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NEXT ASSEMBLY	USED ON

REVISIONS		ORIGINAL ISSUE SYMBOL A DATE 14 FEBRUARY 1949	
SYM	DESCRIPTION	DATE	APPROVAL
B ₄	B ₁ , B ₂ & B ₃ WERE ISSUE A; B ₄ SPECS & STDS ADDED. TITLE REVISED.	APRIL 54	C.L.G. H.M.G.

TUMBLING MACH

NUMBER	REV SYM	TITLE
SIGNAL CORPS DRAWINGS		
✓ SC-D-24299	X B	TUMBLING MACHINE ASSEMBLY
✓ SC-D-24300	A	BASE ASSEMBLY
✓ SC-D-24301	A	BASE
✓ SC-D-24302	A	CAGE ASSEMBLY
✓ SC-B-24303	A	PANEL, PERFORATED
✓ SC-C-24320	A	STIFFENER
✓ SC-C-24304	A	SIDE PANEL ASSEMBLY
✓ SC-C-24305	A	PANEL, SIDE
✓ SC-B-24306	A	SHELF
✓ SC-B-24307	A	DEFLECTOR
✓ SC-C-24308	A	SIDE PANEL ASSEMBLY
✓ SC-C-24309	A	PANEL, SIDE
✓ SC-C-24310	A	END PANEL ASSEMBLY
✓ SC-C-24311	A	PANEL, END
✓ SC-B-24312	A	SHELF
✓ SC-C-24313	A	FRONT PANEL ASSEMBLY
✓ SC-C-24314	X B	GUARD
✓ SC-C-24315	A	PARTITION ASSEMBLY
✓ SC-B-24316	A	PARTITION
✓ SC-D-24317	A	SHAFT ASSEMBLY
✓ SC-C-24318	A	SHAFT
✓ SC-A-24319	X B	BLOCK, SHAFT
SPECIFICATIONS AND / OR STANDARDS		
FEDERAL		
✓ QQ-S-633	CURRENT	STEEL, CARBON; BARS
✓ QQ-S-636		STEEL, CARBON; SHEETS AND STRIPS
✓ QQ-S-00643		STEEL, CARBON; TUBING
MILITARY (JAN)		
✓ MIL-M-13231	CURRENT	MARKING OF ELECTRONIC ITEMS
U. S. ARMY		
✓ 72-53	CURRENT	FINISHES
U. S. DEPT. OF COMMERCE		
✓ H-28	CURRENT	SCREW THREAD STANDARDS

(B₁)
(B₂)
(B₃)
(B₄)

REGD	PART NO.	DESCRIPTION	SCALE	FINISH	DATE
UNLESS OTHERWISE SPECIFIED	AUTHENTICATION	TUMBLING MACHINE DRAWING AND DATA LIST			14 FEB 1949
DIMENSIONS ARE IN INCHES	DRAWN <i>B.M. Keenan</i>				
TOLERANCES ARE	TRACED <i>DRG</i>				
FRACTIONS ±	CHECKED <i>Q</i>				
DECIMALS ±	VERIFIED <i>stand</i>				
ANGLES ±	APPROVED <i>H.M.G.</i>				
COMMERCIAL TOLERANCES APPLY TO STOCK SIZES.	REVIEWED <i>H.M.G.</i>	SCALE	FINISH	DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY SC-C-24298	
ALL SURFACES	DATE				

WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL AND DATE