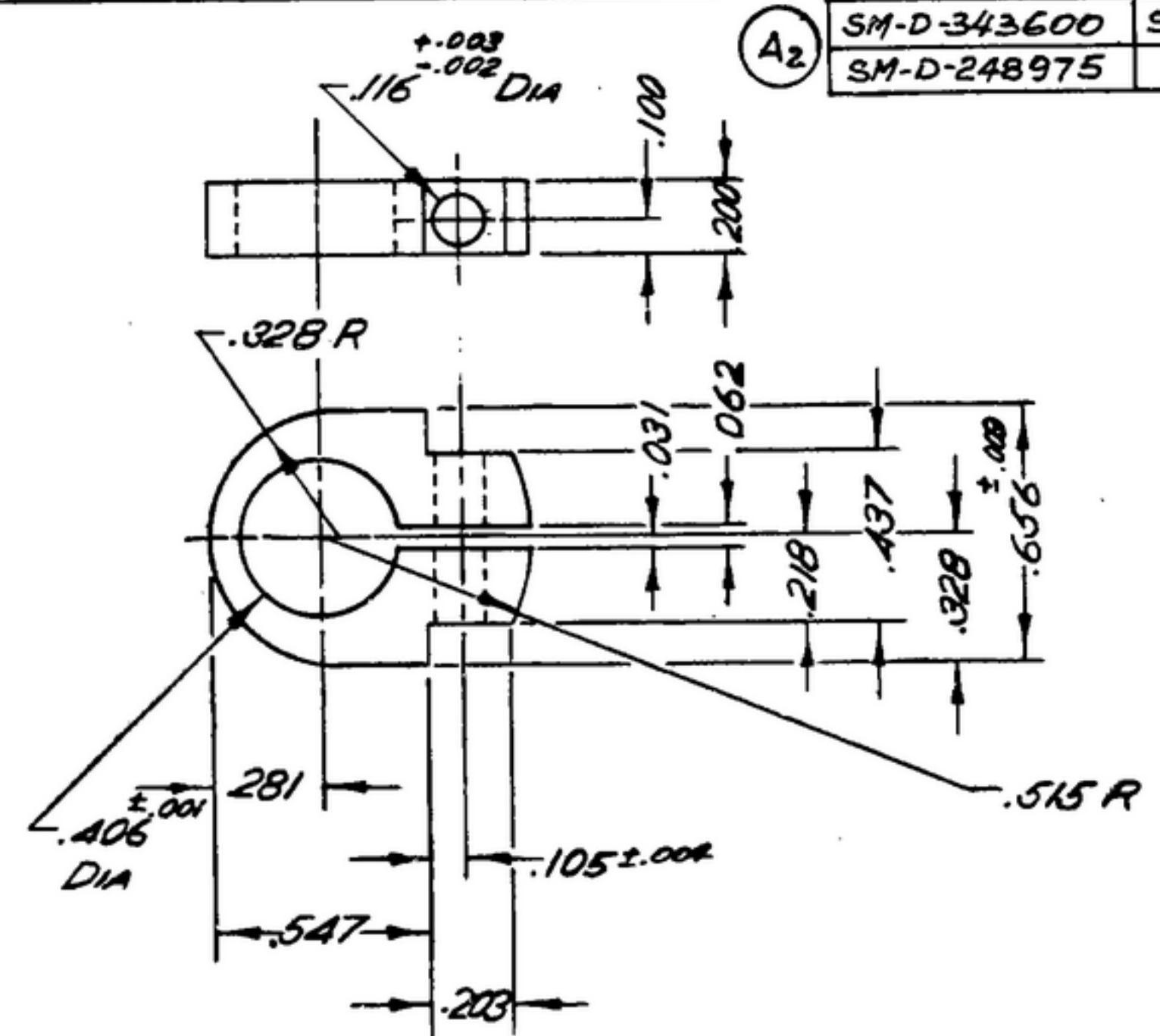


R-391 500-1954-002
506 1934-002 R-391

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NEXT ASSEMBLY	USED ON	SWE. * APPROVAL
SM-D-178477	SC-DL-178467	
SM-D-178900		S/PR M/100423
SM-D-343600	SC-DL-248775	
SM-D-248975		

REVISIONS		DATE	APPROVAL
SYM	DESCRIPTION		
A ₂	A ₁ - ADDED FINISH NOTE. A ₂ - ADDED APPL. SM-D-343600, SM-D-248975, SC-DL-248775	6 OCT. 59	4242B-PC-59-A1-51 REV'D PME
B ₁	(1) FINISH WAS E 511.	17 JULY 1962	L.T. JM E.D.B.
C ₁	(1) FINISH WAS E 513	22 MAR 1965	21582 PC-61 REV'D PME
D	(1) MATL SPEC REF REV.	25 FEB 66	JLC JM RP E.D.B.
E	(1) ALLOY WAS 5454 PER SPEC QQ-A-200/6.	29 OCT 69	JLC EDB JMC RP



- (D) (E) ALUM. ALLOY EXTRUDED 7075, TEMPER 0, PER SPEC QQ-A-200/11.
- 1-.062 SLOT MAY VARY ±.02 FROM POSITION SHOWN.
- (A₁) 2.-FINISH :E511 PER MIL -F-14072.
- (B₁) (C₁)

NOTE:
*FOR INFORMATION ONLY,
CONTRACTOR MAY AT HIS
OPTION DEVIATE FROM
THESE PROCESS DETAILS

UNLESS OTHERWISE SPECIFIED	AUTHENTICATION	REVISIONS	DATE
DIMENSIONS ARE IN INCHES	DRAWN 2/852-PH-50-83		
TOLERANCES ON FRACTIONS ±	TRACED PHOTO		
DECIMALS ± .005	CHECKED <i>Ph</i>		
ANGLES ±	VERIFIED <i>PO BR</i>		
COMMERCIAL TOLERANCES APPLY TO STOCK SIZES	APPROVED <i>PO BR</i>		
ALL SURFACES ✓	REVIEWED <i>PME</i>		
	DATE 28 MAY 59	SCALE 2/1	FINISH 90-543

CLAMP

DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES PORT MONMOUTH NEW JERSEY	SM-B-178486
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WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL AND DATE