

0.5

R-41 506 1190 102

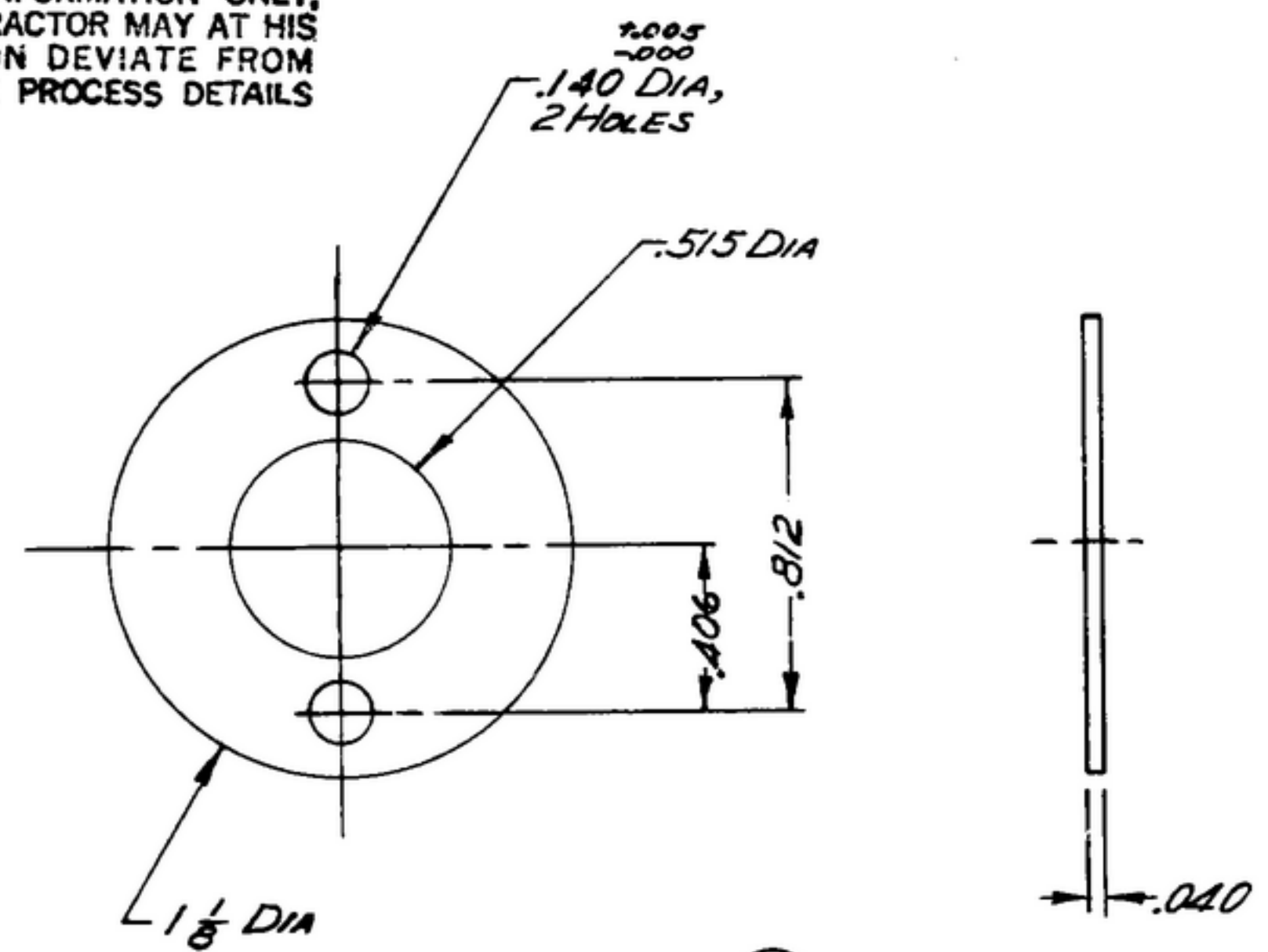
NOTICE: When Government drawings, specifications, or other data are used for any purpose other than in connection with a definitely related Government procurement operation, the United States Government thereby incurs no responsibility or any obligation whatsoever and the fact that the Government may have furnished, furnished, or in any way supplied the said drawings, specifications, or other data is not to be regarded by implication or otherwise as in any manner granting the holder or any other person or corporation, or conveying any rights or permission to manufacture, use or sell any patented invention that may in any way be related thereto.

NEXT ASSEMBLY	USED ON
SM-B-178935	SC-DL-178467
SM-B-178935	SC-DL-248775

SWE
 APPROVAL
 S PE
 V 110941
 M-3
 CA
 P. 8468

REVISIONS		DATE	APPROVAL
SYM	DESCRIPTION		
A ₂	A, BRASS SPEC WAS QQ-B-611 A ₂ ADDED APPL SM-B-178935, SC-DL-248775	5-OCT-59	4242B-PC-59-A1-51 REV'D
B.	B, IN NOTE 1 SPEC WAS QQ-B-626	23-FEB-60	4242B-PC-59 REV'D
C	(1) ADDED NOTE 3 FINISH.	31-OCT-61	4242B-PC-59 REV'D PME

NOTE:
 *FOR INFORMATION ONLY,
 CONTRACTOR MAY AT HIS
 OPTION DEVIATE FROM
 THESE PROCESS DETAILS



- NOTES (A)
 1 BRASS, COMPL, COND 1/2H, PER SPEC QQ-B-613
 2-REMOVE ALL BURRS AND SHARP EDGES.
 3. FINISH: CHEMICAL POLISH PER IRIDITE #7 METCOTE
 (C) PROCESS BY ALLIED RESEARCH PRODUCTS INC.,
 BALTIMORE, MD, OR EQUAL.

ISSUE	DATE	DESCRIPTION	APP'D	DATE	NOTE																									
<table border="1"> <tr> <td>UNLESS OTHERWISE SPECIFIED</td> <td colspan="2">AUTHENTICATION</td> <td colspan="3" rowspan="6" style="text-align: center; vertical-align: middle;">RING</td> </tr> <tr> <td rowspan="5"> DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± _____ COMMERCIAL TOLERANCES APPLY TO STOCK SIZES ALL SURFACES ✓ </td> <td>DRAWN</td> <td>21852-PH 50-93</td> </tr> <tr> <td>TRACED</td> <td>PHOTO</td> </tr> <tr> <td>CHECKED</td> <td>[Signature]</td> </tr> <tr> <td>VERIFIED</td> <td>P.D.B.R.</td> </tr> <tr> <td>APPROVED</td> <td>P.D.B.R.</td> </tr> <tr> <td>REVIEWED</td> <td>PME</td> </tr> <tr> <td>DATE</td> <td>3-JUL-53</td> <td>SCALE</td> <td>2/1</td> <td>FINISH</td> <td></td> </tr> </table>						UNLESS OTHERWISE SPECIFIED	AUTHENTICATION		RING			DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± _____ COMMERCIAL TOLERANCES APPLY TO STOCK SIZES ALL SURFACES ✓	DRAWN	21852-PH 50-93	TRACED	PHOTO	CHECKED	[Signature]	VERIFIED	P.D.B.R.	APPROVED	P.D.B.R.	REVIEWED	PME	DATE	3-JUL-53	SCALE	2/1	FINISH	
UNLESS OTHERWISE SPECIFIED	AUTHENTICATION		RING																											
DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± _____ COMMERCIAL TOLERANCES APPLY TO STOCK SIZES ALL SURFACES ✓	DRAWN	21852-PH 50-93																												
	TRACED	PHOTO																												
	CHECKED	[Signature]																												
	VERIFIED	P.D.B.R.																												
	APPROVED	P.D.B.R.																												
REVIEWED	PME																													
DATE	3-JUL-53	SCALE	2/1	FINISH																										

| DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY **SM-B-178939** | | | | | |

WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL AND DATE