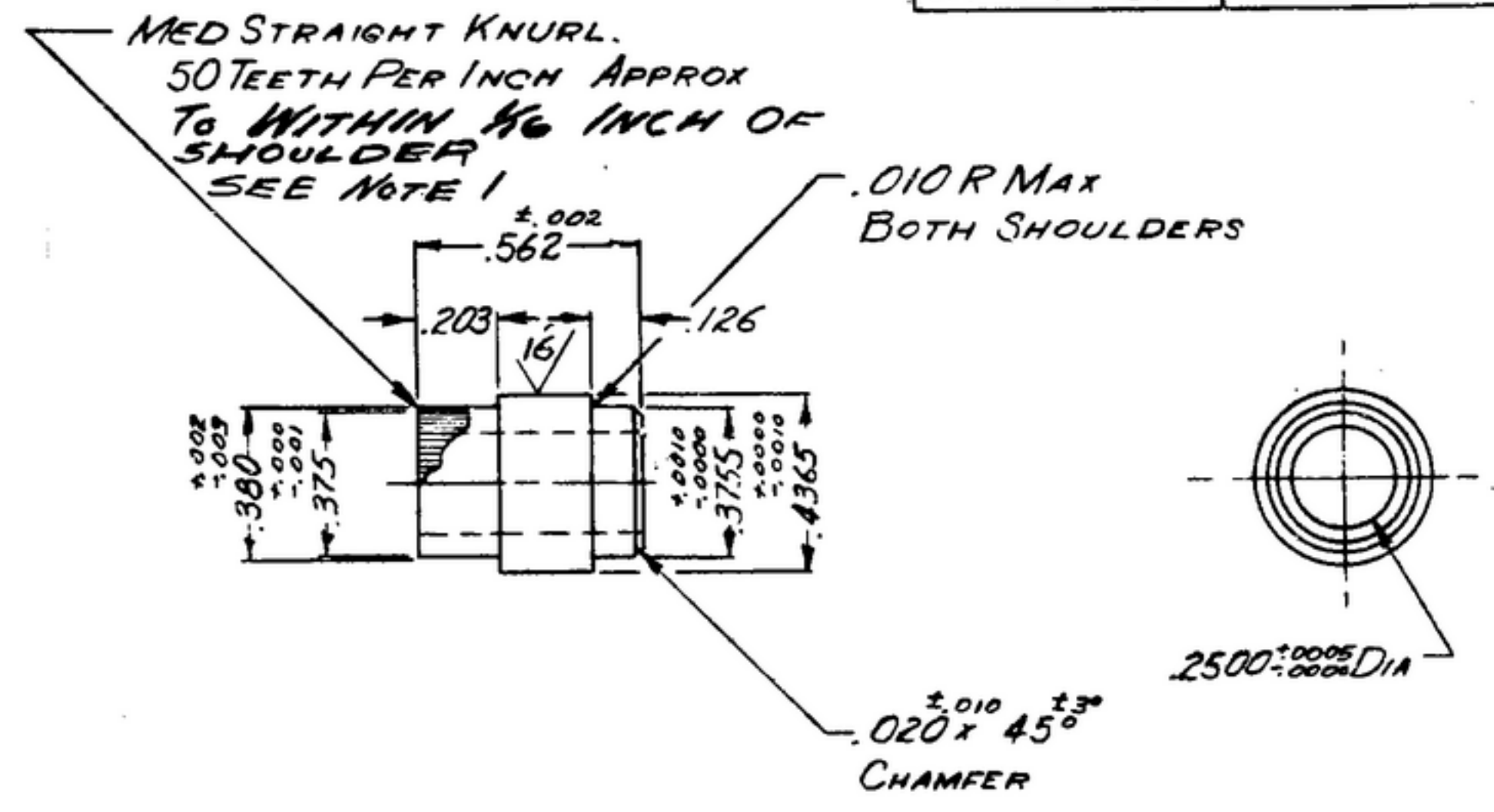


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NOTICE: When Government drawings, specifications, or other data are used for any purpose other than in connection with a definitely related Government procurement operation, the United States Government thereby incurs no responsibility or any obligation whatsoever; and the fact that the Government may have furnished, furnished, or in any way supplied the said drawings, specifications, or other data is not to be regarded by implication or otherwise as in any manner licensing the holder or any other person or corporation, or conveying any rights or permission to manufacture, use or sell any patented invention that may in any way be related thereto.

NEXT ASSEMBLY	USED ON
SM-C-178873	SC-DL-178467
SM-C-178873	SC-DL-144500
SM-C-178873	SC-DL-248775

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A <sub>1</sub>	(1) MATL SPEC REF REV; NOTE-3 ADDED	16 JUL '62	6.L.W. JM E.D.B.
B <sub>1</sub>	B <sub>1</sub> ADDED: "SURFACE COND e"	25 SEP 64	15283-PP-63 REVD EC-2



- (A<sub>1</sub>) STEEL, COMP 3035 COND B, SURFACE COND e PER SPEC MIL-S-7720 (B<sub>1</sub>)
- 1- .375 ± .000 DIA BEFORE KNURLING, .380 ± .002 DIA AFTER KNURLING.
  - 2- ECCENTRICITY BETWEEN ALL DIAMETERS SHALL NOT EXCEED .002 TIR EXCEPT .380 DIA OVER KNURL
  - 3- FINISH E300 PER SPEC MIL-F-14072

REVISION	PART NO.	DESCRIPTION	DATE	SPEC	NOTE												
<table border="1" style="width: 100%;"> <tr> <td style="width: 30%;"> <p>UNLESS OTHERWISE SPECIFIED</p> <p>DIMENSIONS ARE IN INCHES</p> <p>TOLERANCES ON FRACTIONS ± 1/64</p> <p>DECIMALS ± .005</p> <p>ANGLES ± —</p> <p>COMMERCIAL TOLERANCES APPLY TO STOCK SIZES</p> <p>ALL SURFACES ✓</p> </td> <td style="width: 30%;"> <p>AUTHENTICATION</p> <p>DRAWN 21852-PH-58-98</p> <p>TRACED PHOTO</p> <p>CHECKED <i>[Signature]</i></p> <p>VERIFIED P.D.B.R.</p> <p>APPROVED P.D.B.R.</p> <p>REVIEWED PME</p> <p>DATE 25 JUN 53</p> </td> <td style="width: 30%; text-align: center;"> <p><b>HUB</b></p> <p>SCALE 2/1</p> <p>FINISH —</p> </td> <td style="width: 10%;"></td> <td style="width: 10%;"></td> <td style="width: 10%;"></td> </tr> <tr> <td colspan="5" style="text-align: center;"> <p>DEPARTMENT OF THE ARMY</p> <p>SIGNAL CORPS ENGINEERING LABORATORIES</p> <p>FORT MONMOUTH NEW JERSEY</p> </td> <td style="text-align: center;"> <p><b>SM-B-178875</b></p> </td> </tr> </table>						<p>UNLESS OTHERWISE SPECIFIED</p> <p>DIMENSIONS ARE IN INCHES</p> <p>TOLERANCES ON FRACTIONS ± 1/64</p> <p>DECIMALS ± .005</p> <p>ANGLES ± —</p> <p>COMMERCIAL TOLERANCES APPLY TO STOCK SIZES</p> <p>ALL SURFACES ✓</p>	<p>AUTHENTICATION</p> <p>DRAWN 21852-PH-58-98</p> <p>TRACED PHOTO</p> <p>CHECKED <i>[Signature]</i></p> <p>VERIFIED P.D.B.R.</p> <p>APPROVED P.D.B.R.</p> <p>REVIEWED PME</p> <p>DATE 25 JUN 53</p>	<p><b>HUB</b></p> <p>SCALE 2/1</p> <p>FINISH —</p>				<p>DEPARTMENT OF THE ARMY</p> <p>SIGNAL CORPS ENGINEERING LABORATORIES</p> <p>FORT MONMOUTH NEW JERSEY</p>					<p><b>SM-B-178875</b></p>
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WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL AND DATE