

EQUIP. TYPE *R390A/LHR* EXP. NO.

*COL. 549 7617 002*

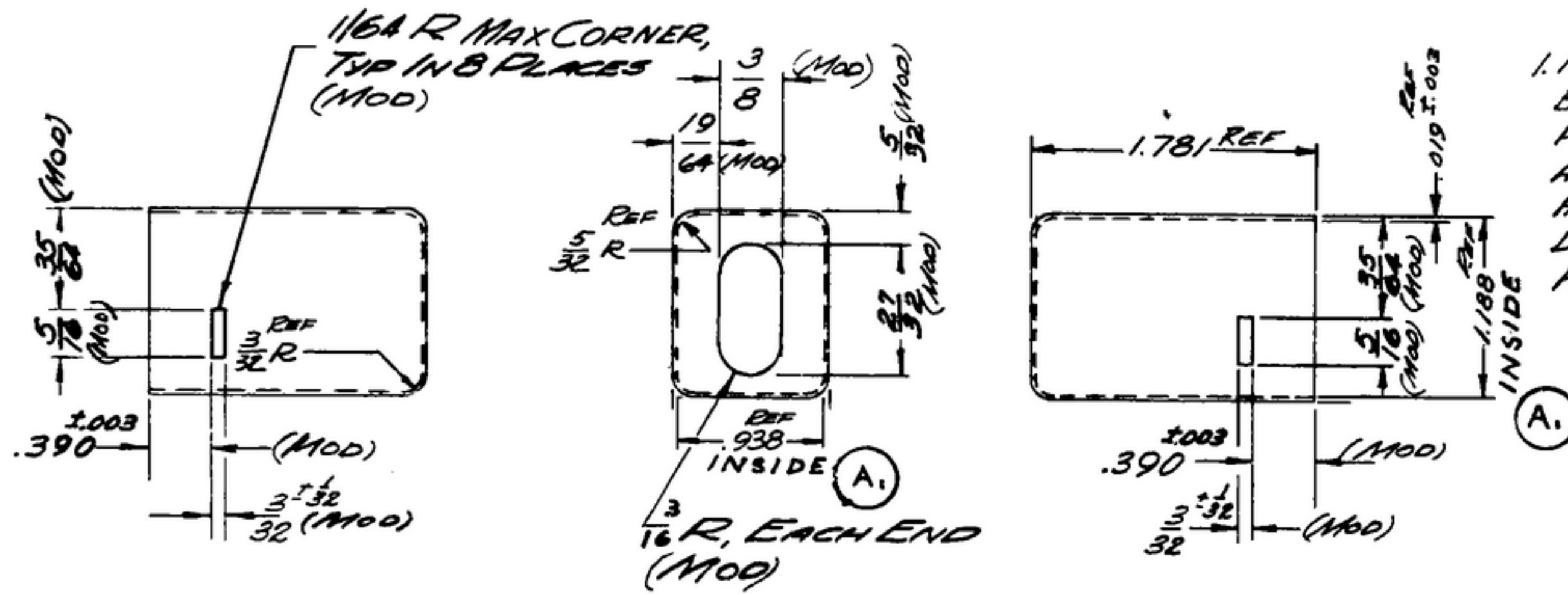
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\* FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A	A. ADD WORD "INSIDE" TO .938 & 1.188 DIMS. CORRECT 1.188 DIM	17 NOV 59	42428-PC 59-AI-51 REV'D PME

\* SWE APPROVAL  
SYM | PR10042-12



NOTES:  
1. MAY BE NO. 15-938-1188 AS SUPPLIED BY PAUL E. BECKMAN, INC., PHILADELPHIA, PA., OR EQUAL, PROVIDING IT MEETS THE FOLLOWING REQUIREMENTS AND DIMENSIONS SHOWN. PART MODIFIED AS SHOWN, AND AS INDICATED BY FINISH.  
DESCRIPTION: DRAWN ALUMINIUM SHIELD CAN  
FINISH: E 513 PER SPEC MIL-F-14072  
\* COLLINS 580-0036-00

<del>558 0517 002</del>	1	SM-B-249164
<del>558 0516 002</del>	1	SM-B-249163
<del>558 0523 002</del>	1	SM-B-249170
<del>558 0522 002</del>	1	SM-B-249169
<del>558 0521 002</del>	1	SM-B-249168
<del>558 0520 002</del>	1	SM-B-249167
<del>558 0519 002</del>	1	SM-B-249166
<del>558 0518 002</del>	1	SM-B-249165

COLLINS PART NO.	ITEM	REQD	PART NO.	DESCRIPTION	MATL	MATL SPEC
LIST OF MATERIAL						
-COLLINS PART NO. 558-0404-002						

COLLINS NO.	QTY	NEXT ASSY	USED ON
APPLICATION			

DRAWN: JENNETT  
CHECKED: *Rhm*  
APPROVED: \_\_\_\_\_

UNLESS OTHERWISE SPECIFIED:  
DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.008  
FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64  
MACHINED ANGLES MAY VARY ±.1°  
SHEARED ANGLES MAY VARY ±.25°  
BROKEN ANGLES MAY VARY ±.1°  
ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING.  
ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.

GOLLING-RADIO-00  
-SIGNAL-CORPS-104A-  
14214 PH  
51-93  
SIGNAL CORPS  
REVIEWED: PME  
APPROVED: HLY  
PME  
DATE: 23 FEB

CAN

SCALE: *1/1*

DEPARTMENT OF THE ARMY  
SIGNAL CORPS ENGINEERING  
LABORATORIES  
FORT MONMOUTH NEW JERSEY  
  
SM-B-249053