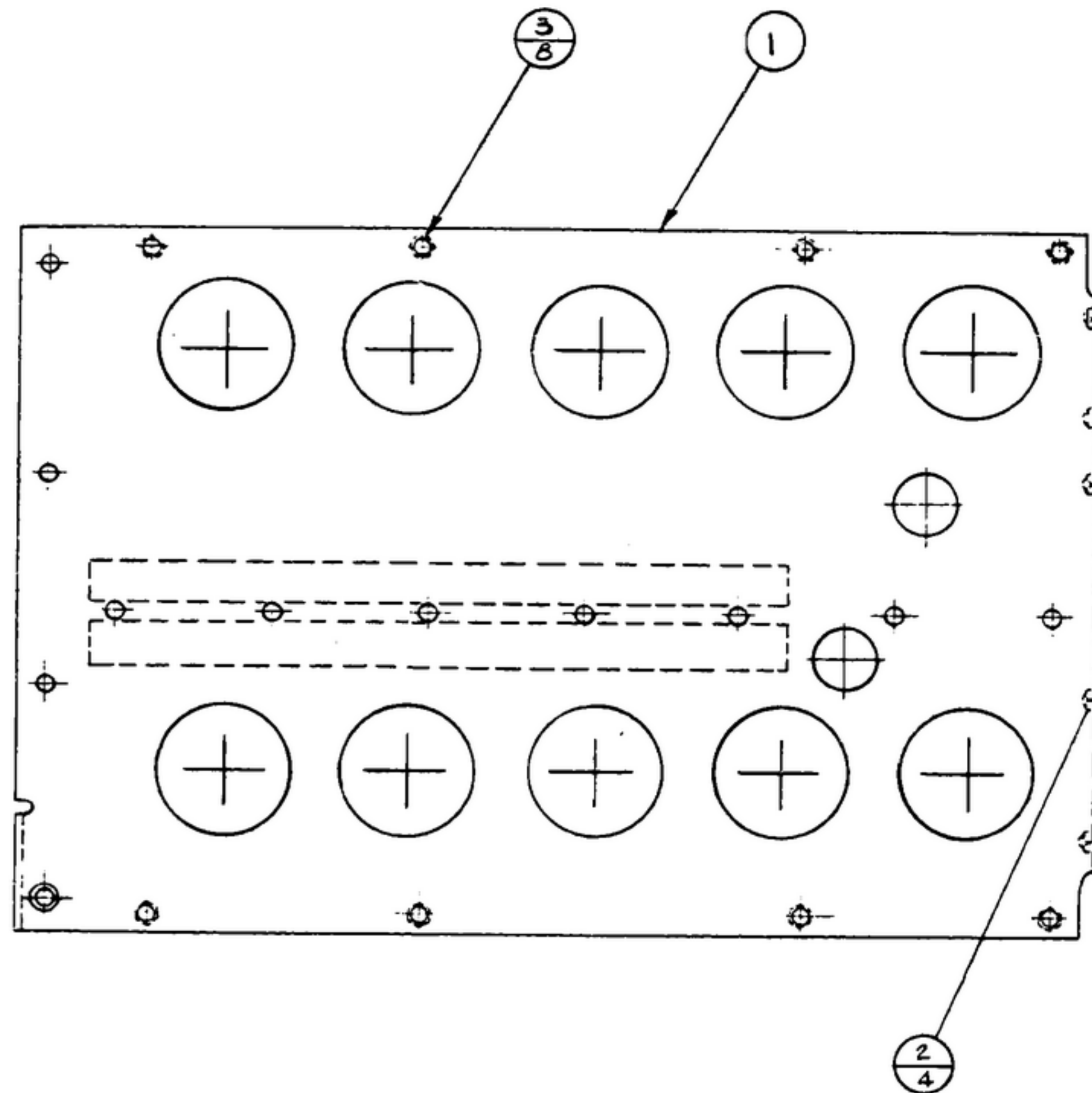


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NOTE:
*FOR INFORMATION ONLY, CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL



NOTES:
1. PRESS & ROLL NUT (2) INTO FRAME (1) AS SHOWN.
2. PRESS (ONLY) NUT (3) INTO FRAME (1) AS SHOWN.
3. IN ALL SPLIT BALLOONS, TOP FIGURE IS MATERIAL LIST ITEM INDICATOR & BOTTOM FIGURE IS QUANTITY.

*SWE. PART NO.	ITEM	REQD	PART NO.	DESCRIPTION	MATL	MATL SPEC
572827-5	3	8	SM-C-283166-4	NUT-INSERT CAPTIVE		
	2	4	SM-B-283164-2	NUT-STOP		
	1	1	SM-D-343614	FRAME-LEFT SIDE		

LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS DECIMALS ANGLES — — —		STEWART-WARNER ELECTRONICS ORDER NO. 42426-PC-59	FRAME ASSY - LEFT SIDE		DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY
Drawn By: <i>J.S. Lucanto</i>		SIGNAL CORPS			
SM-D-343619	SC-DL-248775	Checked By: <i>E.P. [Signature]</i>	REVIEWED <i>PME</i>	SM-C-343634	
NEXT ASSY	USED ON	Eng'g Drafts <i>C.P. [Signature]</i>	APPROVED <i>PME</i>		
APPLICATION		Eng'g Approv: <i>[Signature]</i>	DATE 28 OCT 59	SCALE 1/2	