

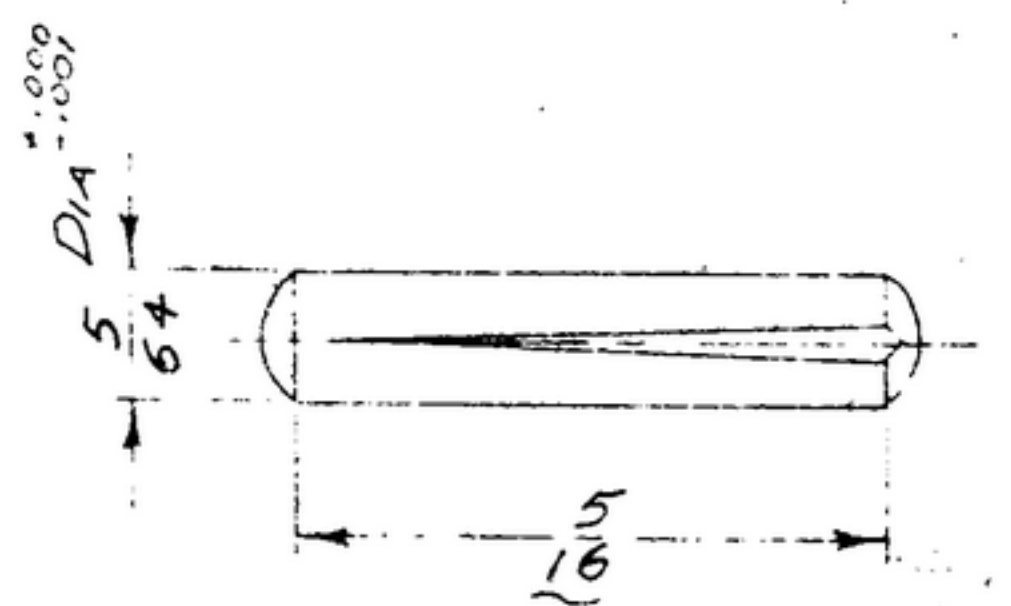
IP TYPE 2392 EXP NO

COL 31-0241-04

FOR INFORMATION ONLY CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE DIMENSIONS

REVISIONS			
NO	DESCRIPTION	DATE	APPROVAL
A.	- ADDED NEW APPL SM-C-343597	27 JAN 60	42428-PC-59 PME

~~SMC APPROVAL~~
~~SMC PERMANENT~~
~~A CA 84663~~



NOTES:
 1. PART MAY BE TYPE 1, AS SUPPLIED BY GROOV-PIN CORP UNION CITY, NEW JERSEY, OR EQUAL, PROVIDING IT MEETS THE FOLLOWING REQUIREMENTS & DIMENSIONS SHOWN.
 EXPANDED DIAMETER: .083 - .085 MAX.
 EXPANSION SHALL BE MEASURED WITH A RING GAUGE
 MATERIAL: STAINLESS STEEL TYPE 303.

COLLING PART NO	REV	QTY	PART NO	DESCRIPTION	UNIT	UNIT QTY
LIST OF MATERIAL						
COLLING PART NO 5590245002						

		DRAWN EGG	CHECKED [Signature]	APPROVED	COLLING RADIO CO 14214-PH-51-93	PIN	DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY
UNLESS OTHERWISE SPECIFIED: DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY .001 DIA FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY .0005 MACHINED ANGLES MAY VARY .5° SHEARED ANGLES MAY VARY .75° BROKEN ANGLES MAY VARY .5° ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME END SHALL NOT EXCEED .010 TYPICAL TOLERANCES UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS & FINISH DIMENSIONS IN THIS DRAWING ARE GIVEN IN INCHES UNLESS OTHERWISE SPECIFIED					SIGNAL CORPS REL. FWED PME HLY DML		SM-B-283161
558-0399-002	SM-C-343597	SM-C-248960	SC-DL-248175		DATE: 8 JAN 60		
	NEXT ASSY	USED ON	APPLICATION				

WHEN REFERRING TO THIS DRAWING STATE DRAWING NO. APPLICABLE ISSUE SYMBOL IF ANY AND DATE