

**BELL SYSTEM PRACTICES**  
**Teletypewriter Stations**

**SECTION P36.485**  
**Issue 1, June, 1957**  
**AT&TCo Standard**

# **INSTALLATION OF THE TP115723, TP115765, AND TP115766 FORM-ACCUMULATING SHELVES ON 15 SPROCKET-FEED TELETYPEWRITER COVERS**

## **1. GENERAL**

1.01 This section supersedes Section P36.468 and describes the method of installing TP115723\*\*, TP115765\*\*, and TP115766\*\* form-accumulating shells on 15 sprocket-feed teletypewriter covers. The shelves are designed to accumulate forms emerging from the teletypewriter and automatically pile them on the shelf in an orderly fashion. These shelves are also used for folded friction-feed paper.

**Note:** The double asterisk (\*\*) designates a two-letter suffix which indicates the finish. The following four standard wrinkle finishes are now available:

AA — Black

AC — Light Brown

AB — Gray-Green

AD — Dark Brown

For Bell System finish codes see Section P36.101.

1.02 The TP115723\*\* form-accumulating shelf is designed for use with a 15-type sprocket-feed teletypewriter that is used on a table equipped with a paper-supply door and consists of the following parts:

(1) Form-accumulating shelf assembly consisting of:

2 TP125015 Washers

2 TP1073 Thumb Screws

4 TP2191 Lockwashers

2 TP6345 Hex Nuts

2 TP89535 Bumpers

1 TP102721\*\* Shelf

1 TP117907\*\* Shield

- (2) 1 TP117931\*\* Mounting Bracket (for use in installation)
- (3) 2 TP1176 Screws (for use in installation)
- (4) 2 TP2191 Lockwashers (for use in installation)
- 1.03 The TP115765\*\* form-accumulating shelf accommodates forms with an 11-inch fold and consists of the following parts:
- (1) Form-accumulating shelf assembly consisting of:
- 2 TP125015 Washers
- 2 TP1073 Thumb Screws
- 4 TP2191 Lockwashers
- 2 TP6345 Hex Nuts
- 2 TP89535 Bumpers
- 1 TP102171\*\* Shelf
- 1 TP117907\*\* Shield
- (2) 2 TP94687 Studs (for use in installation)
- (3) 2 TP2191 Lockwashers (for use in installation)
- (4) 2 TP3598 Nuts (for use in installation)
- 1.04 The TP115766\*\* form-accumulating shelf accommodates forms with a 14-inch fold and consists of the same parts as the TP115765\*\* shelf except that the TP102171\*\* shelf is replaced by a TP114477\*\* shelf.
- 1.05 Adjustment information on these form-accumulating shelves is given in Section P36.615.
- 1.06 The components and assemblies have been renumbered to fit into the new finish designating system as follows:

<u>Old Number</u>	<u>New Number</u>
TP94681	TP115765**
TP94682	TP102171**
TP94683	TP117907**
TP102050	TP115723**
TP102114	TP102721**
TP102115	TP117907**
TP102720	TP117931**
TP114474	TP115766**
TP114475	TP114477**
TP114476	TP117907**

## 2. METHOD OF INSTALLATION

### TP115723\*\* Form-accumulating shelf

2.01 When cover is equipped with a form-slot covering strip (in the rear of the cover), remove and discard this strip and its mounting screws, lockwashers, and nuts.

2.02 Mount the TP117931\*\* mounting bracket to the rear of the printer cover at the form-slot opening, using the TP1176 screws and TP2191 lockwashers furnished with the form-accumulating shelf assembly, so that the mounting ears of the bracket are toward the top of the cover. The screws should be inserted into the form-slot covering strip mounting-screw holes from the inside of the cover.

2.03 Load the machine with the stationery intended for use in service.

2.04 Hook the form-accumulating shelf over the studs just installed.

### TP115765\*\* or TP115766\*\* Form-accumulating shelf.

2.05 When cover is equipped with a form-slot covering strip (in the rear of the cover), remove and discard this strip and its mounting screws, lockwashers, and nuts.

2.06 Mount the TP94687 studs in the form-slot covering strip mounting-screw holes so that the threaded portion of the studs is inside the cover and secure these studs to the cover by means of the TP2191 lockwashers and TP3598 nuts furnished with the form-accumulating shelf assembly.

2.07 Load the machine with the stationery intended for use in service.

2.08 Hook the form-accumulating shelf over the bracket just installed.