P.D. FILE NO. 1-18.2514A BILL OF MATERIAL

APPROV. DBR JP EOF M C7

USED ON 1680 Series

QTY USED 1

PARTS ASSEMBLY 197000

SPL MATER. | LIST NO. | PART REVISION

DESCRIPTION CONDUCTOR ASSEMBLY, SIGNAL

SHEET NO. 1 OF 1 SHEETS

DATE Thursday 7-17-69

		PART NUMBER	DESCRIPTION	QTY PER	QTY IN	ASSEMBLY CODE	STOCK NUMBER
P	1	197012	Plate Assembly, Front	1			
P	2	197010	Plate Assembly, Rear	1			
	3	196319	Post, Stop	1			
	4	2163	Washer, Lock	1			
	5	3598	Nut, 6-40 Hex.	2			
	6	7002	Washer, Flat	2			
	7	112015	Washer, Lock	1			
	8	3699	Nut, 4-40 Hex.	1			
	9	140198	Washer, Flat	1			
	10	154087	Washer, Spacer	1			
	11	141019	Fallower, Eccentric	1			
	12	170334	Pack Assembly, Clutch, Cam	1			
	13	170190	Ball, Locking	1			
	14	170191	Helix, Collar	1			
	15	152540	Spring, Locking Ball	1			
P	16	152150	Frame Assembly	1			
	17	153100	Plate, Rear	1			
	18	2193	Washer, Lock	2			
	19	151631	Screw, 6-40 x 5/16 Hex.	2			
	20	2669	Washer, Lock	1			
	21	112026	Nut, 10-32 Hex.	1			
	22	2191	Washer, Lock	2			
	23	151631	Screw, 6-40 x 5/16 Hex.	2			
	24	2660	Washer, Lock	2			
	25	112026	Nut, 10-32 Hex.	1			
	26	141234	Lever, Latch	1			
	27	154089	Bushing, Eccentric	1			
	28	140981	Washer, Felt	1			
	29	7002	Washer, Flat	1			
	30	2193	Washer, Lock	1			
	31	151642	Screw, 6-40 x 3/8 Hex.	1			
	32	704	Spring (Universal Latch)	1			
P	33	151092	Eccentric	1			
	34	197019	Box Assembly, Contact	1			
	35	151632	Screw, 6-40 x 3/8 Hex.	2			
	36	2191	Washer, Lock	2			
	37	7002	Washer, Flat	2			
	38	80491	Spring (Detent)	1			
	39	80494	Spring (Drive Link)	1			
	40	151631	Screw, 6-40 x 5/16 Hex.	1			
	41	2191	Washer, Lock	1			
	42						
	43						
	44						
	45						
	46						

197000