

EQUIP. TYPE *R-390A/URR* EXP. NO.

COL. 540-7598002

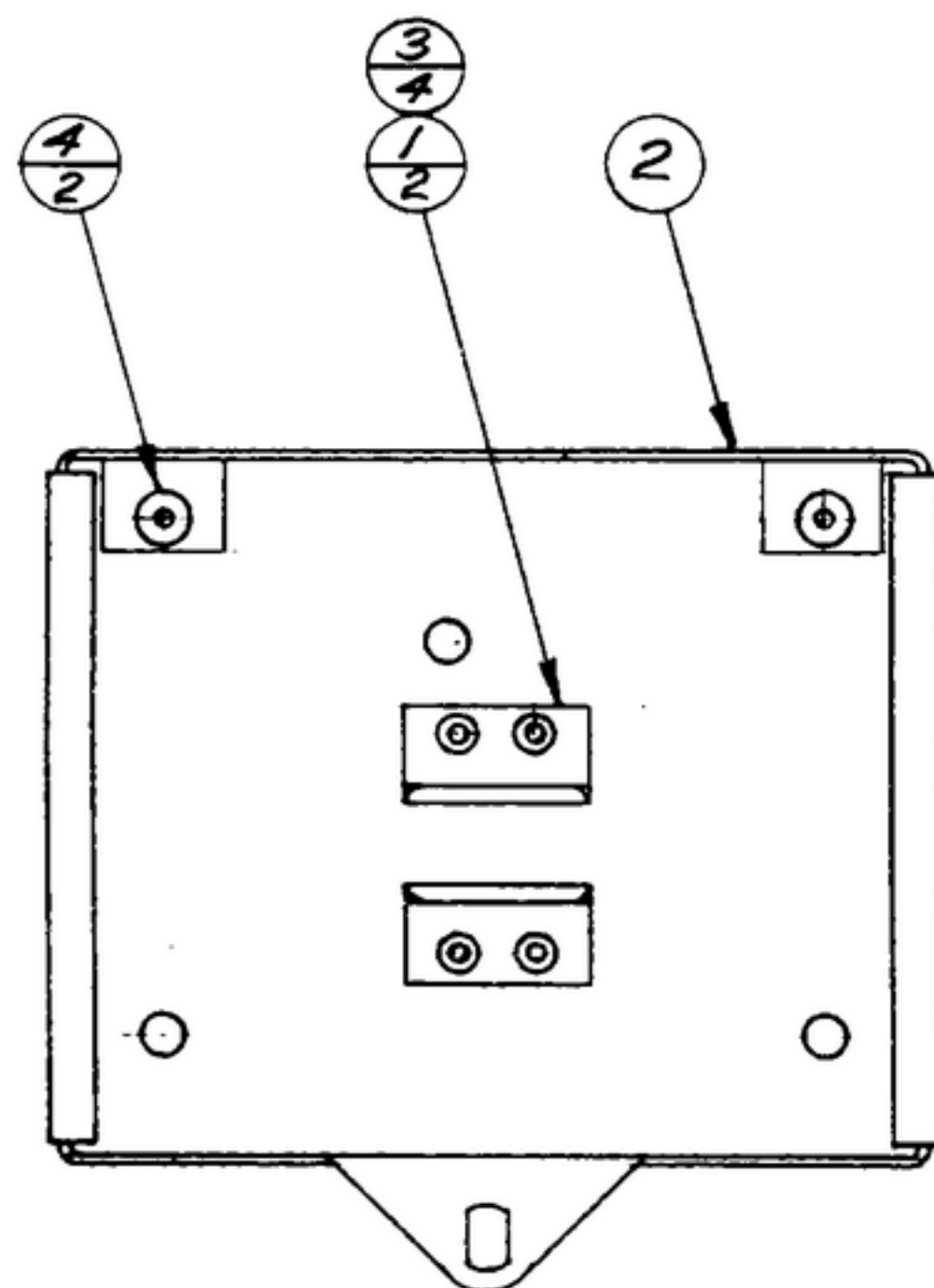
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*FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

REVISIONS

SYM	DESCRIPTION	DATE	APPROVAL
A	(1) ITEM 3 PART NO. WAS SM-B-283266-1, ADDED (2) ADDED NOTE 4 & 5	12 JUN 60	42428-PC-59 REV'D. PME



NOTES:

- PRESS TERMINALS (4) INTO SHIELD (2), FROM SIDE SHOWN, WITH SHOULDER FLUSH AGAINST SHIELD.
- RIVET SPRINGS (1) TO SHIELD (2) USING RIVETS (3).
- IN ALL SPLIT BALLOONS TOP FIGURE IS MATERIAL LIST ITEM INDICATOR & BOTTOM FIGURE IS QUANTITY.
- AS SUPPLIED BY NATIONAL RIVET AND MFG. CO., WAUPUN, WIS. PART NO. AB-1-3-ST - MATL. TYPE C1006, C1010 OR C1015 STEEL PER FED. SPEC. QQ-W-409 OR EQUAL.
- FINISH M262 PER SPEC. MIL-F-14072.

QTY	PART NO.	DESCRIPTION	NOTES
4	2	SM-B-249270 TERMINAL-INSULATED	
3	4	SM-B-249035-1 RIVET-TUBULAR	4, 5
2	1	SMD-249042 SHIELD-OVEN	
1	2	SM-B-249022 SPRING-CONDUCTOR	2

S.W.E.	PART NO.	ITEM	REQD	PART NO.	DESCRIPTION	MATL	MATL SPEC	NOTES

LIST OF MATERIAL *COLLINS PART NO. 558-0385-002*

DRAWN <i>HAMER</i>				CHECKED <i>Rhm</i>		APPROVED		COLLINS RADIO CO. CEDAR RAPIDS, IOWA 14214-PH-51-93		DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY	
UNLESS OTHERWISE SPECIFIED: DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.008 FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64 MACHINED ANGLES MAY VARY ±.1° SHEARED ANGLES MAY VARY ±.25° BROKEN ANGLES MAY VARY ±1° ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING. ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.				SIGNAL CORPS		REVIEWED <i>PME</i>		APPROVED <i>HLV</i> <i>PME</i>			
558-0385-002-1 SM-C249045 SCDL-249045								DATE <i>15 Dec 55</i>		SCALE <i>1/1</i>	
APPLICATION										SM-B-249035	

WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL, IF ANY, AND DATE