

FORM TYPE R-300A/URR

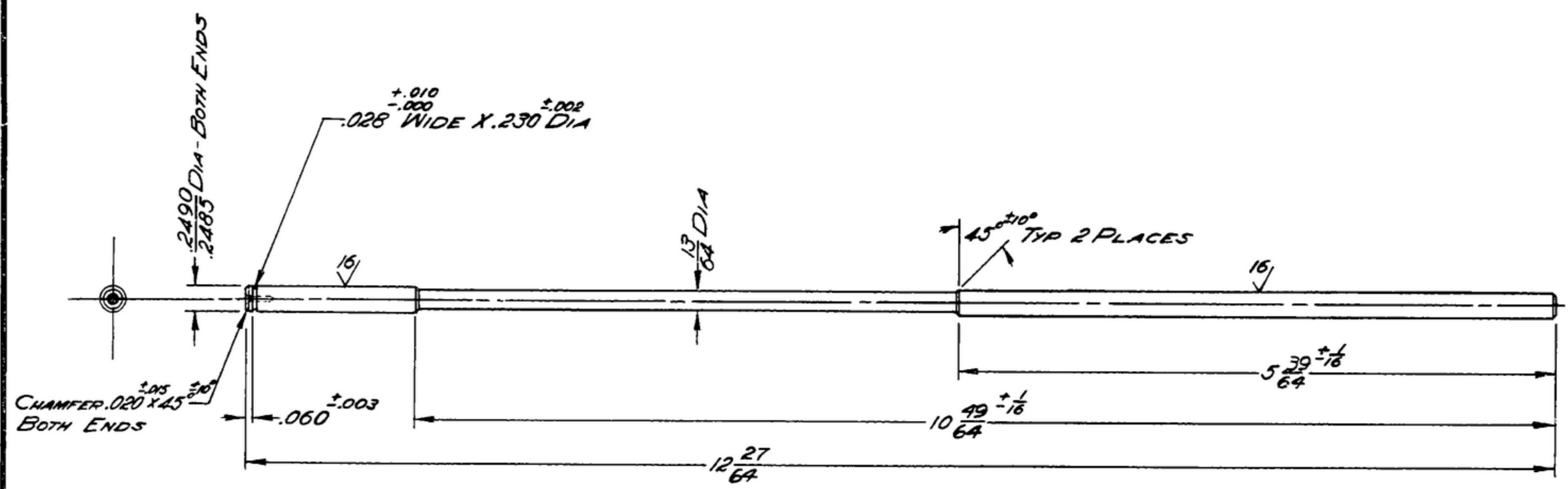
Col 540-7484-002

NOTICE: WHEN GOVERNMENT DRAWINGS, SPECIFICATIONS, OR OTHER DATA ARE USED FOR ANY PURPOSE OTHER THAN IN CONNECTION WITH A DEFINITELY RELATED GOVERNMENT PROCUREMENT OPERATION, THE UNITED STATES GOVERNMENT THEREBY INCURS NO RESPONSIBILITY FOR ANY DELIMINATION WHATSOEVER AND THE FACT THAT THE GOVERNMENT HAS FORMULATED, FURNISHED, OR IN ANY WAY SUPPLIED THE SAID DRAWINGS, SPECIFICATIONS, OR OTHER DATA IS NOT TO BE DEEMED BY IMPLICATION OR OTHERWISE AS IN ANY MANNER LICENSING THE HOLDER OR ANY OTHER PERSON OR CORPORATION, OR CONFERRING ANY RIGHTS OR PERMISSION TO MANUFACTURE, USE, OR SELL ANY PATENTED INVENTION THAT MAY IN ANY WAY BE RELATED THEREYO.

THIS DOCUMENT HAS BEEN PURCHASED BY THE GOVERNMENT AND MAY BE REPRODUCED AND USED IN CONNECTION WITH ANY GOVERNMENT PROCUREMENT OR MAINTENANCE OPERATION.

\* FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL



GRES, COMP. 3035, COND. B, SURFACE COND E, PER SPEC MIL-5-7120

FINISH: E300 PER SPEC MIL-F-14072.  
\* COLLINS 588-0025-00

- NOTES:  
1. CENTER DRILL OPTIONAL IN END SHOWN ONLY.  
2. SHAFT TO BE STRAIGHT WITHIN .010 TIR.

COLLINS PART NO.	ITEM	QTY	PART NO.	DESCRIPTION	MAT.	MAT. SPEC.
------------------	------	-----	----------	-------------	------	------------

LIST OF MATERIAL COLLINS PART NO. 558-0372-003

DRAWN R C HILL				CHECKED <i>RC</i>	APPROVED	COLLINS-RADIG-06: CESAR-BANDS-IOWA 14214-PH-51-93		DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY  SM-C-248923
UNLESS OTHERWISE SPECIFIED: DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.005 FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64 MACHINED ANGLES MAY VARY ±1° SHEARED ANGLES MAY VARY ±.25° BROKEN ANGLES MAY VARY ±1° ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING. ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.						SIGNAL CORPS	SHAFT-CAM	
558-0308-003 1 SM-C-248923 SCOL:248775						REVIEWED PME		
COLLINS NO. QTY NEXT ASSY USED ON						APPROVED HLY PME		
APPLICATION						DATE 30 JAN 56	SCALE 1/1	