

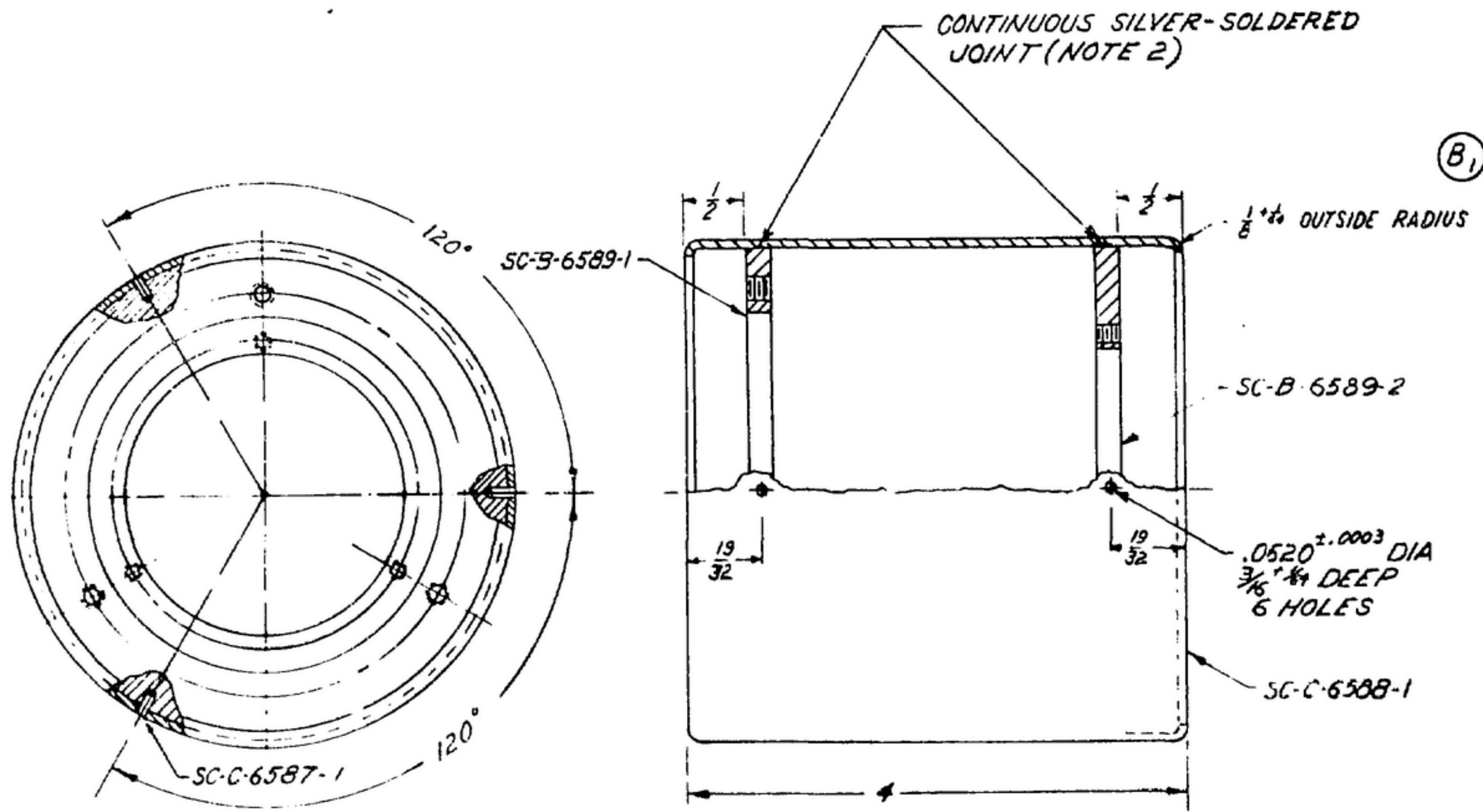
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NEXT ASSEMBLY
FIRST USED ON
SC-DL-86223 (B4)

REVISIONS

ORIGINAL ISSUE SYMBOL A DATE 2 FEB 50

SYM	DESCRIPTION	DATE	APPROVAL	REVD
B4	TITLE REVISED; B, NOTE 1, MATL WAS PER QQ-S-671; NOTE 2, FLUX WAS PER US NAVY SPEC 51 F 4, NOTE 4; FINISH DESIGNATION REVISED, NOTE 5 ADDED; B2 D/L INFO REVISED & TRANSFERRED TO D/L SHEET; B3 SC-C-6588-1 WAS SC-C-6588; B4 SC-DL-86223 ADDED.	18 DEC 53	CLG 077	FEW



NOTE:

- 1—STEEL, CARBON, AS GOLD FINISHED, NO. FS 1020 PER SPEC QQ-S-633. .0625 ± .0002 DIA $\frac{3}{16}$ - $\frac{1}{4}$ LONG.
- 2—SILVER SOLDER SHALL BE PER SPEC QQ-S-561, CLASS 1, USING FLUX PER US ARMY SPEC 4-1121.
- 3—REMOVE ALL BURRS & SHARP EDGES.
- 4—AFTER ASSEMBLY FINISH 90-4A7 PER DWG 90-4.
- 5—SCREW THREADS SHALL BE IN ACCORDANCE WITH U.S. DEPT OF COMMERCE HANDBOOK H 28.

6	SC-C-6587-1	PIN	STEEL	NOTES 1 & 3
1	SC-B-6589-1	RING		
1	SC-C-6588-1	SLEEVE	STEEL TUBING	NOTE 4

REGD	PART NO.	DESCRIPTION	MATL	SPEC
UNLESS OTHERWISE SPECIFIED				
DIMENSIONS ARE IN INCHES				
TOLERANCES ON FRACTIONS = $\pm \frac{1}{32}$				
DECIMALS = $\pm .001$				
ANGLES = $\pm 0^{\circ}30'$				
COMMERCIAL TOLERANCES APPLY TO STOCK SIZES.				
ALL SURFACES				
AUTHENTICATION		METER TEST JIG ASSEMBLY		
DRAWN <i>E.P.</i>		SCALE $\frac{1}{4}$ FINISH		
TRACED <i>E.P.</i>		METER TEST JIG ASSEMBLY (2.2, 3.3 METERS)		
CHECKED <i>G.J.</i>		DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES		
VERIFIED <i>A.T.B.</i>		PORT MONMOUTH, NEW JERSEY		
APPROVED <i>DR 1</i>		SC-C-6587		
REVIEWED <i>L.M.G.</i>				
DATE 2 FEB 50				