

EQUIP. TYPE *R390-4477* EXP. NO.

*COL. 541 6272 002*

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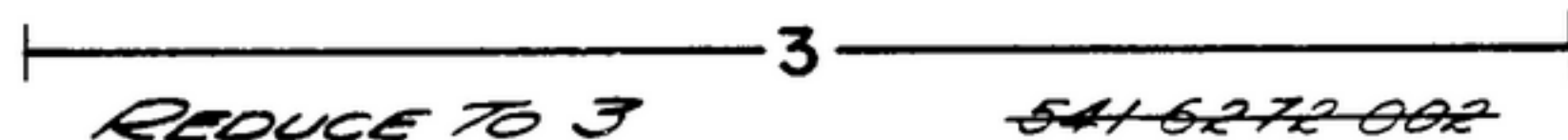
\*FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

REVISIONS

SYM	DESCRIPTION	DATE	APPROVAL
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Z201

0.5-1.0MC



\*LEROY GUIDE No. 200 & POINT No. 3

COLLINS PART NO.	ITEM	QTY	PART NO.	DESCRIPTION	DATE	DATE SPEC
LIST OF MATERIAL						
<i>COLLINS PART NO. 558 0534 002</i>						

				DRAWN <i>R CHILL</i>	CHECKED <i>R Hill</i>	APPROVED	<del>COLLINS-RADIS-60.</del> <del>OSCAR SANDS, IOWA</del> <i>14214-PH-51-93</i>		<i>SILK SCREEN-R.F.</i>	DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES  FORT MONMOUTH NEW JERSEY
				UNLESS OTHERWISE SPECIFIED: DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.008 FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64 MACHINED ANGLES MAY VARY ±.1° SHEARED ANGLES MAY VARY ±.25° BROKEN ANGLES MAY VARY ±.1° ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING. ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.			SIGNAL CORPS REVIEWED <i>PME</i> APPROVED <i>HLV</i> <i>PME</i>	<i>SM-B-249178</i>		
<i>558-0516-002</i>	<i>REF</i>	<i>SM-B-249163</i>	<i>SCDL-248775</i>				DATE <i>2 FEB 56</i> SCALE <i>2/1</i>			
COLLINS NO.	QTY	NEXT ASSY	USED ON	APPLICATION						