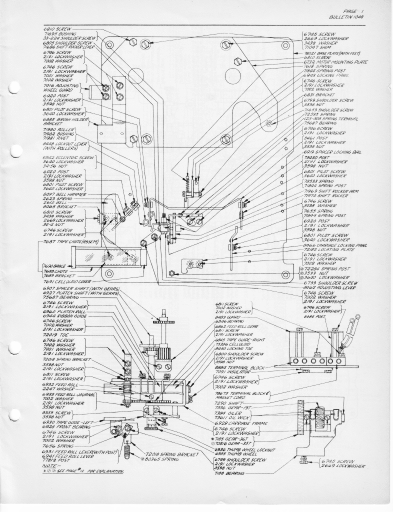
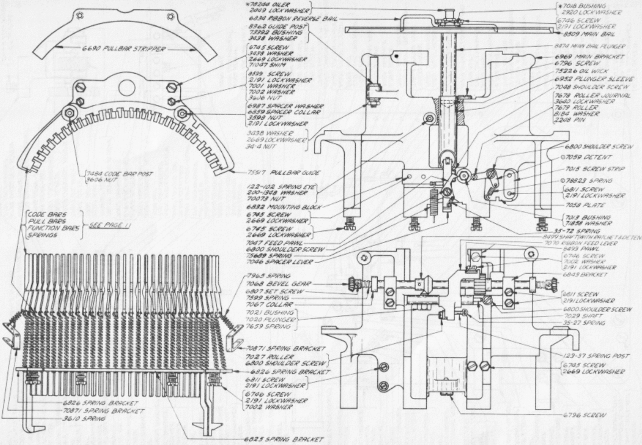
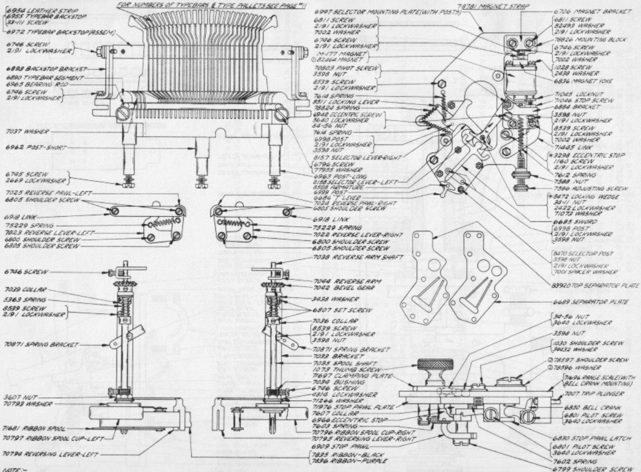


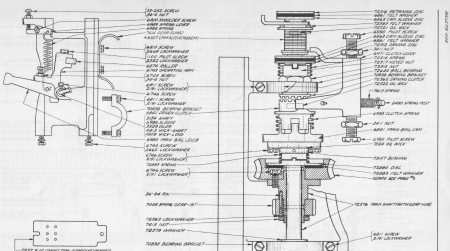
NOTE:-
* ① ② SEE PAGE #12 FOR EXPLANATION.

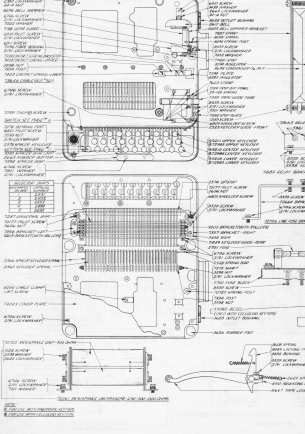


NOTE:-
*⊙. SEE PAGE #12 FOR EXPLANATION.



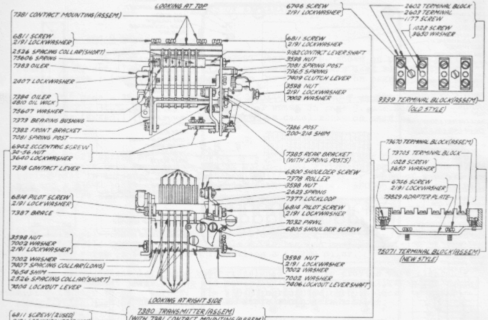
NOTE:-
* ①② SEE PAGE #12 & 13 FOR EXPLANATION





SELECTOR BARS	
NO. STAMPED ON BAR	CATALOG NUMBER
1	2431
2	2432
3	2433
4	2438
5	2435

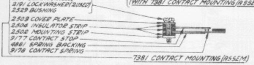
NOTE:-
Ⓐ FOR USE WITH PNEUMATIC KEYTOPS
Ⓑ FOR USE WITH CELLULOID KEYTOPS



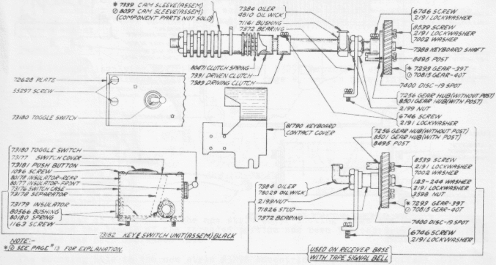
7380 TRANSMITTER (ASSEM.)
(WITH 7381 CONTACT MOUNTING (ASSEM.))

9339 TERMINAL BLOCK (ASSEM)
(OLD STYLE)

75071 TERMINAL BLOCK (ASSEM)
(NEW STYLE)



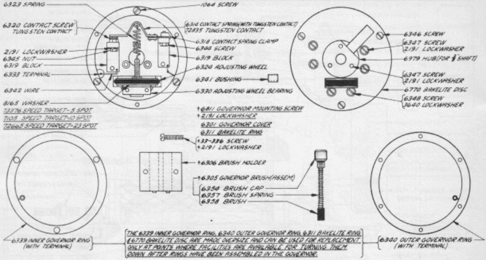
7381 CONTACT MOUNTING (ASSEM.)



73182 KEY & SWITCH UNIT (ASSEM) BLACK

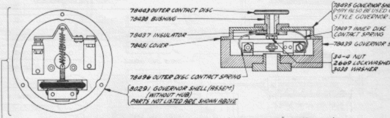
USED ON RECEIVER BASE
WITH TAPE SIGNAL BELL

NOTE:-
*① SEE PAGE # 13 FOR EXPLANATION.

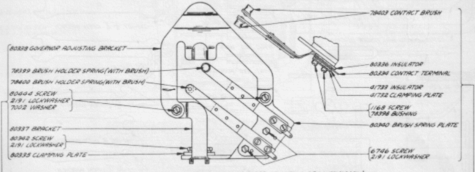


THE 6339 INNER GOVERNOR RING, 6340 OUTER GOVERNOR RING, 6311 BAKELITE RING & 6770 BAKELITE DISC ARE MADE OVERSIZE AND CAN BE USED FOR REPLACEMENT ONLY AT POINTS WHERE FACILITIES ARE AVAILABLE FOR TURNING THEM DOWN AFTER RINGS HAVE BEEN ASSEMBLED IN THE GOVERNOR.

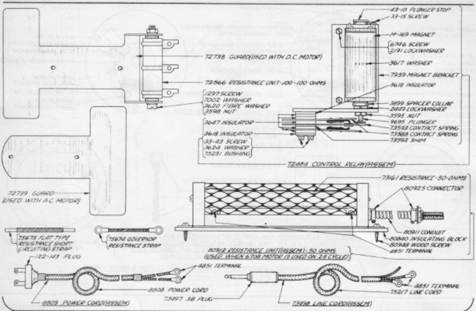
7485 GOVERNOR COMPLETE(WITH TUNGSTEN CONTACT)–(FOR 3/8 MOTOR SHAFT)
(EXCLUDES PARTS MARKED †)

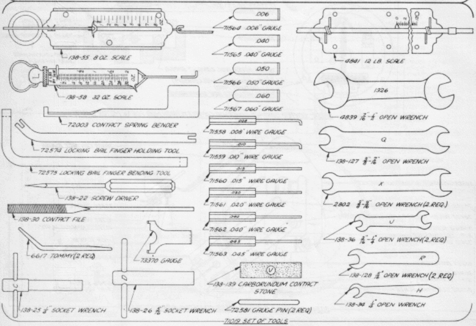


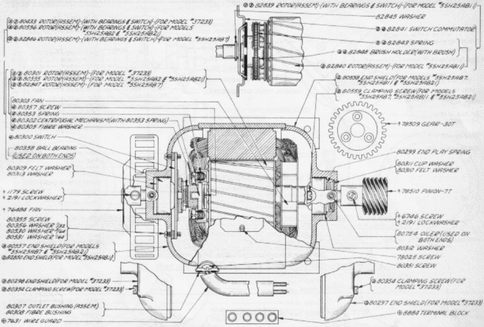
80352 CENTER CONTACT GOVERNOR COMPLETE(WITH HUB FOR 3/8" MOTOR SHAFT)



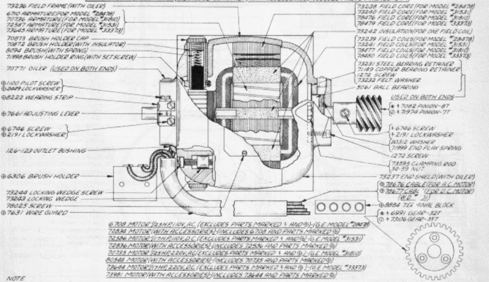
80341 GOVERNOR BRUSH & SPEED ADJUSTING BRACKET(ASSEM)


43-10 PLUNGER STOP
33-15 SCREW
M-169 MAGNET
6796 SCREW
2191 LOCKWASHER
3617 WASHER
7959 MAGNET BRACKET
3618 INSULATOR
3899 SPACER COLLAR
2889 LOCKWASHER
3595 NUT
9695 PLUNGER
73593 CONTACT SPRING
73588 CONTACT SPRING
73592 SHIM
72738 GUARD(USED WITH D.C. MOTOR)
72566 RESISTANCE UNIT-100-100-OHMS
1297 SCREW
7002 WASHER
3620 FIBRE WASHER
3598 NUT
3647 INSULATOR
3618 INSULATOR
33-43 SCREW
3624 WASHER
75231 BUSHING
72484 CONTROL RELAY(ASSEM)
72739 GUARD
(USED WITH A.C. MOTOR)
73161 RESISTANCE-50-OHMS
80925 CONNECTOR
80911 CONDUIT
80840 INSULATING BLOCK
80948 WOOD SCREW
4851 TERMINAL
80912 RESISTANCE UNIT(ASSEM)-50 OHMS
(USED WHEN 6708 MOTOR IS USED ON 25 CYCLE)
75675 FLAT TYPE
RESISTANCE SHORT
CIRCUITING STRAP
75674 GOVERNOR
RESISTANCE STRAP
122-143 PLUG
4851 TERMINAL
8808 POWER CORD
8809 POWER CORD(ASSEM)
73497 3B PLUG
4851 TERMINAL
75217 LINE CORD
73498 LINE CORD(ASSEM)


138-55 8 OZ. SCALE
138-58 32 OZ. SCALE
72003 CONTACT SPRING BENDER
72574 LOCKING BAIL FINGER HOLDING TOOL
72575 LOCKING BAIL FINGER BENDING TOOL
138-22 SCREW DRIVER
138-30 CONTACT FILE
6617 TOMMY(2 REQ)
73370 GAUGE
138-25 1/4" SOCKET WRENCH
138-26 5/16" SOCKET WRENCH
.006
71564 .006" GAUGE
.040
71565 .040" GAUGE
.050
71566 .050 GAUGE
.060
71567 .060" GAUGE
.008
71558 .008" WIRE GAUGE
.010
71559 .010" WIRE GAUGE
.015
71560 .015" WIRE GAUGE
.020
71561 .020" WIRE GAUGE
.040
71562 .040" WIRE GAUGE
.045
71563 .045" WIRE GAUGE
V
138-139 CARBORUNDUM CONTACT
STONE
72581 GAUGE PIN(2 REQ)
71019 SET OF TOOLS
4841 12 LB. SCALE
1326
4839 7/16"-1/2" OPEN WRENCH
Q
138-127 3/8"-7/16" OPEN WRENCH
X
2802 3/8"-9/16" OPEN WRENCH(2 REQ.)
U
138-36 3/16"-1/4" OPEN WRENCH(2 REQ)
R
138-128 5/16" OPEN WRENCH(2 REQ)
H
138-34 1/4" OPEN WRENCH

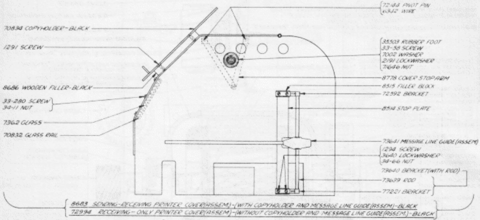


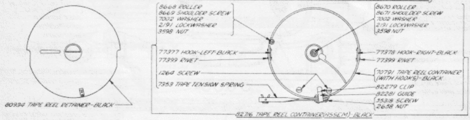
82283 SYNCHRONOUS MOTOR 1/80 H.P., 110V, 60 CYCLE A.C. (EXCLUDES PARTS MARKED + AND ⊕)-G.E. MODEL #55H25AB11
82849 SYNCHRONOUS MOTOR(G.E. MODEL #55H25AB11) WITH ACCESSORIES (INCLUDES PARTS MARKED ⊕ & +)

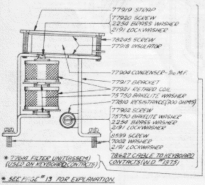


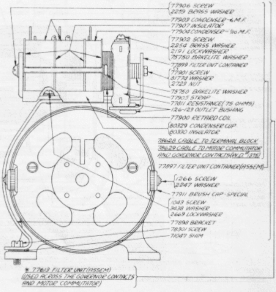
6708 MOTOR 1/25 H.P., 110V, A.C. (EXCLUDES PARTS MARKED + AND ⊕)-(G.E. MODEL #28478)
72834 MOTOR (WITH ACCESSORIES)-(INCLUDES 6708 AND PARTS MARKED ⊕)
72586 MOTOR 1/17 H.P., 110V, D.C. (EXCLUDES PARTS MARKED + AND ⊕)-(G.E. MODEL #31531)
72836 MOTOR (WITH ACCESSORIES)-(INCLUDES 72586 AND PARTS MARKED ⊕)
70735 MOTOR 1/25 H.P., 220V, A.C. (EXCLUDES PARTS MARKED + AND ⊕)-(G.E. MODEL #31810)
80548 MOTOR (WITH ACCESSORIES)-(INCLUDES 70735 AND PARTS MARKED ⊕)
73644 MOTOR 1/17 H.P., 220V, D.C. (EXCLUDES PARTS MARKED + AND ⊕)-(G.E. MODEL #33373)
73981 MOTOR (WITH ACCESSORIES)-(INCLUDES 73644 AND PARTS MARKED ⊕)

NOTE
✱①②③④ SEE PAGE #13 FOR EXPLANATION



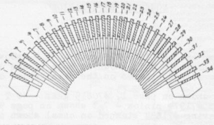






* SEE PAGE # 13 FOR EXPLANATION.

USED WITH BELL ON SHIFTED "S"	
CODE BARS	
NO STAMPED ON CODE BAR	CATALOG NO.
1B	8453
2C	70799
3C	70800
4C	70801
5B	8529



—NOTE—

CHECK CAREFULLY THE POSITION OF PULLBARS IN SEGMENT AND THE ARRANGEMENT OF THE TYPE PALLETS ON THE TYPEBARS. IF THESE DIFFER IN ANY WAY WITH THE ARRANGEMENT SHOWN ON THIS PAGE, THE PARTS SHOULD BE ORDERED BY NAME.

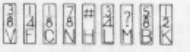
FOR EXAMPLE ORDER:

TYPE PALLET .... (A -)
TYPEBAR #12 (WITH PALLET) (A -)
PNEUMATIC KEYTOP ...... (A -)
CELLULOID KEYTOP .... (A -)

USED WITH BELL ON SHIFTED "J"	
CODE BARS	
NO STAMPED ON CODE BAR	CATALOG NO.
1B	8453
2B	8454
3B	8455
4B	8456
5B	8529

75604 SET OF CELLULOID KEYTOPS
83980 SET OF PNEUMATIC KEYTOPS
83982 SET OF CELLULOID KEYTOPS INCLUDING #83981 SET OF FRACTIONS KEYTOPS
83983 SET OF PNEUMATIC KEYTOPS INCLUDING #72708 SET OF FRACTIONS KEYTOPS

72697 SET OF FRACTIONS TYPE PALLETS
83981 SET OF FRACTIONS KEYTOPS (CELLULOID)
72708 SET OF FRACTIONS KEYTOPS (PNEUMATIC)



NUMBER OF POSITION IN SEGMENT	PULL OR FUNCTION BARS		TYPEBARS WITHOUT PALLETS		TYPE PALLETS		TYPEBARS WITH PALLETS CATALOG NUMBER	PULL AND FUNCTION BAR SPRINGS	PNEUMATIC KEYTOPS CATALOG NUMBER	KEYTOP DESCRIPTION	CELLULOID KEYTOPS CATALOG NUMBER
	CATALOG NUMBER	DESCRIPTION	CATALOG NUMBER	NUMBER STAMPED ON BAR	CATALOG NUMBER	DESCRIPTION					
1											
2	6916	LTRS SHIFT						7965	3082	LTRS	72056
3	8457	BELL ON SHIFTED S						7825	8177	S BELL	72825
3	8457	BELL ON SHIFTED J						7825	7640	J SGL	72040
4	8458	"S" PULLBAR	7421	1	7277	S	75913	7634	8177	S BELL	72825
4	8458	"J" PULLBAR	7421	1	7268	J	70951	7634	7640	J SGL	72040
5	6692	STANDARD	7422	2	7282	X /	70952	7634	3077	X /	72054
6	6692	"	7423	3	7275	Q 1	70953	7634	3070	Q 1	72047
7	6692	"	7424	4	7280	V ;	70954	7634	3075	V ;	72052
7	6692	"	7424	4	72688	V 3/8	72934	7634	72704	V 3/8	75656
8	6692	"	7425	5	7265	G &	70955	7634	3060	G &	72037
9	6692	"	7426	6	7281	W 2	70956	7634	3076	W 2	72053
10	6692	"	7427	7	7264	F	70957	7634	7639	F	72036
10	92	"	7427	7	72689	F 1/4	72936	7634	71053	F 1/4	75652
11	6692	"	7428	8	7261	C :	70958	7634	3056	C :	72033
11	6692	"	7428	8	72690	C 1/8	72937	7634	71995	C 1/8	75655
12	6692	"	7429	9	7262	D $	70959	7634	3057	D $	72034
13	6692	"	7430	10	7276	R 4	70960	7634	3071	R 4	72048
14	6692	"	7431	11	7268	J	75914	7634	73336	J	75603
14	6692	"	7431	11	7277	S	70961	7634	7638	S	72049
15	6692	"	7432	12	7259	A –	70962	7634	3054	A –	72031
16	6692	"	7433	13	7278	T 5	70963	7634	3073	T 5	72050
17	6692	"	7434	14	7263	E 3	70964	7634	3058	E 3	72035
18	6692	"	7435	15	7552	N ,	70965	7634	71993	N ,	72044
18	6692	"	7435	15	72691	N 7/8	72940	7634	72706	N 7/8	75658
19	6692	"	7436	16	7267	I 8	70966	7634	3062	I 8	72039
20	6692	"	7437	17	7273	O 9	70967	7634	3068	O 9	72045
21	6692	"	7438	18	7266	H £	70968	7634	3061	H £	72038
21	6692	"	7438	18	72692	H #	72941	7634	8255	H #	75852
22	6692	"	7439	19	7270	L)	70969	7634	3065	L)	72042
22	6692	"	7439	19	72693	L 3/4	72942	7634	71057	L 3/4	75654
23	6692	"	7440	20	7279	U 7	70970	7634	3074	U 7	72051
24	6692	"	7441	21	7271	M %	70971	7634	3482	M %	72043
24	6692	"	7441	21	72694	M ?	72944	7634	3577	M ?	75705
25	6692	"	7442	22	7283	Y 6	70972	7634	3078	Y 6	72055
26	6692	"	7443	23	7274	P 0	70973	7634	3069	P 0	72046
27	6692	"	7444	24	7260	B ?	70974	7634	3055	B ?	72032
27	6692	"	7444	24	72695	B 5/8	72945	7634	72705	B 5/8	75657
28	6692	"	7445	25	7269	K (	70975	7634	3064	K (	72041
28	6692	"	7445	25	72696	K 1/2	72946	7634	72707	K 1/2	75653
29	6692	"	7446	26	7284	Z "	70976	7634	3079	Z "	72056
30	6692	"	7447	27	72988	. ,	75600	7634	77384	. ,	73100
31	6692	"	7448	28	72989	= #	75601	7634	77385	= #	73099
32	8459	BLANK						7825	3080	BLANK	72061
33	6917	FIGS SHIFT						7825	3081	FIGS	72057
34	6915	CODE BAR ADJUSTING LEVER						3610			

NOTES OF EXPLANATION

Pages 1, 6, and 9

*#7185 gear - 36 T shown on page 1, #7293 gear - 39 T, shown on page 6, #6991 gear - 32 T, and #7082 pinion - 8 T, shown on page 9, are used with #7339 cam sleeve (assem.) (having #71838 stamped on the cams) shown on page 6.

(1) #70816 gear - 35 T shown on page 1, #70815 gear - 40 T shown on page 6, #73106 gear - 35 T, and #71974 pinion - 7 T shown on page 9, are used with #8097 cam sleeve (assem.) (having #71839 stamped on cams) shown on page 6.

Page 1.

(2) The #2623 spring and #8468 spring post which were used for carriage return operation have been replaced by #80365 spring, and #72284 spring post. The #72284 spring post is threaded and is fastened to the base plate by means of a #3599 nut and a #3640 lockwasher applied underneath the plate. #80365 spring must be used with the #72284 spring post.

Page 2.

*The #7418 oiler has been replaced by a #78244 oiler which is threaded into the new style #7018 bushing. The old style #7018 bushing must be replaced by the new style, which is tapped, when installing a #78244 oiler.

(1) The #7059 detent lever has been redesigned so as to provide more clearance between the detent lever spring and the #7058 plate, thereby allowing the proper spring tension to be obtained. The #35-27 spring has been replaced by #78823 spring which must be used with the new style #7059 detent lever.

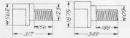
Page 3.

(1) The #82464 magnet is for use only with 77 W.P.M. machines.

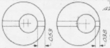
(2) When the #71699 screw was tightened, the #71696 range scale and the #71697 clamping plate had a tendency to bind. In order to prevent this, the #71699 screw and #70885 washer, which were used together, have been replaced by a #78597 shoulder screw and a #78596 washer. This new shoulder screw and washer must be used together as they are not interchangeable with #71699 screw and #70885 washer.

Pages 3 and 4.

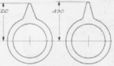
*The changes involving #8472 locking wedge, #3298 eccentric stop, shown on page 3, and #8507 cam sleeve (assem.) shown on page 4, may be noted in the following sketches:



(OLD STYLE) (NEW STYLE)
8472 LOCKING WEDGE



(OLD STYLE) (NEW STYLE)
3298 ECCENTRIC STOP



(OLD STYLE) (NEW STYLE)
8507 CAM SLEEVE(ASSEM)

The diameter of the head of the new style #8472 locking wedge has been increased .0313", and the length of the threaded portion has been increased .032", while the shoulder has been decreased .016".

The mounting hole in the new style #3298 eccentric stop has been offset .015" more than the old style.

The cam projection of the new style #8507 cam sleeve (assem.) has a diameter of .860", which is .020" more than the old style.

If an old style cam sleeve (assem.) is used, either an old or new style locking wedge, or an old or new style eccentric may be used.

If, however, a new style cam sleeve (assem.) is used, only the new style locking wedge and the new style eccentric can be used.

Page 6.

*,(1) See note for pages 1, 6, and 9.

Page 9.

*,(1) See note for pages 1, 6, and 9.

(2) G.E. Model #37233 (78217)-superseded by G.E. Model #38367 (80553)
" " #38367 (80553)- " " " " #5SH25AB2 (80553)
" " #5SH25AB2 (80553)- " " " " #5SH25AB21(80553)
" " #5SH25AB21(80553)- " " " " #5SH25AB7 (82622)
" " #5SH25AB7 (82622)- " " " " #5SH25AB11(82283)

(3) The rotor for Model #37233 (78217) motor is not stamped.
" " " " #38367 (80553) " " stamped, 4277621-2.
" " " " #5SH25AB2 (80553) " " " 4277621-2.
" " " " #5SH25AB21 (80553) " " " 4277621-2.
" " " " #5SH25AB7 (82622) " " " 4288831-G-3.
" " " " #5SH25AB11 (82283) " " " 4290072-G-2.

(4) G.E. Model #5SH25AB11 (#82283) is equipped with the new style three-brush centrifugal mechanism (comprising #82841 switch commutator, 82843 spring, and 82848 brush holders with brushes.

G.E. Models #37233, #38367, 5SH25AB2, 5SH25AB21, and 5SH25AB7 use #80300 switch mechanism with #80302 centrifugal mechanism, #80357 screw, and #80305 fibre washer.

Page 10.

*Specification S-5048 which gives the necessary installation data is furnished with each of these units.

NUMERICAL INDEX

M-169 Magnet, 3
M-177 Magnet, 3
33-15 2-56 x 1/8" Screw, 8
33-43 2-56 x 3/4" Screw, 8
33-58 6-32 x 7/16" Screw, 10
33-111 2-56 x 3/16" Screw, 3
33-224 6-40x¼ Shoulder Screw, 1
33-252 10-32 x 3/4" Screw, 4
33-280 2-56 x 3/16" Screw, 10
33-336 6-32 x 5/8" Screw, 7
34-1 1/4-32 Hex. Nut, 4
34-4 10-32 Hex. Nut, 1,2,4,5,7
34-11 2-56 Hex. Nut, 3,10
34-56 4-40 Hex. Nut, 1,3,6
34-59 10-30 Hex. Nut, 9
34-66 4-36 Hex. Nut, 10
35-27 Spring, 2
35-72 Spring, 2
35-133 Spring, 5
36-24 Pin, 4
43-10 Plunger Stop, 8
122-102 Spring Eye, 2
122-143 Plug, 8
123-37 Spring Post, 2,
123-244 Washer, 6
123-308 Spring Terminal, 1
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