

INSTRUCTIONS FOR CODING THE 164402
UNIVERSAL FUNCTION BLADE FOR USE
IN A MODEL 28 TYPING REPERFORATOR

1. GENERAL

a. The 164402 Universal Function Blade is available with removable tines in the marking and spacing positions for all the levels (3, Shift, 5, 4, 1, 2). The function blade may be coded for any desired character or shift condition by breaking off the unwanted tines.

2. CODING THE FUNCTION BLADE (Figure 1)

a. To code the function blade, proceed as follows:

(1) Hold the function blade so that the ends of the tines appear as in Figure 1.

(2) Assume that the tines are numbered from one through 12 as shown in Figure 1.

(3) Mark the tines that are to be removed in accordance with the following table.

(a)

<u>Character</u>	<u>Tines to be Marked for Removal</u>
A	2, 6, 8, 9, 11
B	2, 5, 7, 9, 12
C	1, 6, 7, 10, 11
D	2, 6, 7, 9, 12
E	2, 6, 8, 9, 12
F	1, 6, 7, 9, 12
G	2, 5, 7, 10, 11
H	1, 5, 8, 10, 12
I	1, 6, 8, 10, 11
J	2, 6, 7, 9, 11
K	1, 6, 7, 9, 11
L	2, 5, 8, 10, 11
M	1, 5, 7, 10, 12
N	1, 6, 7, 10, 12
O	2, 5, 7, 10, 12
P	1, 5, 8, 10, 11
Q	1, 5, 8, 9, 11
R	2, 6, 7, 10, 11
S	1, 6, 8, 9, 12
T	2, 5, 8, 10, 12
U	1, 6, 8, 9, 11
V	1, 5, 7, 10, 11

<u>Character</u>	<u>Tines to be Marked for Removal</u>
W	2, 5, 8, 9, 11
X	1, 5, 7, 9, 12
Y	1, 5, 8, 9, 12
Z	2, 5, 8, 9, 12
BL	2, 6, 8, 10, 12
CR	2, 6, 7, 10, 12
LF	2, 6, 8, 10, 11
SP	1, 6, 8, 10, 12
LTRS	1, 4, 5, 7, 9, 11
FIGS	2, 3, 5, 7, 9, 11

(b) In addition to the tines for the desired characters, Shift tines should be coded according to the following:

Shift Tines

- (1) To respond only in the FIGS position, mark tine 3.
- (2) To respond only in the LTRS position, mark tine 4.
- (3) To respond in FIGS and LTRS position, mark tines 3 and 4.

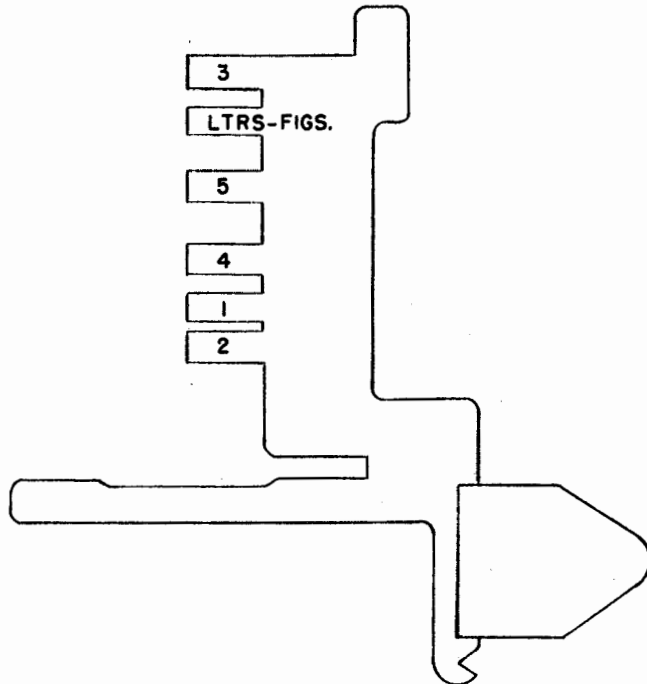
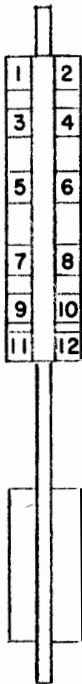
(4) Recheck the tines marked and removed the tines using the 161686 Universal Function Bar Tool. (See Bulletin 1124B).

3. INSTALLATION

- a. For instructions for removal of a function blade, see the Model 28 Typing Reperforator Bulletin 247B.
- b. Insert newly coded function blade into desired slot of stunt box and attach spring.

* * *

SPACING
MARKING



LPR-UNIVERSAL FUNCTION BLADE

FIGURE I