

EQUIP. TYPE R390A/JRR EXP. NO.

COL. 540-7507-002

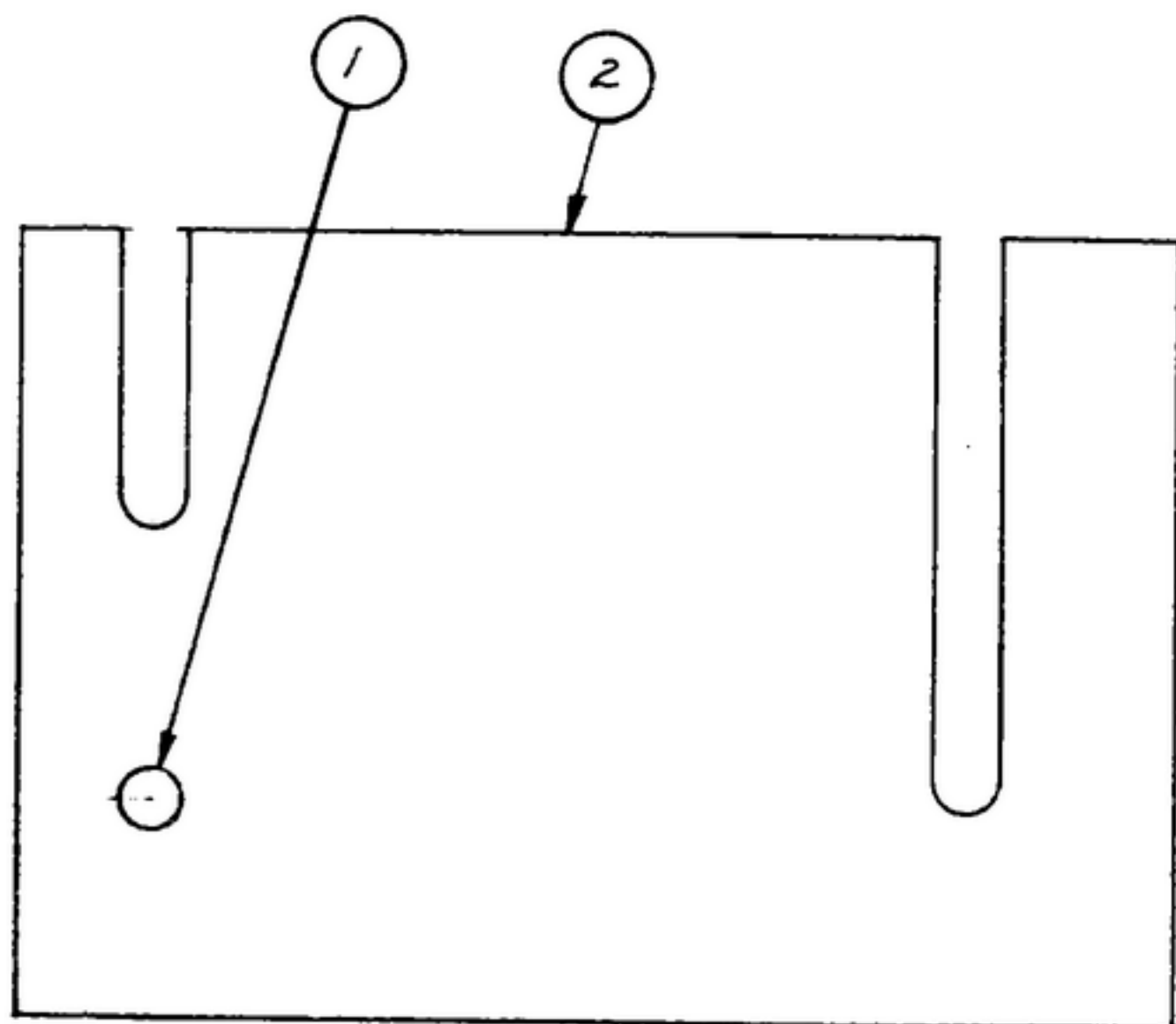
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REVISIONS

SYM	DESCRIPTION	DATE	APPROVAL
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NOTES:

1. PRESS PIN(1) INTO PLATE(2), PIN TO BE FLUSH TO 1/64 BELOW SURFACE, OPPOSITE SIDE.
2. PLATE TO BE FLAT WITHIN .020 T.I.R., AFTER ASSEMBLY.
3. SLOTS MUST BE .265 ±.002 AFTER ASSEMBLY.

COLLINS PART NO.	ITEM	REQD	PART NO.	DESCRIPTION	MATL	MATL SPEC
558 0313 005	2	1	SM-C-248964	PLATE-AUX CAM		
558 0298 002	1	1	SM-B-248919	PIN-GUIDE		

LIST OF MATERIAL

COLLINS PART NO. 558 0298 002

COLLINS NO.	QTY	NEXT ASSY	USED ON
558 0324 004	1	SM-D-248975	SC-DL-248775

DRAWN *Mml* CHECKED *Wm* APPROVED

UNLESS OTHERWISE SPECIFIED:
 DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.008
 FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64
 MACHINED ANGLES MAY VARY ±.1°
 SHEARED ANGLES MAY VARY ±.25°
 BROKEN ANGLES MAY VARY ±1°
 ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING.
 ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.

COLLINS RADIO CO.
 CEDAR RAPIDS, IOWA
 14214-PH-51-93

SIGNAL CORPS
 REVIEWED *PME*
 APPROVED *HLV*
PME

DATE *6 DEC 55* SCALE *1/1*

PLATE ASSY - CAM

DEPARTMENT OF THE ARMY
 SIGNAL CORPS ENGINEERING
 LABORATORIES
 FORT MONMOUTH NEW JERSEY

SM-B-248946