

EQUIP. TYPE R390A/URR EXP. NO. _____

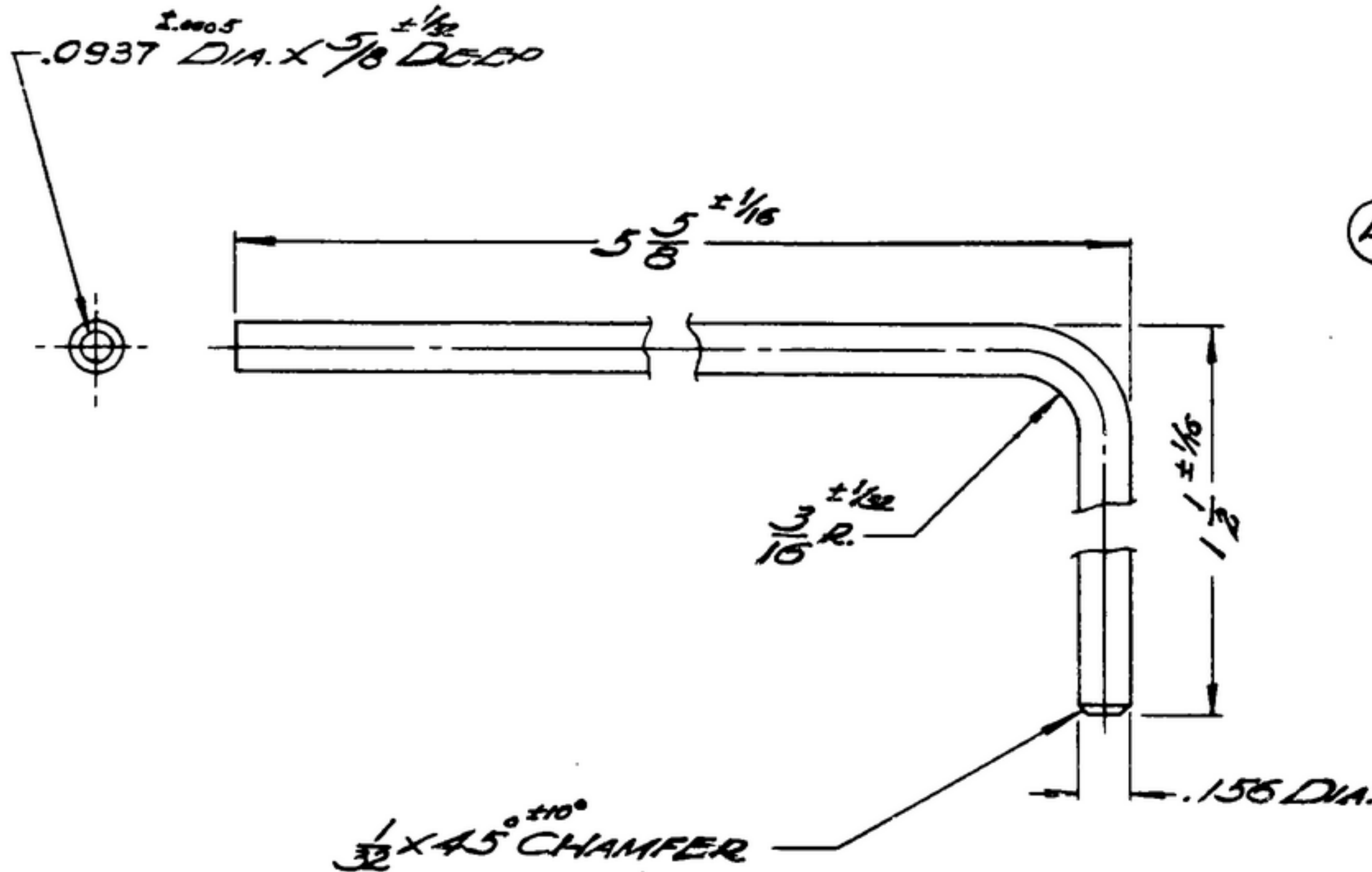
COL. 540 7917002

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* FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A	A₁ - WAS PER SPEC. MIL-S-843.	4 NOV 59	4242B-PC-59-AI-51 REV'D. PME
B	(1) -.0937^{±.0005} DIM WAS .0890^{±.0005}	27 JAN 61	4242B-PC-59 REV'D. PME
C	(1) ADDED SURFACE & PHYS. COND. PER SPEC	31 OCT 61	4242B-PC-59 REV'D. PME



(A)
(C)
CRES. TYPE 303S PER SPEC. MIL-S-7720, SURFACE COND. C
PHYS COND. B.
FINISH: E300 PER SPEC MIL-F-14072.
~~* COLLINS 580-0025-00~~

COLLINS PART NO.	ITEM	REQD	PART NO.	DESCRIPTION	MATL	MATL SPEC
LIST OF MATERIAL						
COLLINS PART NO. 558-0461-002						

DRAWN ECS				CHECKED <i>Hillman</i>		APPROVED		COLLINS RADIO CO. —OSCAR RAPIDS, IOWA— 14214-PH-51-93		HANDLE - WRENCH		DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY	
UNLESS OTHERWISE SPECIFIED: DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.008 FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64 MACHINED ANGLES MAY VARY ±.1° SHEARED ANGLES MAY VARY ±.25° BROKEN ANGLES MAY VARY ±1° ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING. ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.						SIGNAL CORPS		REVIEWED PME					
558-0466-002				SMB-249114		SC-DL-248775		APPROVED HLY PME				SM-B-249109	
APPLICATION								DATE 16 DEC 55		SCALE 2/1			

PD-704-074-2071-10-A(708-29547)

WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL, IF ANY, AND DATE