

D.T. 1.6

EQUIP. TYPE R390A/URR EXP. NO.

COL. 541 6260 002

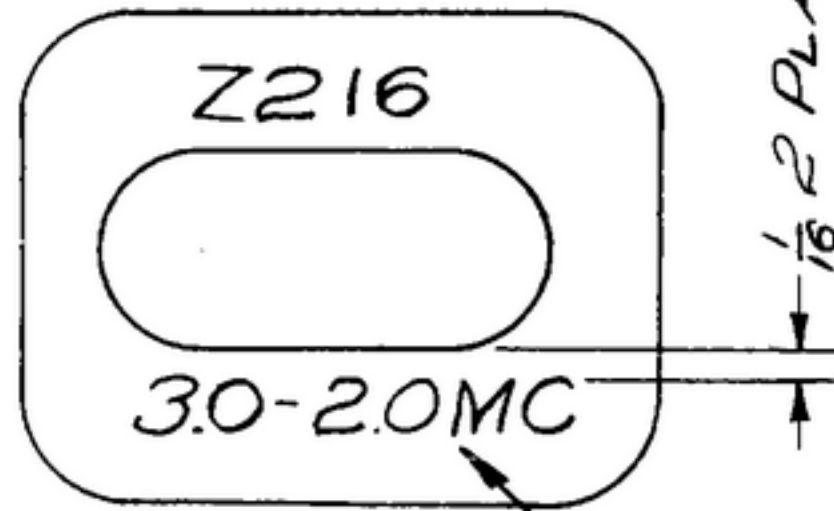
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\* FOR INFORMATION ONLY, CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

~~\* SWE APPROVAL~~  
~~SYM PR10042-12~~

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A <sub>6</sub>	A <sub>1</sub> NOTE 1 WAS "SILK SCREENING TO BE BLACK, ETC" A <sub>2</sub> ADD CALLOUTS A <sub>3</sub> DELETED ITEM 2 SM-B-249184 A <sub>4</sub> DWG TITLE WAS "CAN-I.F." A <sub>5</sub> NOTE 2 WAS "SILK SCREENING IN ACCORDANCE WITH COLLINS SPEC, ETC." A <sub>6</sub> SEE NOTE 1 REPLACED SILK SCREEN NOTATION	17 NOV 59	42428-PC-51 REV'D PME
B	(1) REMOVED "SM"	31 OCT 61	42428-PC-59 REV'D PME

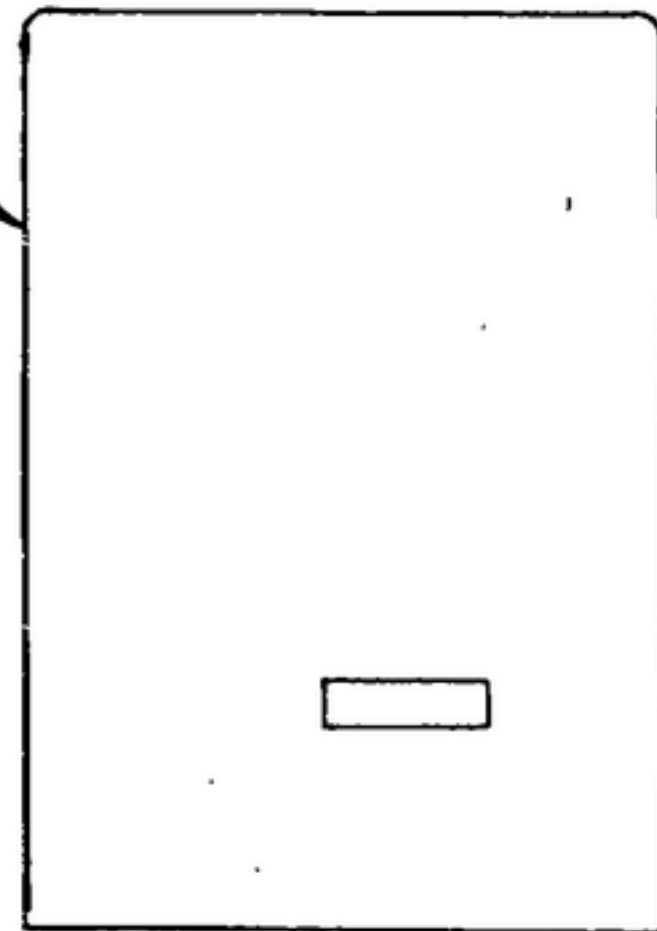


SEE NOTE 1

(A<sub>6</sub>)

OUTLINE OF CASE FOR REF. ONLY

(A<sub>2</sub>)



SEE NOTE 2

NOTES

- ALL CHARACTERS TO BE 3/32 HIGH GOTHIC TYPE PER SPEC MIL-M-13231 GROUP II COLOR TO BE BLACK COLOR CHIP NO. 27038 PER FED. STD. 595 MARKINGS TO BE CENTRALLY LOCATED ± 1/32 UNLESS OTHERWISE SHOWN COVER DESIGNATIONS WITH ONE COAT OF VARNISH PER MIL-V-173, TYPE II
- MARK WITH PRIME MANUFACTURERS NAME OR REGISTERED TRADEMARK AND PART NUMBER PER MIL-M-13231 GROUP II (\* STEWART-WARNER ELECTRONICS, CHICAGO, ILL D 249098) (B<sub>1</sub>)

(A<sub>3</sub>)

COLLINS PART NO.	ITEM	REQD	PART NO.	DESCRIPTION	MATL	MATL SPEC
(SA) 558 0407 002	1	1	SM-B-249053	CAN		

LIST OF MATERIAL

~~COLLINS PART NO. 558 0522 002~~

COLLINS NO.	QTY	NEXT ASSY	USED ON
558 0449 001	1	SM-D-249098	SEDL-248775

DRAWN  
*NUGEN*

CHECKED  
*Rln*

APPROVED

UNLESS OTHERWISE SPECIFIED:  
DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.008  
FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64  
MACHINED ANGLES MAY VARY ±1°  
SHEARED ANGLES MAY VARY ±.25°  
BROKEN ANGLES MAY VARY ±1°  
ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING.  
ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.

COLLINS-RADIO-CO.  
-CEDAR-RAPIDS, IOWA

14214-PH-51-93

SIGNAL CORPS

REVIEWED *PME*

APPROVED *HLV*  
*PME*

DATE 14 FEB 56

CAN-MARKED

SCALE 2/1

DEPARTMENT OF THE ARMY  
SIGNAL CORPS ENGINEERING  
LABORATORIES

FORT MONMOUTH NEW JERSEY

SM-B-249169