EQUIP. TYPE ~~AN/GRR-7~~ EXP. NO.

~~Col. 540-7883-003~~

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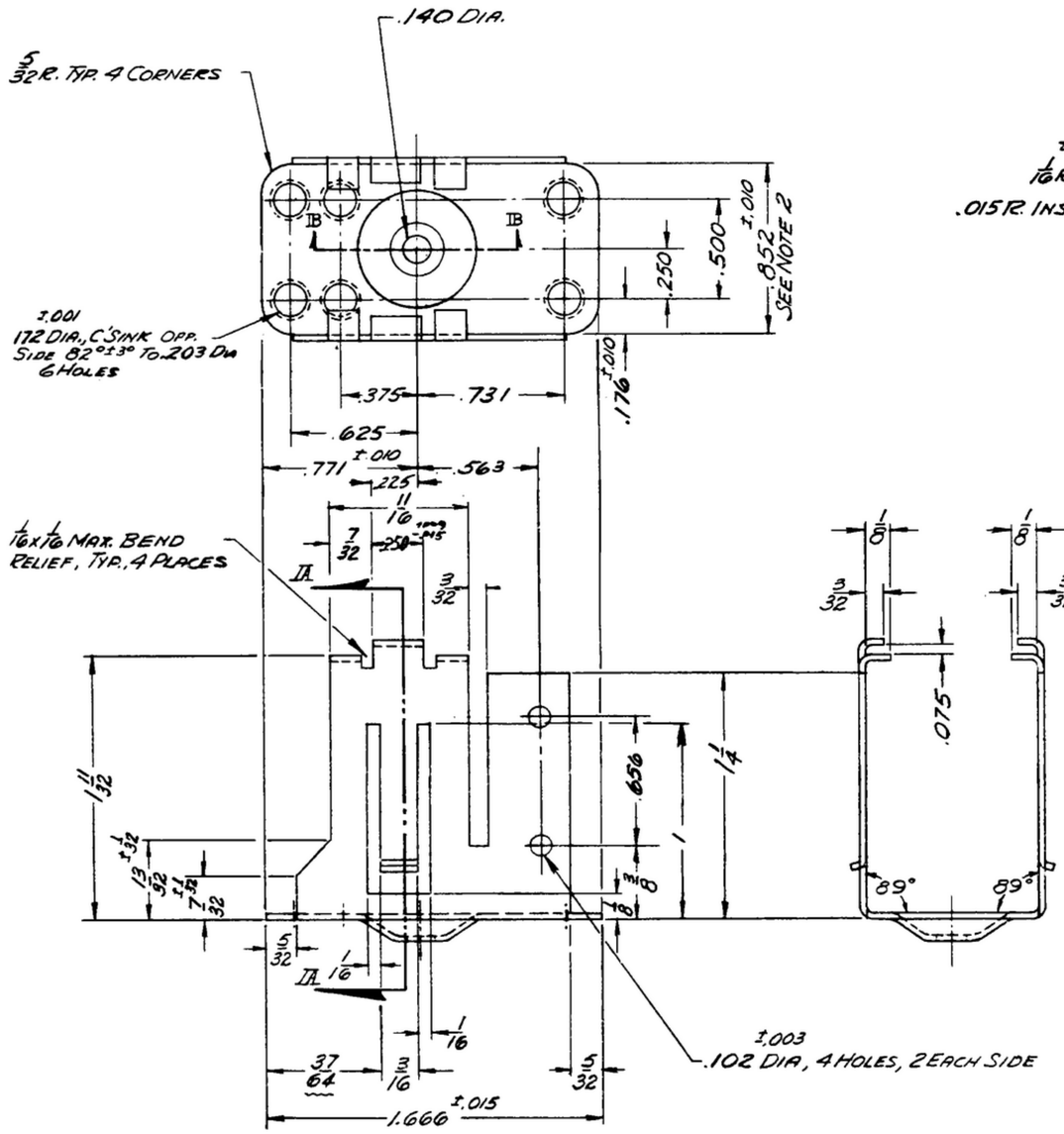
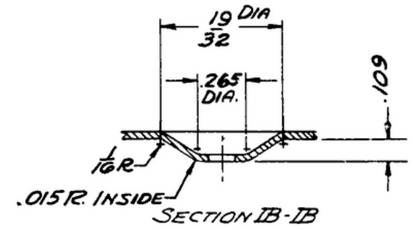
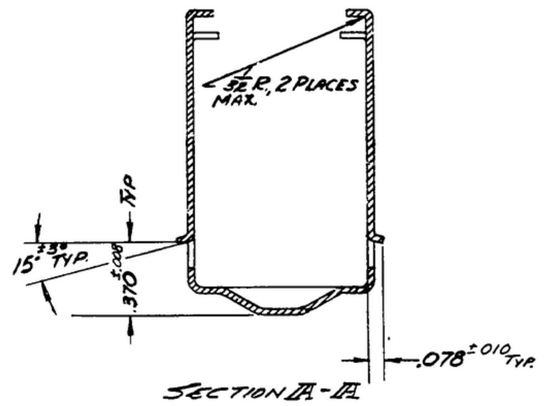
*FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

~~*SWE APPROVAL~~ ~~SYM~~ ~~PR 10042-12~~

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A1	A, FINISH WAS M225	17 NOV 59	42428-PC 59-A1-51 REV'D PME







BRASS, COMP 1, TEMPER 1/2 H, PER SPEC QQ-B-613, .032 THICK.

(A1) FINISH: M 262 PER SPEC MIL-F-14072
~~*COLLINS 580-0050-00~~

NOTES:
1. INSIDE BEND RADII 3/64 MAX UNLESS OTHERWISE SPECIFIED.
2. .852 ±.010 DIMENSION APPLIES TO BOTTOM OF FRAME ONLY.
3. 1/32 RADII ON ALL SQUARE CORNERS. (OPTIONAL)

LIST OF MATERIAL ~~COLLINS PART NO. 558-0428-003~~

~~COLLINS PART NO.~~	ITEM	QUAN	PART NO.	DESCRIPTION	MATL	MATL SPEC

APPLICATION			
COLLINS NO.	QTY	NEXT ASSY	USED ON
~~558 0422 002~~	1	SM-B-249071	
~~558 0421 002~~	1	SM-B-249070	
~~558 0420 002~~	1	SM-B-249069	
~~558 0419 002~~	1	SM-B-249068	
~~558 0418 002~~	1	SM-B-249067	
~~558 0417 002~~	1	SM-B-249066	SC-01-248775

DRAWN	CHECKED	APPROVED
ECS		

UNLESS OTHERWISE SPECIFIED:
DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.005
FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64
MACHINED ANGLES MAY VARY ±.1°
SHEARED ANGLES MAY VARY ±.25°
BROKEN ANGLES MAY VARY ±1.°
ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING.
ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.

~~COLLINS RADIO CO. CEDAR RAPIDS, IOWA~~
14214-PH-51-93
SIGNAL CORPS
REVIEWED PME
APPROVED HLY PME
DATE 30 Dec 55
SCALE 2/1

FRAME-ANT. COIL

DEPARTMENT OF THE ARMY
SIGNAL CORPS ENGINEERING LABORATORIES
FORT MONMOUTH NEW JERSEY

SM-C-249077

WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL, IF ANY, AND DATE