

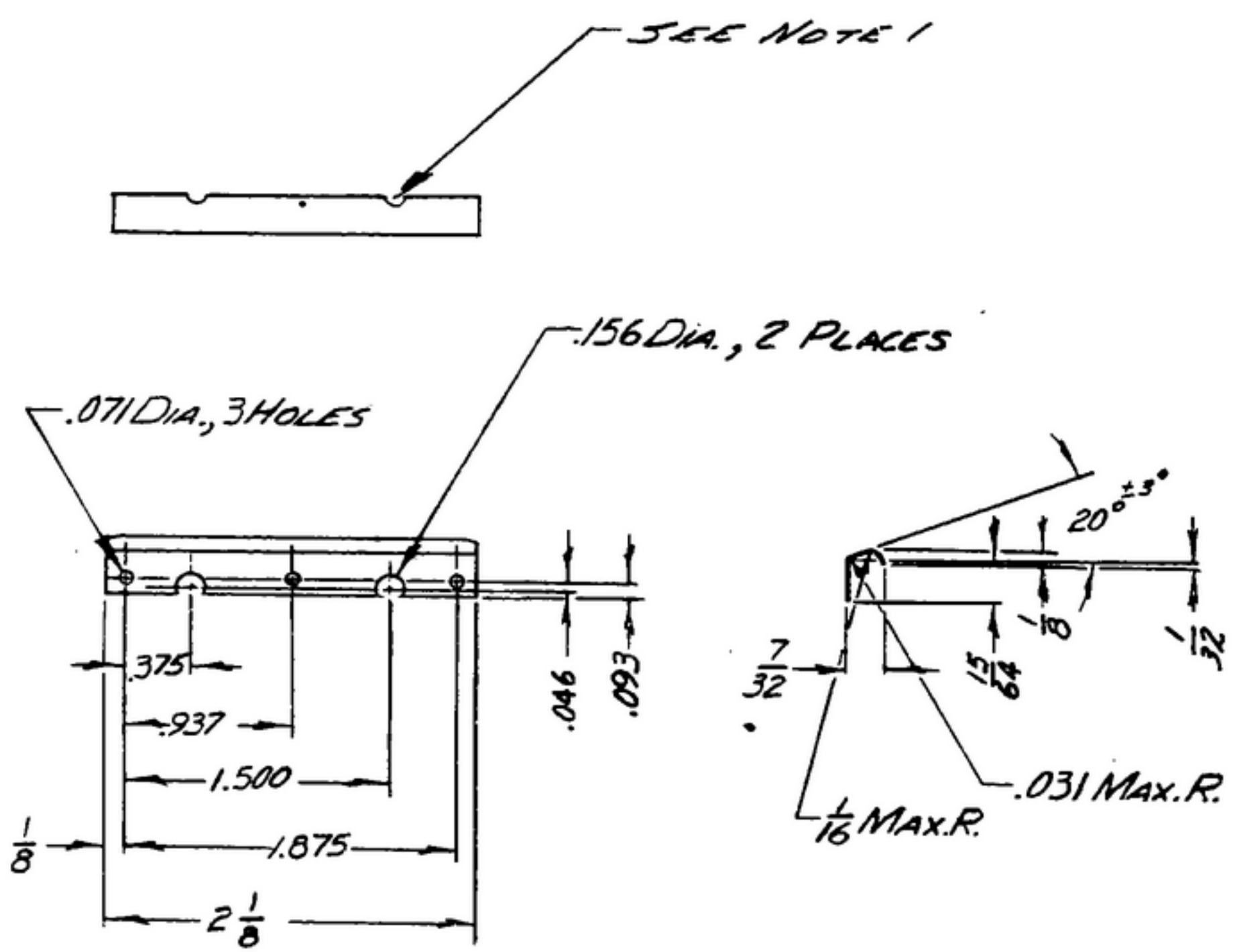
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\* FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

\* SWE APPROVAL  
SYM PR10042-B

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A	A, QQ-P-330 WAS QQ-B-746	27 OCT 59	42428-PC 59-AI-SI REV'D PME
B	FINISH WAS BRIGHT ALBALOY PLATE	19 MAR 1965	21582-PC-61 REV'D PME



- (A) PHOSPHOR BRONZE, COMPA, SPRING TEMPER., PER SPEC QQ-P-330, .010 THICK.
- (B) FINISH: M252 PER MIL-F-14072  
~~BRIGHT ALLOY PLATE PER ALBALLOY PROCESS~~  
~~BY HANSON VAN WINKLE MUNKING CO,~~  
~~MATAMORA, NEW JERSEY, OR EQUIV.~~  
~~\* COLLINS 558-0001-00~~

NOTES:  
 \* 1. FOR UTILIZATION OF MATERIAL WHEN FORMING THIS ITEM FROM STRIP, NOTCHES, RESULTING FROM .156 DIA HOLES OF PREVIOUSLY CUT SPRING, ARE PERMISSIBLE ON THIS EDGE.

COLLINS PART NO.	ITEM	REQS	PART NO.	QUANTITY	MATL	MATL SPEC
LIST OF MATERIAL						
-COLLINS PART NO. 558-0377-002						

DRAWN <i>JENNETT</i>				CHECKED <i>Rhm</i>	APPROVED	-COLLINS RADIO CO. -CEDAR RAPIDS, IOWA- 14214-PH 51-93 SIGNAL CORPS REVIEWED <i>PME</i> APPROVED <i>HLV</i> <i>PME</i>	SPRING - CONTACT	DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY
UNLESS OTHERWISE SPECIFIED: DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.005 FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64 MACHINED ANGLES MAY VARY ±.1° SHEARED ANGLES MAY VARY ±.25° BROKEN ANGLES MAY VARY ±.1° ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING. ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.								
558-0379-002	2	SM-B-249029	SCDL-288775					SM-B-249027
COLLINS NO.	QTY	NEXT ASSY	USED ON	APPLICATION		DATE 16 DEC 55	SCALE 1/1	