

## INSTRUCTIONS FOR INSTALLING THE 199935 6" CENTER UNWINDER ASSEMBLY

### 1. GENERAL

- a. The 199935 center unwind reel assembly is a table mounted unit for tape rolls up to 1" width, with a maximum outside diameter of 6" and a minimum inside diameter of 2".
- b. The 2" inside diameter allows use of tapes wound on 145911 reels.
- c. The center unwinder will operate at speeds up to 200 words per minute.
- d. The center unwinder has a capacity of approximately 400 ft. (6" dia.) or fully perforated tape or 200 ft. of chadless tape.
- e. The center unwinder is provided with a tape guide which consists of a wire loop to guide the tape in any direction.
- f. A magnetic base is provided to secure the unwinder on shelves and sloping surfaces.
- g. The 199935 center unwinder consists of:

1	2669	Washer, <i>LOCK</i>	1	103038	Post
1	73894	Screw, Set	1	108103	Washer, Flat
1	74547	Collar	1	112626	Nut
2	93758	Washer, <i>FELT</i>	1	199947	Base, Mounting
1	151657	Screw	1	199950	Spindle Assembly
1	103039	Nut			
- h. For parts ordering information see Teletype Parts Bulletin 1075B.

### 2. INSTALLATION (See Figure 1)

- a. The location of the 199935 unwinder depends on the customer installation.
- b. The center unwinder should not be placed on a surface with more than 10° slope.
- c. Adjust the 74547 collar to allow some to 0.020 inch clearance between the bottom of the collar and the 199950 spindle assembly.

d. The 199950 spindle assembly should spin freely on the 103038 post.

e. To insert tape remove a 15 inch leader from the center of the roll of tape and carefully drop the roll over the center unwinder core. Feed the tape leader through the tape guide.

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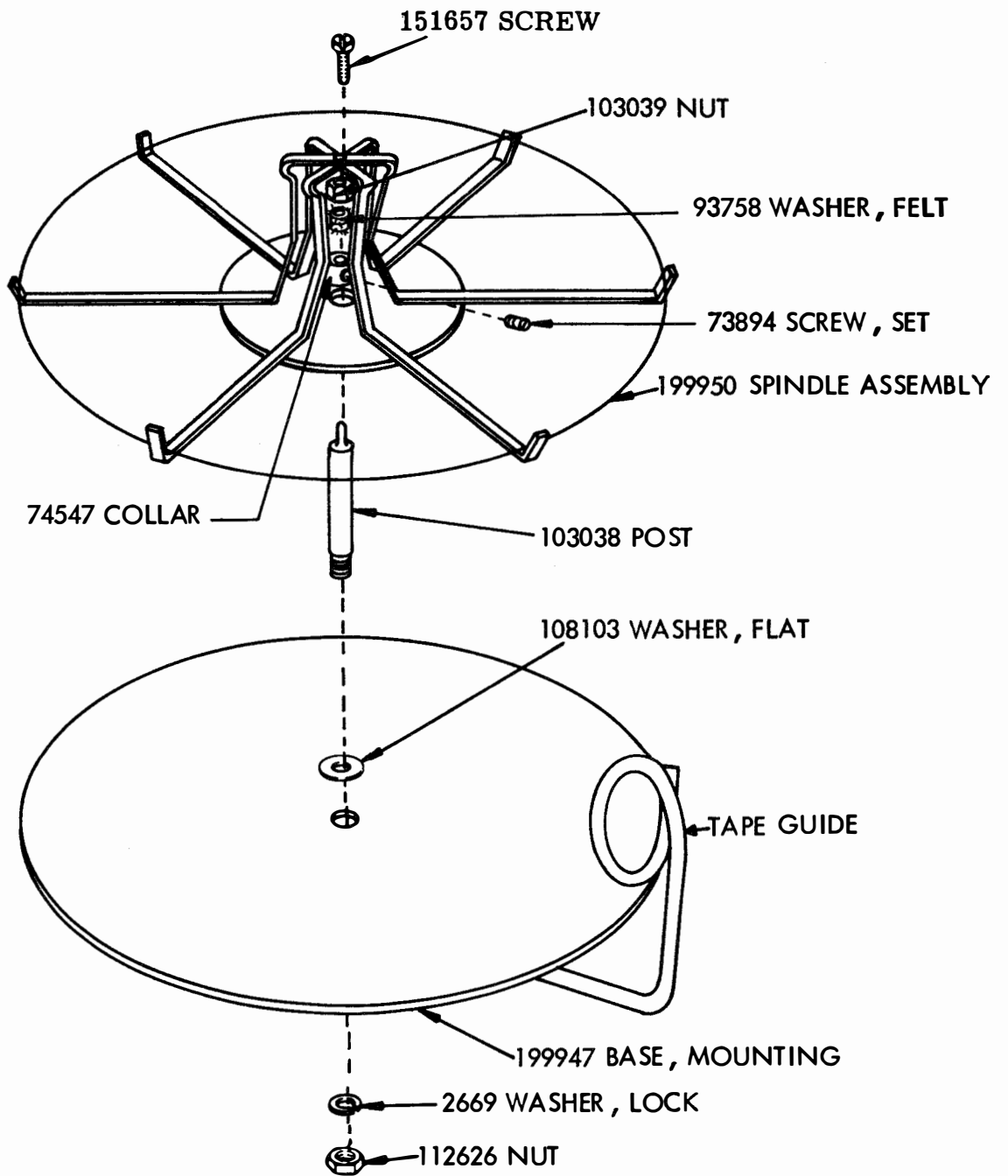


FIGURE 1



ADDENDUM TO SPECIFICATION 50354S, ISSUE 2,  
COVERING THE 199935 CENTER UNWINDER  
ASSEMBLY

1. Make the following changes in the Specification:
  - a. On Page 1, Paragraph 1.g. change one 2669 Washer, Flat to one 2669 Lockwasher.
  - b. On Page 1, Paragraph 1.g. change two 93758 Washer, Flat to two 93758 Washer, Felt.

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