2.7

~~506 1960 002~~ R-391

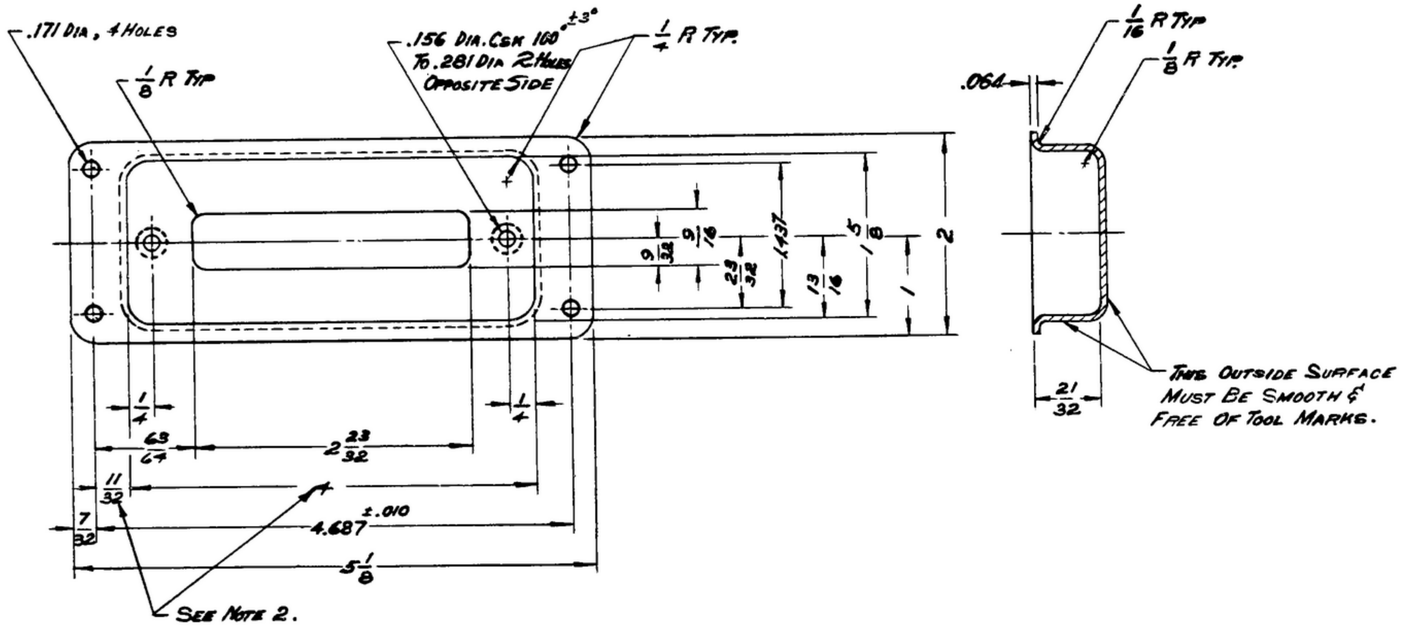
NOTICE: When Government drawings, specifications, or other data are used for any purpose other than in connection with a definitely related Government procurement operation, the United States Government thereby incurs no responsibility or any obligation whatsoever; and the fact that the Government may have formulated, furnished, or in any way supplied the said drawings, specifications, or other data is not to be regarded by implication or otherwise as in any manner licensing the holder or any other person or corporation, or conveying any rights or permission to manufacture, use or sell any patented invention that may in any way be related thereto.

NOTE:

*FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS

NEXT ASSEMBLY	USED ON
SM-B-179045	SC-DL-178467
SM-B-179045	SC-DL-248775
(A2) SM-B-343604	

SYM	SWE * APPROVAL	REVISIONS: SYM	DESCRIPTION	DATE	APPROVAL
	FR 10042-4	A_3	A_1 - RENUMBERED NOTES; A_2 - ADDED APPL. SM-B-179045, SM-B-343604, SC-DL-248775; A_3 - TEMPER H22 WAS 1/4 HARD.	8 OCT. 59	42428-PC-59-AI-61 REV'D PME
B	CA 84738	B_1	B_1 - TEMPER "O" WAS H 22.	7 APRIL 60	42428-PC-59 REV'D. PME



(A1)

NOTES: (A3) (B1)

1.- ALUMINUM ALLOY, 5052 TEMPER O PER SPEC. QQ-A-318.
2.- REMOVE ALL BURRS AND SHARP EDGES.
3.- THE FOUR INCH DIMENSION MAY VARY FROM 3 63/64 MIN TO 4 1/16 MAX BUT MUST BE CENTERED ON 4.687 DIM WITHIN ± 1/32.

REQD.	PART NO.	DESCRIPTION	MATL	SPEC	NOTE

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRACTIONS ± 1/64
DECIMALS ± .005
ANGLES ± ——
COMMERCIAL TOLERANCES APPLY TO STOCK SIZES
ALL SURFACES √

AUTHENTICATION
DRAWN 21852-PH-30-93
TRACED PHOTO
CHECKED
VERIFIED P.D.BR.
APPROVED P.D.BR.
REVIEWED PME
DATE 10-JULY-53

HOUSING

SCALE 1/1

DEPARTMENT OF THE ARMY
SIGNAL CORPS ENGINEERING LABORATORIES
FORT MONMOUTH NEW JERSEY

SM-C-179046

WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL AND DATE