BULLETIN No. 1028
ISSUE 2
FEBRUARY, 1936

TELETYPE

PRINTING TELEGRAPH SYSTEMS

PARTS

MODEL 14 TYPE BAR TAPE PRINTER

(W. U. T. CO. MODEL 2 SIMPLEX)

TELETYPE
REG. U.S. PAT. OFF.
CORPORATION
SUBSIDIARY OF
Western Electric Company
CHICAGO, U.S.A.

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Printed in U. S. A.

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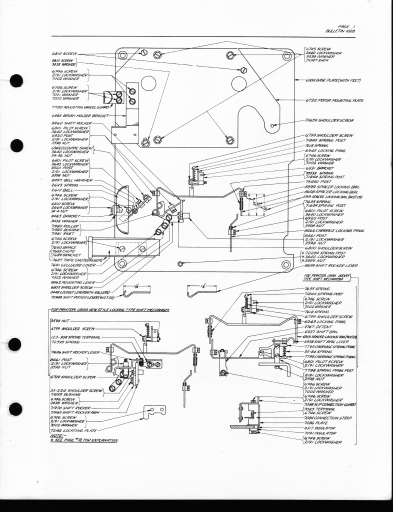
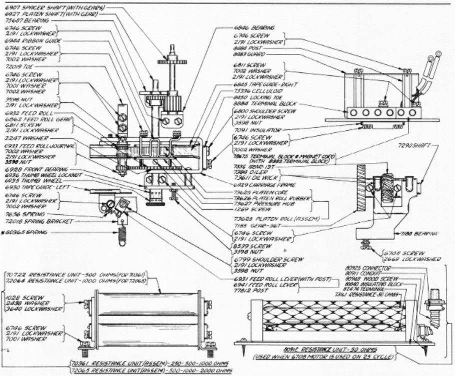
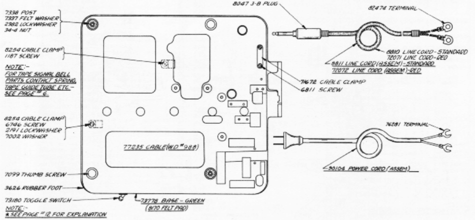


FOR PRINTERS USING NEW STYLE LOCKING TYPE SHIFT MECHANISM

FOR PRINTERS USING JOCKEY TYPE SHIFT MECHANISM

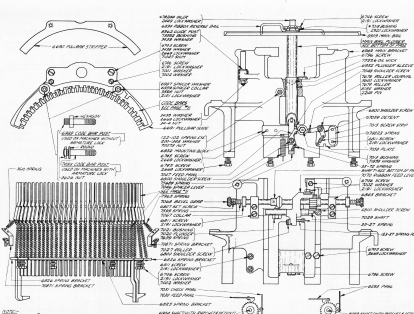
NOTE:–
* SEE PAGE #12 FOR EXPLANATION.



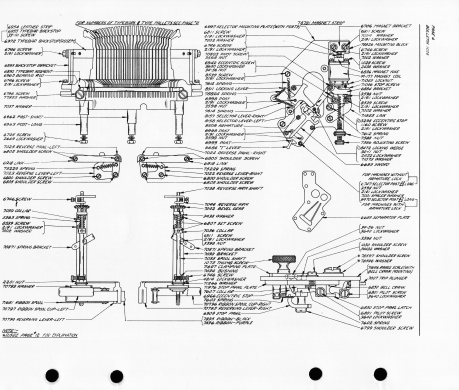


NOTE:-
FOR TAPE SIGNAL BELL PARTS CONTACT SPRING, TAPE GUIDE TUBE ETC.- SEE PAGE # 6.

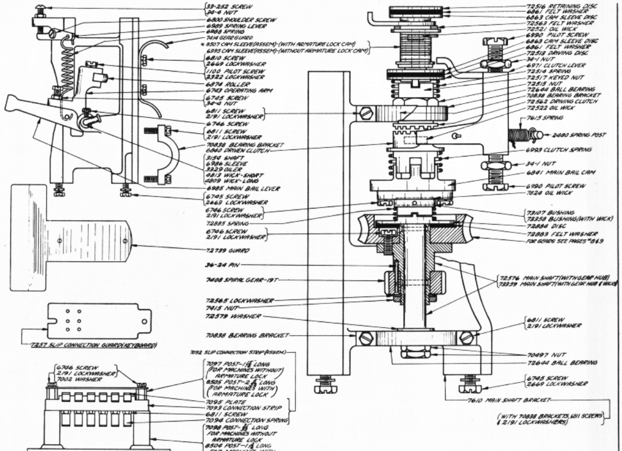
NOTE:-
* SEE PAGE # 12 FOR EXPLANATION



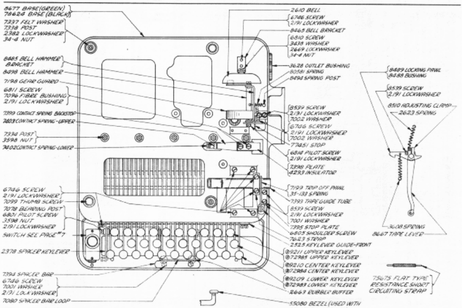
NOTE:-
*① SEE PAGE #12 FOR EXPLANATION



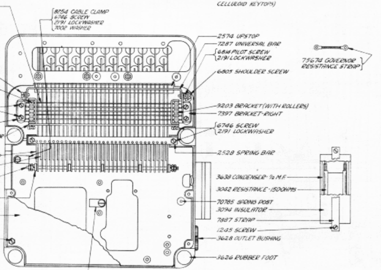
NOTE:-
*① SEE PAGE #12 FOR EXPLANATION



NOTE:-
* SEE PAGE #12 FOR EXPLANATION

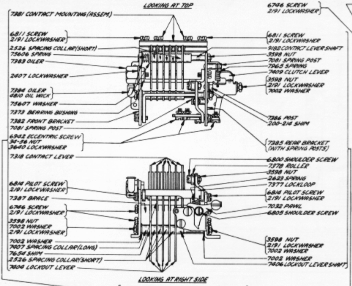


SELECTOR BARS	
NO STAMPED ON BAR	CATALOG NO
1	2431
2	2432
3	2433
4	2434
5	2435

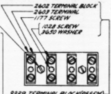


NOTE:-

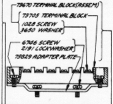
Ⓟ FOR USE WITH PNEUMATIC KEYTOPS.
Ⓒ FOR USE WITH CELLULOID KEYTOPS.



7380 TRANSMITTER (ASSEM.)
(WITH 7381 CONTACT MOUNTING (ASSEM.))

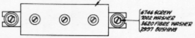


9339 TERMINAL BLOCK (ASSEM.)
(OLD STYLE)

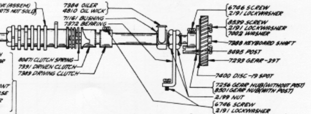


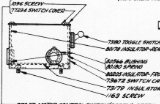
75071 TERMINAL BLOCK (ASSEM.)
(NEW STYLE)

7381 CONTACT MOUNTING (ASSEM.)

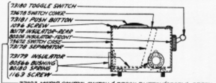


OLD STYLE

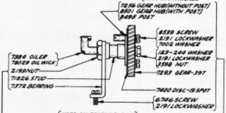




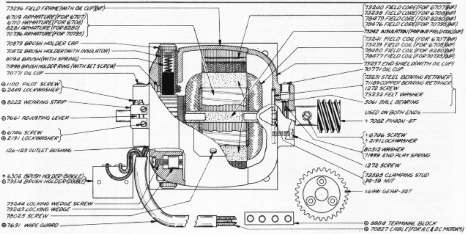
77237 MOTOR CONTROL SWITCH (ASSEM.)-GREEN
(NOT STANDARD WITH W.U.T.CO.)



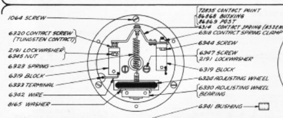
77393 MOTOR CONTROL SWITCH & BREAK BUTTON (ASSEM.)-GREEN
(NOT STANDARD WITH W.U.T.CO.)



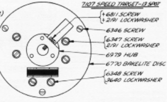
USED ON RECEIVER BASE
WITH TAPE SIGNAL BELL

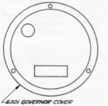


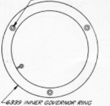
6707 MOTOR 1/20 H.P. 110V. D.C. (EXCLUDES PARTS MARKED + AND ⊕)-G.E. MODEL # 28479
78682 MOTOR (WITH ACCESSORIES)-(INCLUDES 6707 AND PARTS MARKED ⊕)
6708 MOTOR 1/25 H.P. 110V. A.C. (EXCLUDES PARTS MARKED + AND ⊕)-G.E. MODEL # 28478
78681 MOTOR (WITH ACCESSORIES)-(INCLUDES 6708 AND PARTS MARKED ⊕)
8280 MOTOR 1/20 H.P. 220V. D.C. (EXCLUDES PARTS MARKED + AND ⊕)-G.E. MODEL # 31382
70735 MOTOR 1/25 H.P. 220V. A.C. (EXCLUDES PARTS MARKED + AND ⊕) -G.E. MODEL # 31810

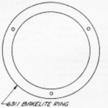


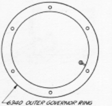
7107 SPEED TARGET-13 SPOT



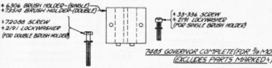

6301 GOVERNOR COVER

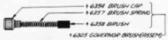

6339 INNER GOVERNOR RING (WITH TERMINAL)


6311 BAKELITE RING


6340 OUTER GOVERNOR RING (WITH TERMINAL)

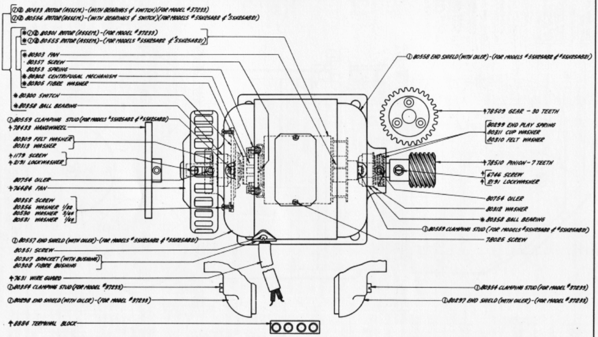
THE 6339 INNER GOVERNOR RING, 6340 OUTER GOVERNOR RING, 6311 BAKELITE RING & 6770 BAKELITE DISC ARE MADE OVERSIZE AND CAN BE USED FOR REPLACEMENT ONLY AT POINTS WHERE FACILITIES ARE AVAILABLE FOR TURNING THEM DOWN AFTER RINGS HAVE BEEN ASSEMBLED IN THE GOVERNOR





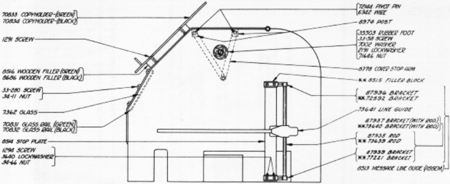
7485 GOVERNOR COMPLETE (FOR 3/16 MOTOR SHAFT)
(EXCLUDES PARTS MARKED +)

WESTERN UNION – PARTS MARKED * NOT FURNISHED SEPARATELY
ORDER #80433 (G.E. MODEL #37233) OR #80556 (G.E. MODEL #5SH25AB2 – #5SH25AB21)
AND RETURN DEFECTIVE ROTOR TO REPAIR SHOP

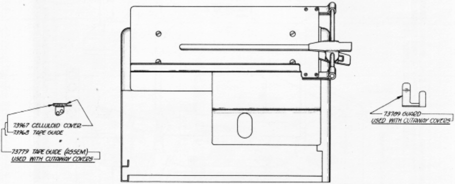


78217 SYNCHRONOUS MOTOR 1/50 H.P. 110V. 60 CYCLE A.C. (G.E. MODEL #37233) (EXCLUDES PARTS MARKED †)
80553 SYNCHRONOUS MOTOR 1/50 H.P. 110V. 60 CYCLE, A.C. (G.E. MODELS #5SH25AB2 & #5SH25AB21) (EXCLUDES PARTS MARKED †)

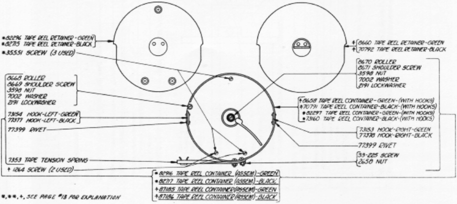
NOTE:-
*, ①, ②, SEE PAGE #13 FOR EXPLANATION.



8682 SENDING-RECEIVING PRINTER COVER (ASSEM)-(WITH COPYHOLDER AND MESSAGE LINE GUIDE.)-GREEN
8683 SENDING-RECEIVING PRINTER COVER (ASSEM)-(WITH COPYHOLDER AND MESSAGE LINE GUIDE.)-BLACK



77233 SENDING-RECEIVING PRINTER CUTAWAY COVER (ASSEM)-(WITH ACCESSORIES)(INCLUDES COPYHOLDER & MESSAGE LINE GUIDE, 73779 TAPE GUIDE (ASSEM) AND 73789 GUARD)-GREEN



*, **, +, SEE PAGE #13 FOR EXPLANATION

CODE BARS (FOR BELL ON "J")	
NO. STAMPED ON CODE BAR	CATALOG NO.
1B	8453
2B	8454
3B	8455
4B	8456
5B	8529

CODE BARS (FOR BELL ON "S")	
NO. STAMPED ON CODE BAR	CATALOG NO.
1B	8459
2C	70799
3C	70800
4C	70801
5B	8529

CODE BARS (FOR BELL ON "J")	
NO. STAMPED ON CODE BAR	CATALOG NO.
1	6875
2	6876
3	6877
4	6878
5	6879

-NOTE-
CHECK CAREFULLY THE POSITION OF PULLBARS IN SEGMENT AND THE ARRANGEMENT OF THE TYPE PALLETS ON THE TYPE BARS. IF THESE DIFFER IN ANY WAY WITH THE ARRANGEMENT SHOWN ON THIS PAGE, THE PARTS SHOULD BE ORDERED BY NAME.
FOR EXAMPLE ORDER:
TYPE PALLET (A -)
TYPEBAR #12 (WITH PALLET) (A -)
PNEUMATIC KEYTOP (A -)
CELLULOID KEYTOP (A -)

NUMBER OF POSITION IN SEGMENT	USED ON PRINTERS WITHOUT ARMATURE LOCK		USED ON PRINTERS WITH ARMATURE LOCK		USED ON BOTH TYPES OF PRINTERS									
	PULL OR FUNCTION BARS		PULL OR FUNCTION BARS		TYPEBARS WITHOUT PALLETS		TYPEBAR PALLETS		TYPEBARS WITH PALLETS		PULL AND FUNCTION BAR SPRINGS	CELLULOID KEYTOPS CATALOG NUMBER	KEYTOP DESCRIPTION	PNEUMATIC KEYTOPS CATALOG NUMBER
	CATALOG NUMBER	DESCRIPTION	CATALOG NUMBER	DESCRIPTION	CATALOG NUMBER	NUMBER STAMPED ON BAR	CATALOG NUMBER	DESCRIPTION	CATALOG NUMBER	NUMBER STAMPED ON BAR				
1	6915	CODE BAR LOCKING LEVER	OPEN								7825			
1			6916	RELEASE BAR							7965			
2	6916	FIG SHIFT									7825	72057	FIGS	3081
2			6916	LTRS SHIFT							7965	72058	LTRS	3082
3	6916	BLANK									7825	72061	BLANK	3080
3			8457	BELL [illegible]							7825	72060	'J' SGL	7640
4	6692	STANDARD	8458	'J' PULLBAR	7421	1	7268	J	70951	1	7634	72040	'J' SGL	7640
4			8458	'S' PULLBAR	7421	1	8289	S '	72939	1	7634	72825	'S' BELL	8177
5	6692	STANDARD	6692	STANDARD	7422	2	7282	X /	70952	2	7634	72054	X /	3077
6	6692	"	6692	"	7423	3	7275	Q 1	70953	3	7634	72047	Q 1	3070
7	6692	"	6692	"	7424	4	7280	V ;	70954	4	7634	72052	V ;	3075
7	6692	"	6692	"	7424	4	72688	V 3/8	72934	4	7634	75656	V 3/8	72704
7	6692	"	6692	"	7424	4	75555	V 3/8	75564	4	7634	75656	V 3/8	72704
8	6692	"	6692	"	7425	5	7265	G &	70955	5	7634	72037	G &	3060
9	6692	"	6692	"	7426	6	7281	W 2	70956	6	7634	72053	W 2	3076
10	6692	"	6692	"	7427	7	7264	F	70957	7	7634	72036	F	7639
10	6692	"	6692	"	7427	7	72689	F 1/4	72936	7	7634	75652	F 1/4	71053
10	6692	"	6692	"	7427	7	75556	F 1/4	75565	7	7634	75652	F 1/4	71053
11	6692	"	6692	"	7428	8	7261	C :	70958	8	7634	72033	C :	3056
11	6692	"	6692	"	7428	8	72690	C 1/8	72937	8	7634	75655	C 1/8	71995
11	6692	"	6692	"	7428	8	75557	C 1/8	75566	8	7634	75655	C 1/8	71995
12	6692	"	6692	"	7429	9	7262	D $	70959	9	7634	72034	D $	3057
13	6692	"	6692	"	7430	10	7276	R 4	70960	10	7634	72048	R 4	3071
14	6692	"	6692	"	7431	11	7277	S	70961	11	7634	72049	S	7638
14	6692	"	6692	"	7431	11	75527	S ¢	75599	11	7634	75525	S ¢	77383
14	6692	"	6692	"	7431	11	8287	J '	72938	11	7634	72827	J '	3063
15	6692	"	6692	"	7432	12	7259	A -	70962	12	7634	72031	A -	3058
16	6692	"	6692	"	7433	13	7278	T 5	70963	13	7634	72050	T 5	3073
17	6692	"	6692	"	7434	14	7263	E 3	70964	14	7634	72035	E 3	3058
18	6692	"	6692	"	7435	15	7552	N ,	70965	15	7634	72044	N ,	71993
18	6692	"	6692	"	7435	15	72691	N 7/8	72940	15	7634	75658	N 7/8	72706
18	6692	"	6692	"	7435	15	75558	N 7/8	75567	15	7634	75658	N 7/8	72706
19	6692	"	6692	"	7436	16	7267	I 8	70966	16	7634	72039	I 8	3062
20	6692	"	6692	"	7437	17	7273	O 9	70967	17	7634	72045	O 9	3068
21	6692	"	6692	"	7438	18	7266	H £	70968	18	7634	72038	H £	3061
21	6692	"	6692	"	7438	18	72692	H #	72941	18	7634	75852	H #	8255
22	6692	"	6692	"	7439	19	7270	L)	70969	19	7634	72042	L)	3065
22	6692	"	6692	"	7439	19	72693	L 3/4	72942	19	7634	75654	L 3/4	71057
22	6692	"	6692	"	7439	19	75560	L 3/4	75569	19	7634	75654	L 3/4	71057
23	6692	"	6692	"	7440	20	7279	U 7	70970	20	7634	72051	U 7	3074
24	6692	"	6692	"	7441	21	7271	M %	70971	21	7634	72043	M %	3482
24	6692	"	6692	"	7441	21	72694	M ?	72944	21	7634	75705	M ?	3577
25	6692	"	6692	"	7442	22	7289	Y 6	70972	22	7634	72055	Y 6	3078
26	6692	"	6692	"	7443	23	7274	P 0	70973	23	7634	72046	P 0	3069
27	6692	"	6692	"	7444	24	7260	B ?	70974	24	7634	72032	B ?	3055
27	6692	"	6692	"	7444	24	72695	B 5/8	72945	24	7634	75657	B 5/8	72705
27	6692	"	6692	"	7444	24	75562	B 5/8	75571	24	7634	75657	B 5/8	72705
28	6692	"	6692	"	7445	25	7269	K (	70975	25	7634	72041	K (	3064
28	6692	"	6692	"	7445	25	72696	K 1/2	72946	25	7634	75659	K 1/2	72707
28	6692	"	6692	"	7445	25	75563	K 1/2	75572	25	7634	75653	K 1/2	72707
29	6692	"	6692	"	7446	26	7284	Z "	70976	26	7634	72056	Z "	3079
30	6692	"	6692	"	7447	27	7551	, #	70977	27	7634	72060	, #	7641
30	6692	"	6692	"	7447	27	72988	. ,	75600	27	7634	73100	. ,	77384
30	6692	"	6692	"	7447	27	71254	, ,	72947	27	7634	72829	, ,	8354
31	6692	"	6692	"	7448	28	7285	. .	70978	28	7634	72059	. .	7642
31	6692	"	6692	"	7448	28	72989	= #	75601	28	7634	73099	= #	77385
32	OPEN													
32			8459	BLANK							7825	72061	BLANK	3080
33	6917	LTR'S SHIFT									7825	72058	LTRS	3082
33			6917	FIGS SHIFT							7825	72057	FIGS	3081
34	OPEN		6915	CODE BAR LOCKING LEVER							3610			

NOTES OF EXPLANATION

Pages 1 and 2

•The 2623 spring and 8468 spring post which were used for carriage return operation have been replaced by 80365 spring (shown on page 2) and 72284 spring post (shown on page 1).

The 72284 spring post is threaded and is fastened to the base plate by means of a 3599 nut and a 3640 lock washer applied underneath the plate.

The 80365 spring must be used with the 72284 spring post.

Page 3

•The 7418 oiler has been replaced by a 78244 oiler which is threaded into the new style 7018 bushing. The old style 7018 bushing must be replaced by the new style which is tapped, when installing a 78244 oiler.

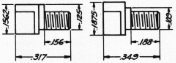
(1) The 7059 detent lever has been redesigned so as to provide more clearance between the detent lever spring and the 7058 plate, thereby allowing the proper spring tension to be obtained. The 35-27 spring has been replaced by 78823 spring which must be used with the new style 7059 detent lever.

Page 4

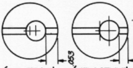
•When the 71699 screw was tightened, the 71696 range scale and the 71697 clamping plate had a tendency to bind. In order to prevent this, the 71699 screw and 70885 washer, which were used together, have been replaced by a 78597 shoulder screw and a 78596 washer. This new shoulder screw and washer must be used together as they are not interchangeable with 71699 screw and 70885 washer.

Pages 4 and 5

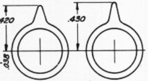
(1) The changes involving 8472 locking wedge, 3298 eccentric stop, shown on page 4, and 8507 cam sleeve (assem.) shown on page 5, may be noted in the following sketches:



(OLD STYLE) (NEW STYLE)
8472 LOCKING WEDGE



(OLD STYLE) (NEW STYLE)
3298 ECCENTRIC STOP



(OLD STYLE) (NEW STYLE)
8507 CAM SLEEVE (ASSEM.)

The diameter of the head of the new style 8472 locking wedge has been increased .0313", and the length of the threaded portion has been increased .032", while the shoulder has been decreased .016".

The mounting hole in the new style 3298 eccentric stop has been offset .015" more than the old style.

The cam projections of the new style 8507 cam sleeve (assem.) have a diameter of .860", which is .020" more than the old style.

If an old style cam sleeve (assem.) is used, either an old or new style locking wedge, or an old or new style eccentric may be used.

If, however, a new style cam sleeve (assem.) is used, only the new style locking wedge and new style eccentric can be used.

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*Western Union parts marked *, not furnished separately - Order 80433 (for 78217) or 80556 (for 80553) and return defective rotor, complete, to repair shop.

(1) G.E. Model 37233 (78217) - Superseded by G.E. Model 38367 (80553).
G.E. Model 38367 (80553) - Superseded by G.E. Model 5SH25AB2 (80553).
G.E. Model 5SH25AB2 (80553) - Superseded by G.E. Model 5SH25AB21 (80553).

(2) The rotor for G.E. Model 37233 (78217) motor is not stamped.
The rotor for G.E. Model 38367 (80553) motor is stamped 4277621-2.
The rotor for G.E. Model 5SH25AB2 (80553) motor is stamped 4277621-2.
The rotor for G.E. Model 5SH25AB21 (80553) motor is stamped 4277621-2.

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*Parts marked * are for double tape operation.
82295 set of parts to convert to double tape operation - green.
82705 set of parts to convert to double tape operation - black.

‡ Parts marked ‡ are for single tape operation.

Parts not marked are for both double and single tape operation.

**Parts marked ** are old style parts, furnished for maintenance only. When message line guide (assem.) 8513 is ordered, only the new style will be furnished.

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33-252 10-32 x 3/4 screw, 5
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