSITION	PLATE LINE
		680 OHMS ±5%, 1/2 W, RC20GF681J,	TERMINATION
		SPEC MIL-R-11	
R	092	SAME AS R91	PLATE LINE
_			TERMINATION
R	093	RESISTOR, FIXED, COMPOSITION 300	GRID LINE
		UHMS ±5%; 1/2 W; RC2UGF3013; SDEC MU =D=11	TERMINATION
R	094	SAME AS R93	GRID I INF
	0,74		TERMINATION
R	095	RESISTOR, FIXED, FILM 75 OHMS	HYBRID BALANCE
		±1%, 1/2 W, RN70B75R0F,	
_		SPEC MIL-R-10509	
R	096	SAME AS R95	HYBRID BALANCE
R	097	SAME AS R95	HYBRID BALANCE
к р	098	SAME AS RYD Same as Dos	HYBRID BALANCE
S	001	SWITCH, TOGGLE DPDT, 25 AMP, 125	POWER ON-OFF
0	001	V AC. 6 SCREW TYPE TERMINALS.	FOWER ON OFF
		MS35059-22, SPEC MIL-5-3750	
s	002	SWITCH, ROTARY SINGLE SECTION, NON	TEST METER
		SHORTING, 12 CONTACTS, MFR 89661,	
_		PART NO. 327C752H01	
S	003		
I H	KU AAAA	NUI USED	
т	099	TRANSFORMER . RADIO FREQUENCY 1	GRID INPUT
'	001	PRIMARY 1 TO 36 MC + 1 SECONDARY	
_			
/	1 ()		

CU- PAI	-872/ RTS L	U IST	NAVS	HIPS S	93803(A)		TAE 7	3LE 7-1
T/ RI	ABLE	7-1. ANTEN NOTES	NNA COUPLER	CU-872 NAMI	2/U, MAINTENA E AND DESCRIP	NCE P	ARTS LIST (CONT FUNCTI	.) ION
DE	516							
т	002	CI MI TI PI CI	ENTER TAPPED FR 89661, PA RANSFORMER, RIMARY 1 TO ENTER TAPPED	, 17 RT NO RADIO 36 MC , 184	/OLT WORKING, 342C486H01 FREQUENCY 1 1 SECONDARY V WORKING,		PLATE COUPLING	3
Т	003	мі Ті 4(W(Р/	RANSFORMER, D MC, 2 SECO DRKING 0.4 W ART NO. 3420	RADIO NDARY MFR	5342C490H01 FREQUENCY 1 701 VOLT 896619	TO	HYBRID	
т	004	S	AME AS T3				HYBRID	
т	005	S	AME AS T3				HYBRID	
т	006	S	AME AS T3				HYBRID	
Т	007	S	AME AS T3				HYBRID	
Т	008	S	AME AS T3				HYBRID	
т	009	S	AME AS T3				HYBRID	
Т	010	S	AME AS T3				HYBRID	
т	011	TI	RANSFORMER,	POWER	• STEP→UP AND)	POWER	
		S 2 Mi	TEP-DOWN 11 36 V AC INPU FR 96175, PA	5/230 T, 6. RT NO	V, 60 CYCLE, 3 V AC OUTPUT 31740	,		
Т	012	11 Pl 7 P/	RANSFORMER, RIMARY 1 TO •1 V WORKING ART NO• 3420	RADIO 40 MC 5, MFR 3989H02	FREQUENCY 1 9 2 SECONDARY 896619 2	;	RF INPUT	
т	013				-			
тн	RU	N	OT USED					
Т	099							
ТВ	001	T I MI	ERMINAL BOAR Fr 007 79, PA	D 10 RT NO	TERMINALS, • 480064-3		INTERCONNECTIO	NC
ТΒ	002	S	AME AS TB1				INTERCONNECTIO)N
ΤВ	003	S	AME AS TB1				INTERCONNECTIO	NC
ΤВ	004	S	AME AS TB1				INTERCONNECTIO	ЛĊ
ΤВ	005	S	AME AS TB1				INTERCONNECTIO	NC
ТΒ	006	S	AME AS TB1				INTERCONNECTIO)N
ТΒ	007	S	AME AS TB1				INTERCONNECTIO	NC
TB TB	008 009	S	AME AS TB1				INTERCONNECTIO)N
TH	RU	N	OT USED					
ТВ	099							
V	001	E SI	LECTRON TUBE PEC MIL-E-10	DUA	L TRIODE, 692	22,	1ST DISTRIBUTE AMPLIFIER	ED
۷	002	S	AME AS V1				2ND DISTRIBUTE AMPLIFIER	ED
V	003	S	AME AS V1				3RD DISTRIBUTE AMPLIFIER	ED
V	004	S	AME AS V1				4TH DISTRIBUTE	ED
V	005	S	AME AS V1				5TH DISTRIBUTE AMPLIFIER	ED
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ТА 7	BLE 1		NAVS	SHIPS 93803(A)	CU-872/U Parts List
T R DE	ABLE EF SIG	7-1. ANTENNA NOTES	COUPLER	CU-872/U, MAINTENANC NAME AND DESCRIPT	E PARTS LIST (CONT.) ION FUNCTION
v	006	SAME	AS V1		1ST DISTRIBUTED
v	007	SAME	AS VI		AMPLIFIER 2ND DISTRIBUTED
v	008	SAME	AS VI		AMPLIFIER 3RD DISTRIBUTED
v	009	SAME	AS V1		AMPLIFIER 4TH DISTRIBUTED
v	010	SAME	AS V1		AMPLIFIER 5TH DISTRIBUTED
v	011	SAME	AS V1		IST DISTRIBUTED
V	012	SAME	AS V1		AMPLIFIER 2ND DISTRIBUTED
v	013	SAME	AS V1		AMPLIFIER 3RD DISTRUTED
v	014	SAME	AS V1		AMPLIFIER 4TH DISTRIBUTED
v	015	SAME	AS V1		AMPLIFIER 5TH DISTRIBUTED
v	016	SAME	AS V1		AMPLIFIER 1ST DISTRIBUTED
v	017	SAME	AS V1		AMPLIFIER 2ND DISTRIBUTED
v	018	SAME	AS V1		AMPLIFIER 3RD DISTRIBUTED
v	019	SAME	AS V1		4TH DISTRIBUTED
v	020	SAME	AS V1		5TH DISTRIBUTED
v	021	ELEC 6627	TRON TUBE /ob2wa, s	E MINIATURE DIODE, SPEC MIL-E-1C	BIAS REFERENCE
V TH V XC	022 RU 099 001	ΝΟΤ	USED		
TH	RU	NOT	USED		
XC	071	SOCK BOTT TS10	ET, ELEC Om mount: 1P01, spe	TRON TUBE 8 CONTACTS ING, SADDLE TYPE, EC MIL-5~12883	5, SOCKET FOR C72
XC TH	073 RU	NOT	USED		
XC XC	076	SAME	AS XC72		SOCKET FOR C77
	RU	NOT	USED		
XD	5001	LAMP FOR	HOLDER N T-3 1/4 €	MINIATURE, RED LENS, BULB, LH62BR2,	HOLDER FOR DS001

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C U- 872/U PARTS LIST	NAVSHIPS 93803(A)	TABLE 7-1
TABLE 7-1. REF NOT DESIG	ANTENNA COUPLER CU-872/U, MAINTENANCE F TES NAME AND DESCRIPTION	ARTS LIST (CONT.) FUNCTION
	SPEC MIL-L-3661	
XDS002		
THRU	NOT USED	
XDS099		
XF 001	ANDS 250 V EHN20G MILE-10207	SUCKET FUR FI
XE 002	SAME AS $XF1$	SOCKET FOR E2
XF 002 XF 003	SAME AS XF1	SOCKET FOR F3
XF 004	SAME AS XF1	SOCKET FOR F4
XF 005		
THRU	NOT USED	
XF 099		
XV 001	SOCKET, ELECTRON TUBE 9 PIN,	SOCKET FOR V1
	MOLDED PLASTIC, TS103P01, SPEC	
<u>xxx</u> 000	MIL-5-12883.	COCKET FOR NO
XV 002	SAME AS XVI	SOCKET FOR V2
	SAME AS AVI SAME AS XVI	SOCKET FOR VA
XV 004 XV 005	SAME AS XVI	SOCKET FOR V5
XV 006	SAME AS XV1	SOCKET FOR V6
XV 007	SAME AS XV1	SOCKET FOR V7
XV 008	SAME AS XV1	SOCKET FOR V8
XV 009	SAME AS XV1	SOCKET FOR V9
XV 010	SAME AS XV1	SOCKET FOR V10
XV 011	SAME AS XV1	SOCKET FOR VII
XV 012	SAME AS XVI	SUCKET FOR VI2
	SAME AS AVI	SOCKET FOR VIA
XV 015	SAME AS XVI	SOCKET FOR V15
XV 016	SAME AS XV1	SOCKET FOR V16
XV 017	SAME AS XV1	SOCKET FOR V17
XV 018	SAME AS XV1	SOCKET FOR V18
XV 019	SAME AS XV1	SOCKET FOR V19
XV 020	SAME AS XV1	SUCKET FOR V20
XV 021	SUCKETS ELECTRON TUBE 7 CONTACTS	SUCKET FOR V21
	SPEC MIL-S-12883	
XV 022	SFEC MIL 3 12005	
THRU	NOT USED	
XV 099		
Z 001	FILTER, RADIO INTERFERENCE 250 V, 3 AMP POWER INPUT, 600 V, 60 CYCLE 3 AMP, MER 81831, PART NO. FA3692(1	POWER INPUT
Z 002	RADIO FREQUENCY INPUT ASSEMBLY C/O 4 CONNECTORS, 15 CAPACITORS, 9 COILS, 2 RESISTORS AND NECESSARY HARDWARE, MFR 89661, PART NO. 484D800601.	RF INPUT
Z 003		
THRU	NOT USED	
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TABLE 7-1		NAVSHIPS 93803(A)	CU-872/U PARTS LIST
R	TABLE EF SIG	7-1. ANTENNA COUPLER CU-872/U, MAINTENANCE P NOTES NAME AND DESCRIPTION	ARTS LIST (CONT.) FUNCTION
Z	099		
R R	100 101	SAME AS R95 RESISTOR, FIXED, FILM 75 OHMS ±1%, 2 W. RN30X75R0F, SPEC MIL-R-10509	HYBRID BALANCE HYBRID BALANCE
R	102	SAME AS R101	HYBRID BALANCE
R	103	SAME AS R95	HYBRID BALANCE
R	104	SAME AS R95	HYBRID BALANCE
R	105	SAME AS R95	HYBRID BALANCE
R D	106	SAME AS RYS	HYBRID BALANCE
R	107	RESISTOR, EIXED, COMPOSITION	BIAS REGULATOR
	100	$20,000$ OHMS $\pm 5\%$, 2 WATT,	BIAS RECORTOR
		RC42GF203J, SPEC MIL-R-11	
R	109	SAME AS R108	BIAS REGULATOR
R	110	RESISTOR, FIXED, FILM 13,300 OHMS	GRID VOLTAGE
		±1%, 1/2 W, RN70B1332F,	DIVIDER
0		SPEC MIL-R-10509 DESISTOR ELVER ELLM E2.600 OHMS	CRID VOLTAGE
ĸ	111	+1%, 1/2 W, RN708536F, SPFC	
		MIL-R-10509	
R	112	RESISTOR, FIXED, COMPOSITION	B PLUS SPIKE
		51 OHMS ±5%, 1/2 W, RC20GF510J,	SUPPRESSOR
_		SPEC MIL-R-11	
К	113	RESISTOR, FIXED, COMPOSITION	B PLUS BLEADER
		399000 0HM5 ±10%9 2 W9 RC42GF393K9 SPEC MIL-R-11	
R	114	RESISTOR, FIXED, COMPOSITION 130	B PLUS METERING
	111	OHMS ±5%, 1/2 W, RC20GF131J,	
		SPEC MIL-R-11	
R	115	RESISTOR, FIXED, COMPOSITION	B PLUS METERING
		30,000 OHMS ±5%, 1/2 W, RC20GF300J,	
P	114		
R	117	SAME AS R115	BIAS FILTERING
R	118	SAME AS R91	GRID BIAS
			DECOUPLING
R	119	-	
TH	RU	NOT USED	
R	199	CARACITOR ELVER MICA DIELECTRIC	INDUT ETTTCD
C	201	12 UNE +10%, 500 V DC WORKING.	INFOT TILLER
		MFR P2136, PART NO. DM15(12UUF±10%)	
С	202	CAPACITOR, VARIABLE, GLASS	INPUT FILTER
		DIELECTRIC 0.8 TO 18 UUF, 1000 VDC	
		WORKING, MFR 73899, PART NO. VC4G	
С	203	CAPACITOR, FIXED, MICA DIELECTRIC	INPUT FILTER
		82 UUF ±2%, 500 V DC WORKING, MFR	
C	204	721309 PAKI NU● DM15(82UUF±2%) SAME AS (2002	INPUT FUTER
č	204	SAME AS C202	INPUT FILTER
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CU PA	-872/U RTS LIST	NAVSHIPS 93803(A)	TABLE 7-1	
TABLE 7-1. ANTENNA COUPLER CU-872/U, MAINTENANCE PARTS LIST (CONT				
R DE	EF I SIG	NOTES NAME AND DESCRIPTION	FUNCTION	
с с с	206 207 208 209	SAME AS C202 SAME AS C201 SAME AS C202 CAPACITOR, FIXED, MICA DIELECTRIC 1100 UUF ±2%, 500 V DC WORKING, MFR 72136, PART NO. DM20(1100UUF±2%)	INPUT FILTER INPUT FILTER INPUT FILTER INPUT FILTER	
С	210	CAPACITOR, FIXED, MICA DIELECTRIC 750 UUF ±2%, 500 V DC WORKING, MFR 72136, PART NO. DM20(750UUF±2%)	INPUT FILTER	
С	211	CAPACITOR, VARIABLE, CERAMIC DIELECTRIC 45 UUF, 500 V DC WORKING, CV11C450, SPEC MIL-C-81	INPUT FILTER	
С	212	CAPACITOR, FIXED, MICA DIELECTRIC 620 UUF ±2%, 500 V DC WORKING, MFR 72136, (ART NO. DM20(620UUF±2%)	INPUT FILTER	
C	213	SAME AS C210	INPUT FILTER	
c	214	SAME AS C209	INPUT FILTER	
C TH	216 RU	NOT USED		
C E	299 201	INSULATOR, STANDOFF 5/8 IN. LG, 1/4 IN. ACROSS FLATS, MFR 89661, PART NO. 5487174H01	STANDOFF	
Ε	202	SAME AS E201	STANDOFF	
E	203	SAME AS E201	STANDOFF	
E	204	SAME AS E201	STANDOFF	
	205	SAME AS E201	STANDOFF	
F	200	SAME AS E201	STANDOFF	
Ĕ	208	SAME AS E201	STANDOFF	
E	209			
TH	RU	NOT USED		
E	299			
J	201	1 CONTACT, PLASTIC BODY, UG-1094/U, MS35179(SC)	CONNECTION	
J	202	SAME AS J201	FILTER	
J	203	SAME AS J201	FILTER CONNECTION	
J	204	SAME AS J201	FILTER CONNECTION	
л ТН	205 RU	NOT USED		
	299			
L	201	COIL, RADIO FREQUENCY 2000 MA •07 OHMS, 0•33 UH ±5%, MFR 89661, DWG 54B7108H53	INPUT FILTER	

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TA 7-	BLE 1	NAVSHIPS 93803(A)	CU-872/U PARTS LIST
TA RI DES	BLE EF SIG	7-1. ANTENNA COUPLER CU-872/U, MAINTENANCE PA NOTES NAME AND DESCRIPTION	ARTS LIST (CONT.) FUNCTION
L	202 203	SAME AS L201 COIL, RADIO FREQUENCY 2000 MA, •08 OHMS, 0•47 UH ±5%, MFR 89661, DWG 54B7108H54	INPUT FILTER INPUT FILTER
L	204	SAME AS L201	INPUT FILTER
L	205	SAME AS L201	INPUT FILTER
L	206	COIL, RADIO FREQUENCY VARIABLE, 8.5 UH TO 14.5 UH, CERAMIC CORE, MFR 98821, PART NO. 1000E	INPUT FILTER
L	207	COIL, RADIO FREQUENCY 1700 MA, 3.3 UH ±5%, MFR 89661, DWG 54B7108H55	INPUT FILTER
L	208	SAME AS L207	INPUT FILTER
L	209	SAME AS L206	INPUT FILTER
R	201	RESISTOR, FIXED, FILM 10 OHMS ±1%, 1/2 W, MFR 89661, PART NO. 5487057H01	INPUT FILTER
R	202	SAME AS R201	INPUT FILTER
В	301	FAN, CENTRIFUGAL TYPE-BA-LEFT MFR 89661, PART NO. 490D670H01	CABINET COOLING

CU-872/U PARTS LIST

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NAVSHIPS 93803(A)

TABLE 7-2. ANTENNA COUPLER CU-872/U, LIST OF MANUFACTURERS

MFR CODE	NAME	ADDRESS
02660	American Phenolic Corporation	Chicago, Illinois
07387	Birtcher Corporation	North Los Angeles, California
13499	Collins Radio Company	Cedar Rapids, Iowa
49956	Raytheon Manufacturing Company	Waltham, Mass.
71779	Cambridge Thermionic Corporation	Cambridge, Mass.
72136	Electro Motive Manufacturing Company	Willimantic, Conn.
73389	Freed Transformer Company	New York, New York
73899	J F D Manufacturing Company, Inc.	Brooklyn, New York
74956	Jeffers Electronics Corporation	St. Mary's, Pennsylvania
81312	Winchester Electronics Company, Inc.	Norwalk, Conn.
81831	Filtron Company, Inc.	Flushing, Long Island, N.Y.
81931	Kerkling and Company, Inc.	Burbank, California
82142	Jeffers Electronics Corporation	DuBois, Pennsylvania
89661	Westinghouse Electric Company	Baltimore, Maryland
89775	Raytheon Manufacturing Company	Towson, Maryland
96175	Hermetic Seal Transformer Company	Garland, Texas
96906	Military Standards	
98291	Sealectro, Corporation	New Rochelle, New York
98821	North Hills Electric Company	Great Neck, Long Island, N.Y.

